

B2.7

COMBINED FEEDER MODULE ASSEMBLY

KYT-070
11/2021

 Update Notes

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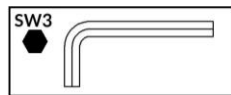
Tools Symbol Guide



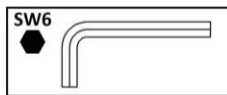
Cross



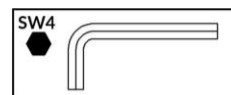
Slot



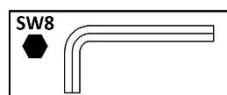
M4 Allen Key



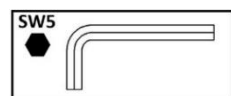
M8 Allen Key



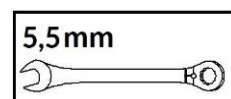
M5 Allen Key



M10 Allen Key



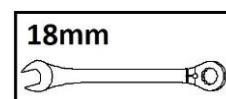
M6 Allen Key



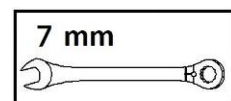
M3 Spanner



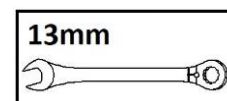
M6 Spanner



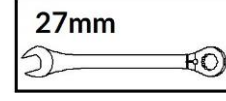
M12 Spanner



M4 Spanner



M8 Spanner



M18 Spanner



M5 Spanner



M10 Spanner

Caution: For safety precaution ; Protective gloves and equipments must be used while assembly.

As additional tools for assembly;

- Torque wrench features:
 - ✓ Tightening torque : 75 N.m
 - ✓ It has a reduced thickness, can be easily used to access non accessible joints/fishplates and between busbars.
- Torque wrench an accessories:
 - ✓ Wrench shaft - mandatory
 - ✓ Extra-thin pawl adapter - mandatory
 - ✓ Pawl for ordinary sockets
- Extra-thin sockets for pawl + shaft:
 - ✓ 13 mm extra-thin low socket
 - ✓ 13 mm extra-thin high socket
 - ✓ 15 mm extra-thin low socket
 - ✓ 15 mm extra-thin high socket
 - ✓ 18 mm extra-thin low socket
 - ✓ 18 mm extra-thin high socket

■ Torque Table for Screw/Bolt

Recommended tightening torque for mechanical and electrical links 8.8-class screws (with nut + washers)	
Diameter of Screw	Tightening Torque (N.m)
M3	1.5
M4	3.5
M5	7
M6	13
M8	28
M10	50
M12	75

Tightening torque for electrical links on the devices and for their fixing:

Marking varnish:

After tightening each electrical connection to the appropriate torque, apply some varnish:

- ✓ Between the nut and the screw or
- ✓ Between the screw head and the copper bar or
- ✓ Between the device for tightening on a threaded part

Varnish should not block the screw:

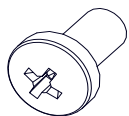
- ✓ It allows operator inspection, to verify if the bolts/ nut are tightened or not.
- ✓ It facilitates the identification of any loose nuts during the switchboard's lifetime.

Varnish features:

- ✓ Coloured acrylic varnish, indelible and able to resist a 150° C temperature.
- ✓ PDS recommends a red varnish as a standard to identify the panelbuilder's work.
- ✓ Other colours can be used by the contractor or any operators entitled to work on the switchboard after its commissioning.

■ Screw/Bolt/Special Parts for Assembly

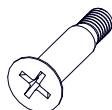
Philips Pan
Head Screw



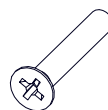
M6x23 Philips Flat
Head Screw (Teos)



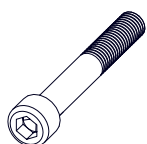
M5x20 Philips Flat
Head Screw (Teos)



Philips Flat Head
Screw



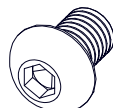
Hexagon Socket Head
Bolt (Half Thread)



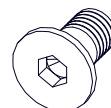
Hexagon Socket
Head Bolt



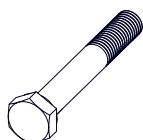
Hexagon Socket
Button Head Bolt



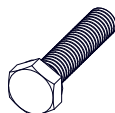
Hexagon Socket
Flat Head Bolt



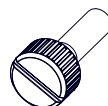
Hexagon Head Bolt
(Half Tread)



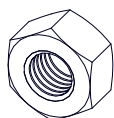
Hexagon Head
Bolt



Internal Door
Knob Bolt



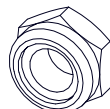
Regular Nut



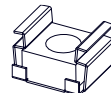
Flange Nut



Previling Torque
Nut



Cage Nut



Plastic Cage
Nut



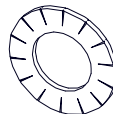
Flat Washer



Spring Lock
Washer

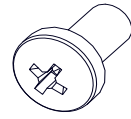


Toothed Lock
Washer

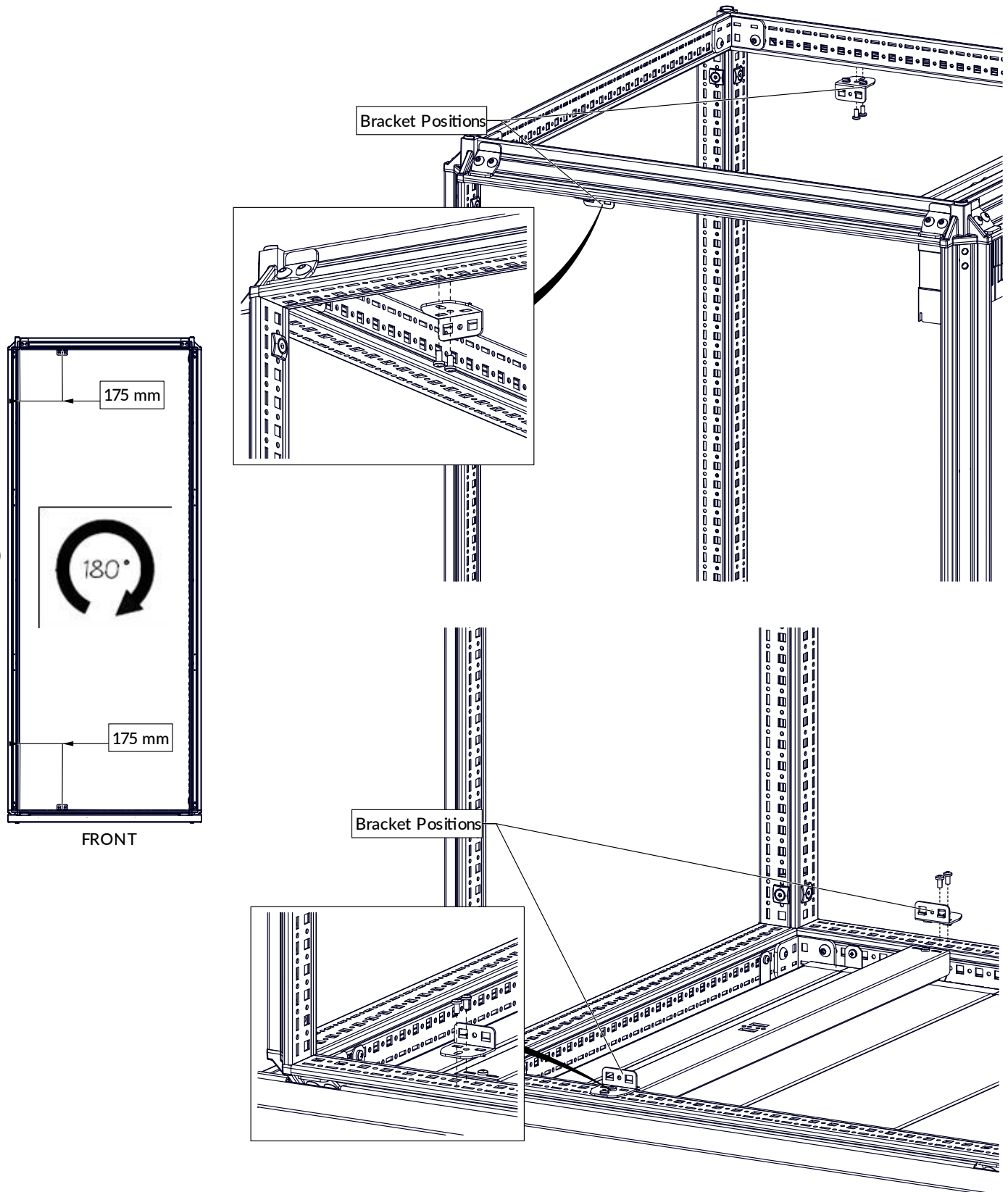


Wedge Lock
Washer

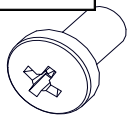


1. COMBINED FEEDER DIVIDING PROFILE ASSEMBLY**Required Packages:**1027.003
1005.2XX

M5X10



1. COMBINED FEEDER DIVIDING PROFILE ASSEMBLY

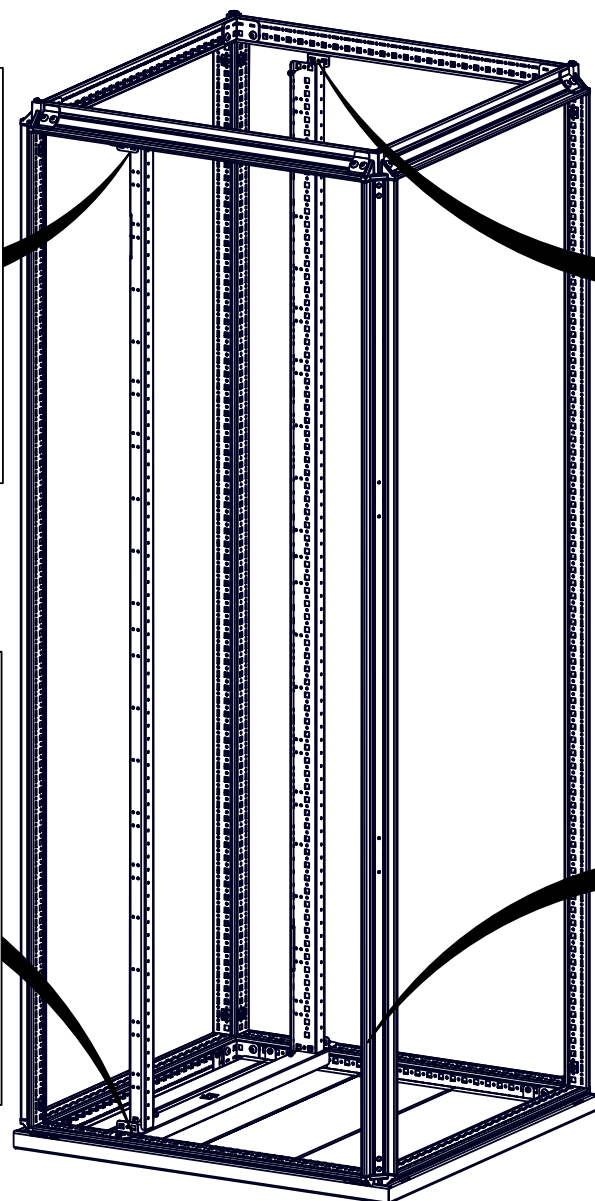
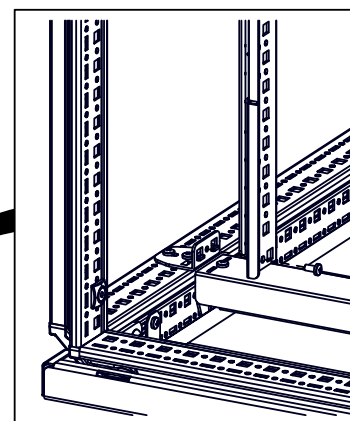
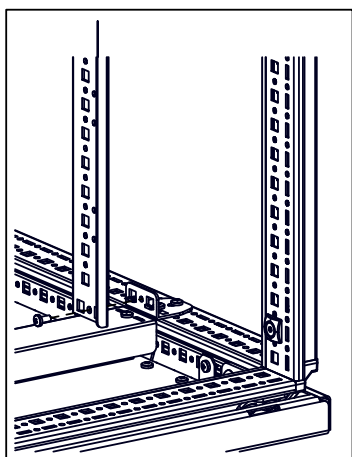
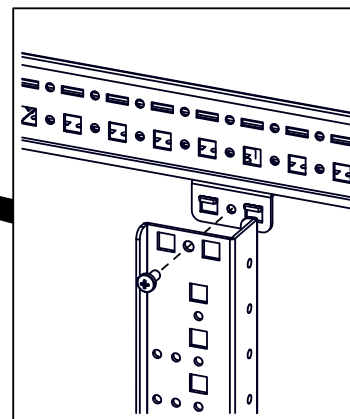
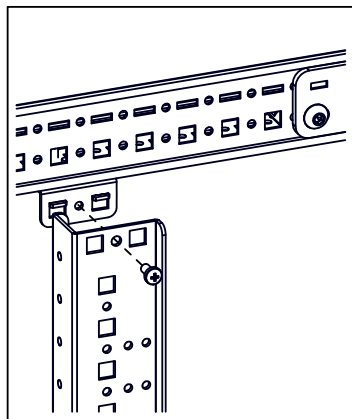


M5X10

Required Packages:

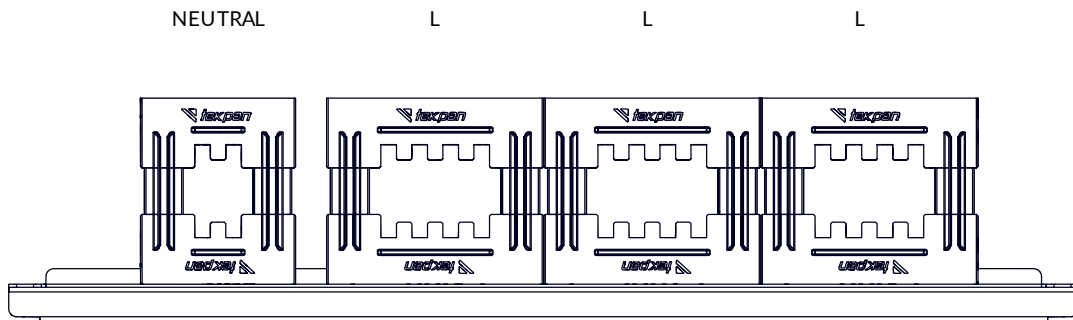
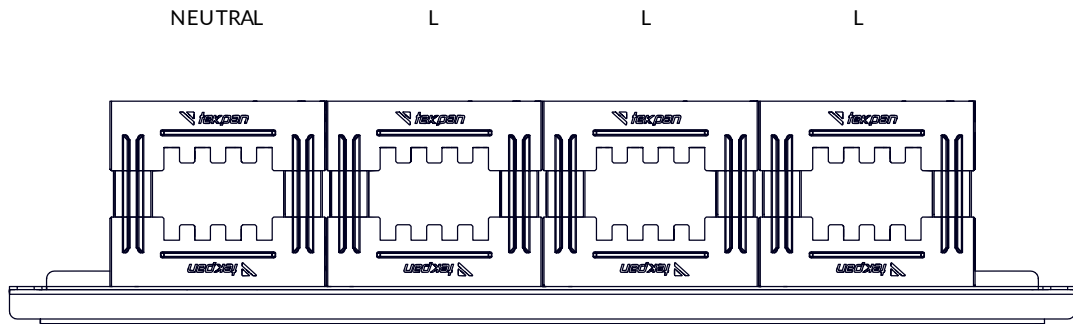
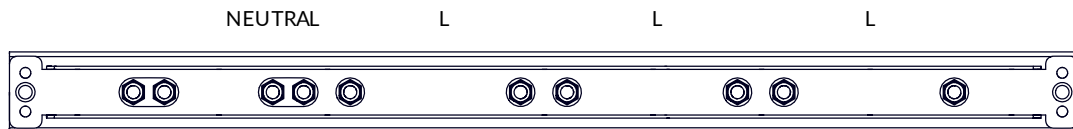
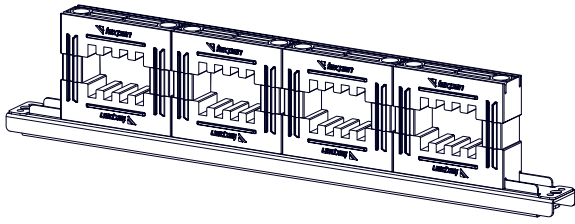
1027.003

1005.2XX



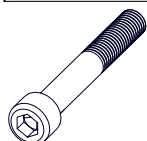
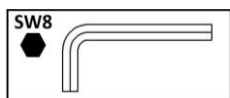
2. BUSBAR ASSEMBLY

2.1 FOUR (4) FLAT BAR ASSEMBLY (TOP)



Neutral Section	Rated Current (In)	Flat Copper Size (mm) xQty	
		L1/L2/L3	Neutral(N)
1/2 N	2500A	40/10x4	40/10x2
1/1 N	2500A	40/10x4	40/10x4
1/2 N	3000A	50/10x4	50/10x2
1/1 N	3000A	50/10x4	50/10x4
1/2 N	3400A	60/10x4	60/10x2
1/1 N	3400A	60/10x4	60/10x4
1/2 N	4000A	80/10x4	80/10x2
1/1 N	4000A	80/10x4	80/10x4

2.1 FOUR (4) FLAT BAR ASSEMBLY (TOP)

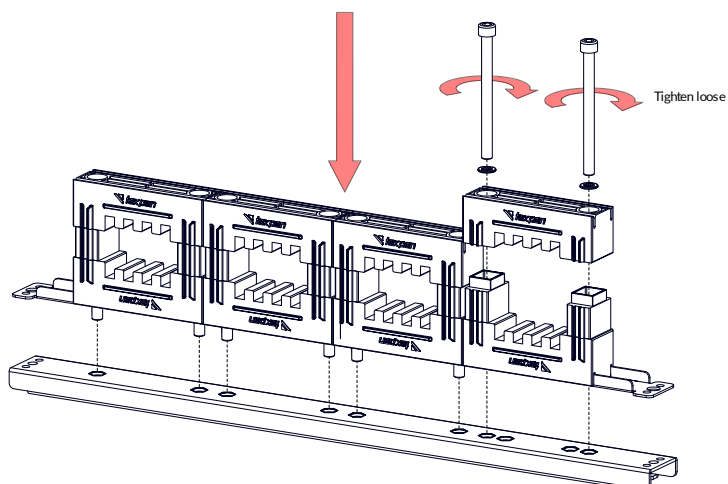
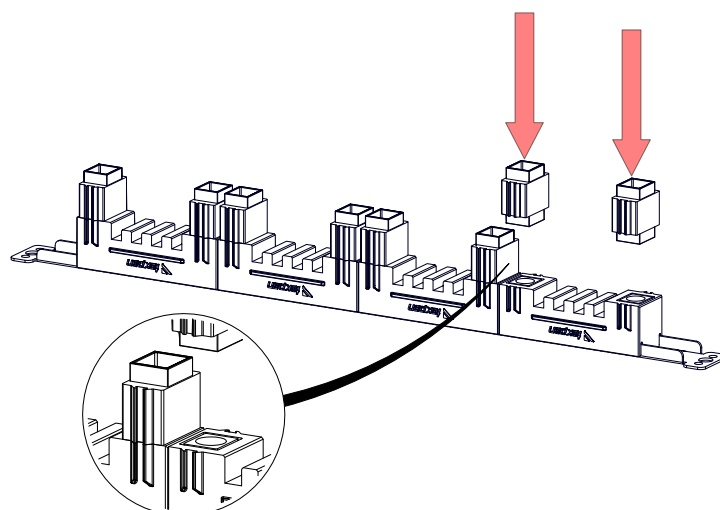
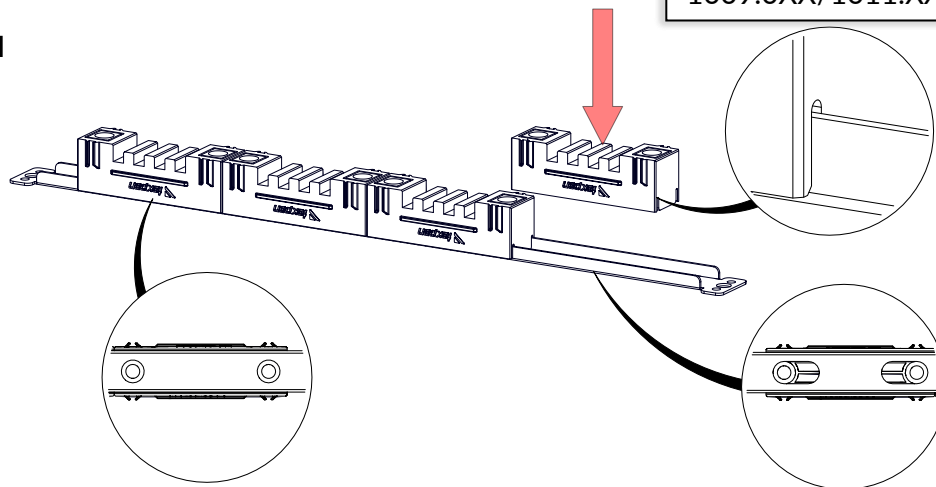


M10x H

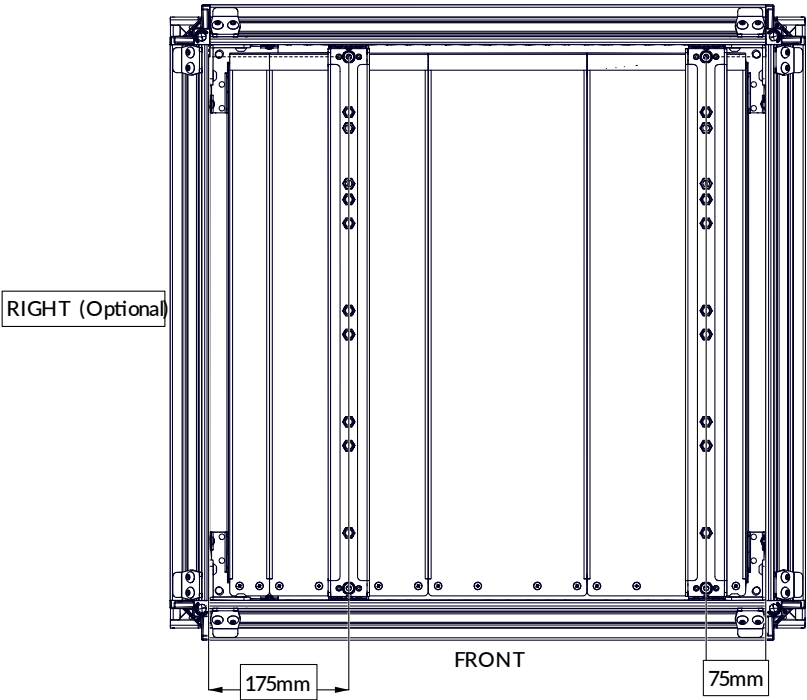


M10

Required Packages:
1010.18X
1009.0XX/1011.XXX



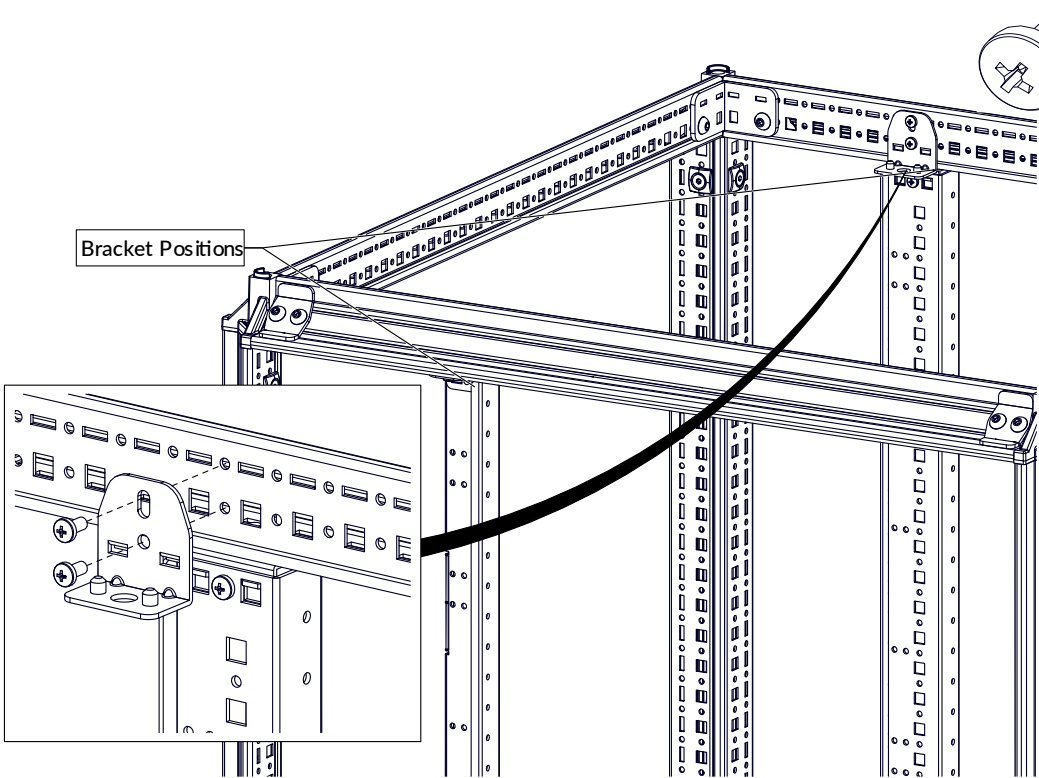
2.1 FOUR (4) FLAT BAR ASSEMBLY (TOP)



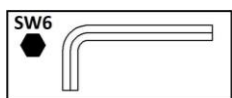
Required Packages:
1010.18X



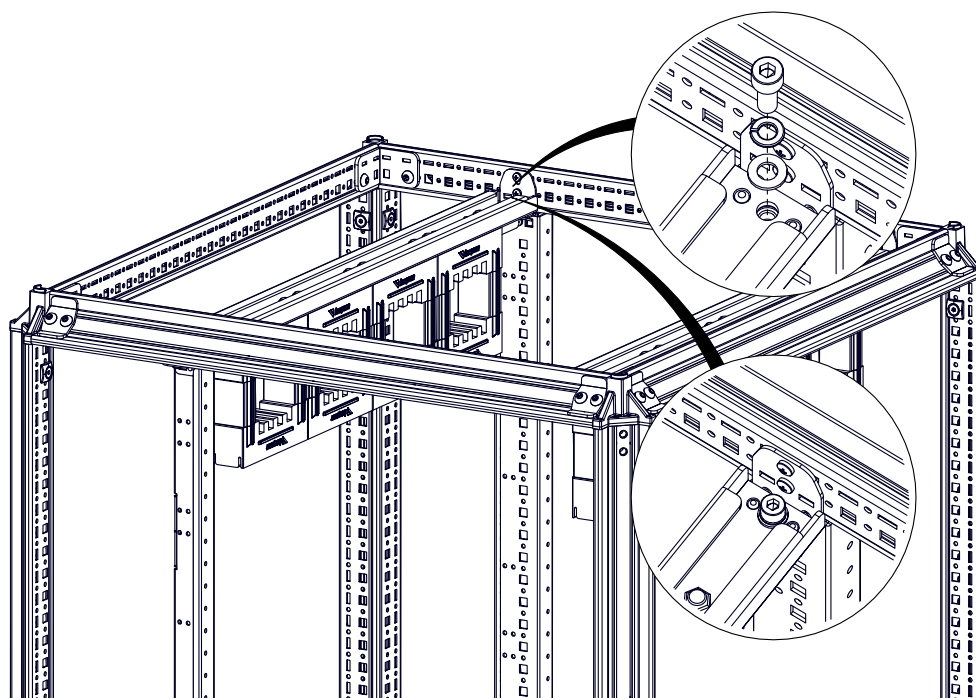
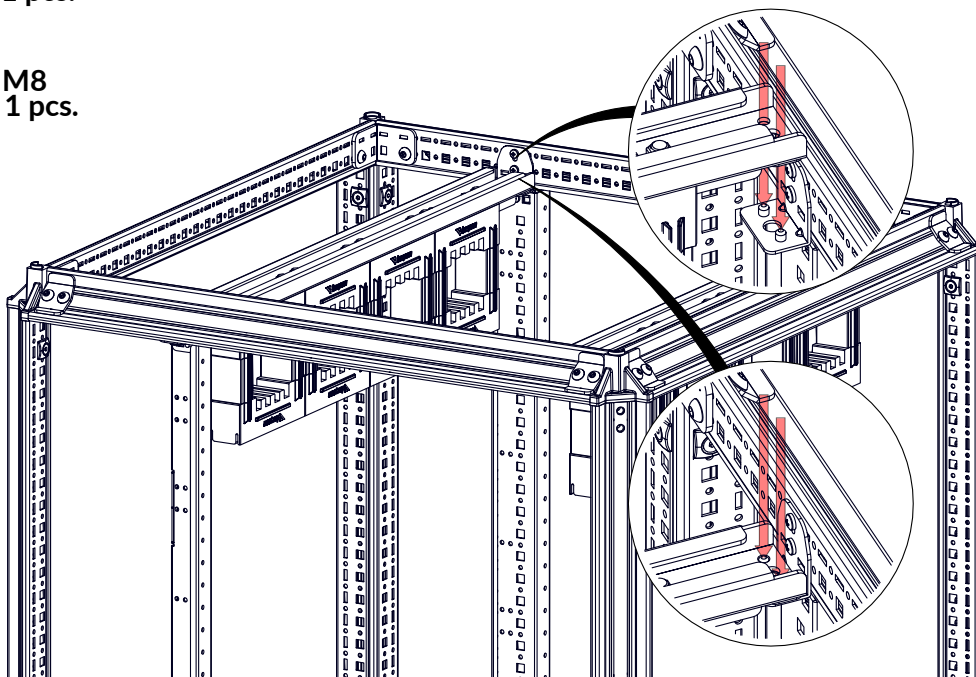
M5X10



2.1 FOUR (4) FLAT BAR ASSEMBLY (TOP)



Required Packages:
1010.18X
1009.0XX/1011.XXX

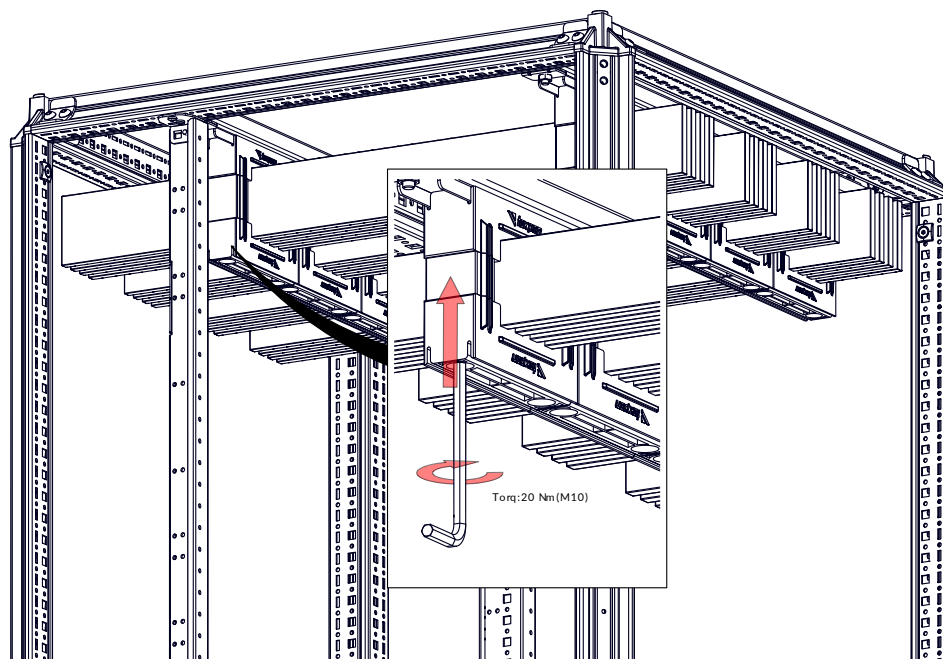
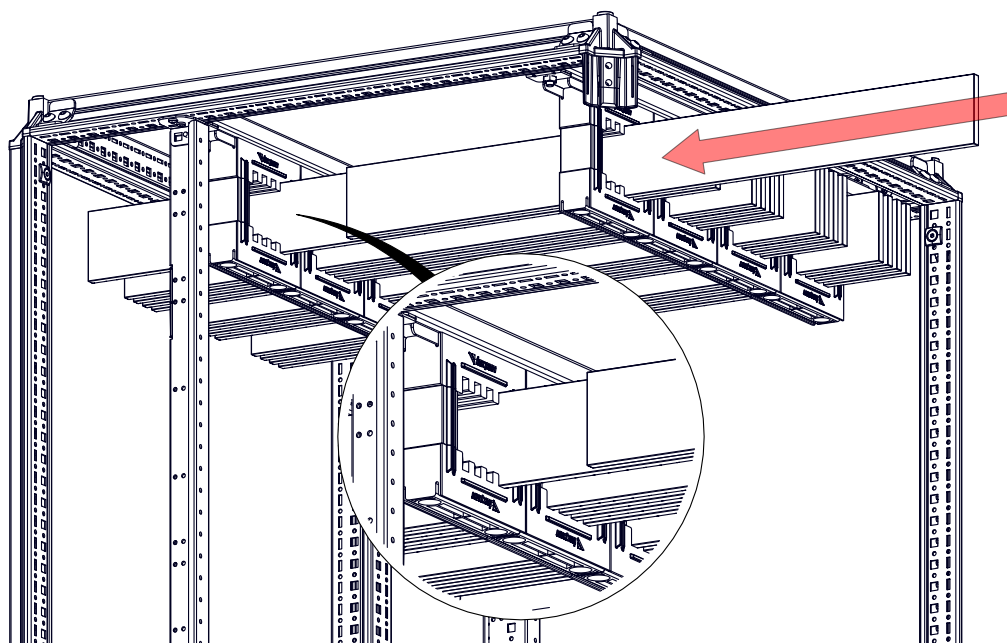
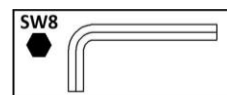


2.1 FOUR (4) FLAT BAR ASSEMBLY (TOP)

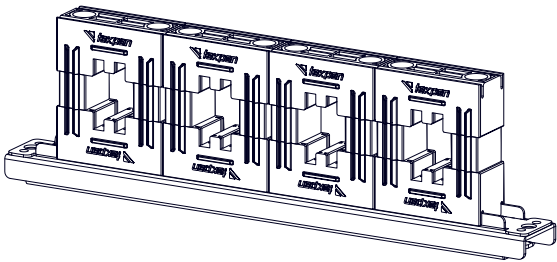
For 65kA and 85kA assemblies are using same steps.

65 kA safety distance between busbar holders Max. 550mm

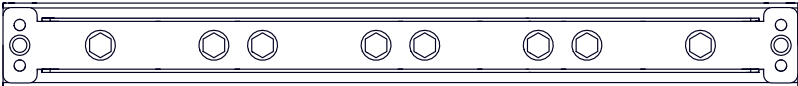
85 kA safety distance between busbar holders Max. 350mm



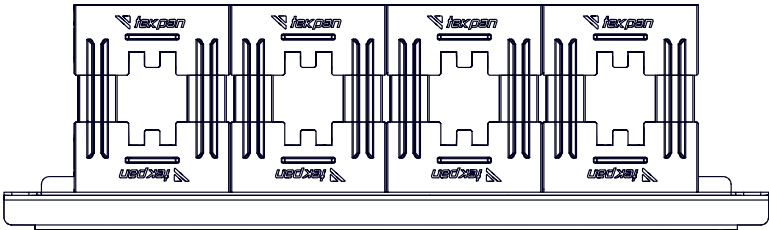
2.2 TWO (2) FLAT BAR ASSEMBLY (TOP)



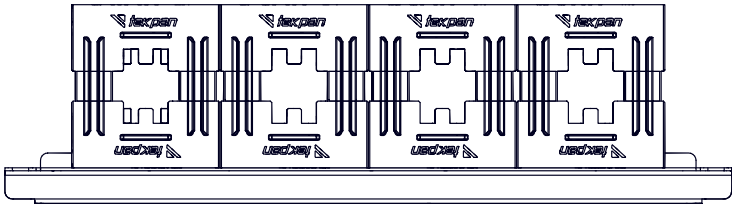
NEUTRAL L L L



NEUTRAL L L L



NEUTRAL L L L



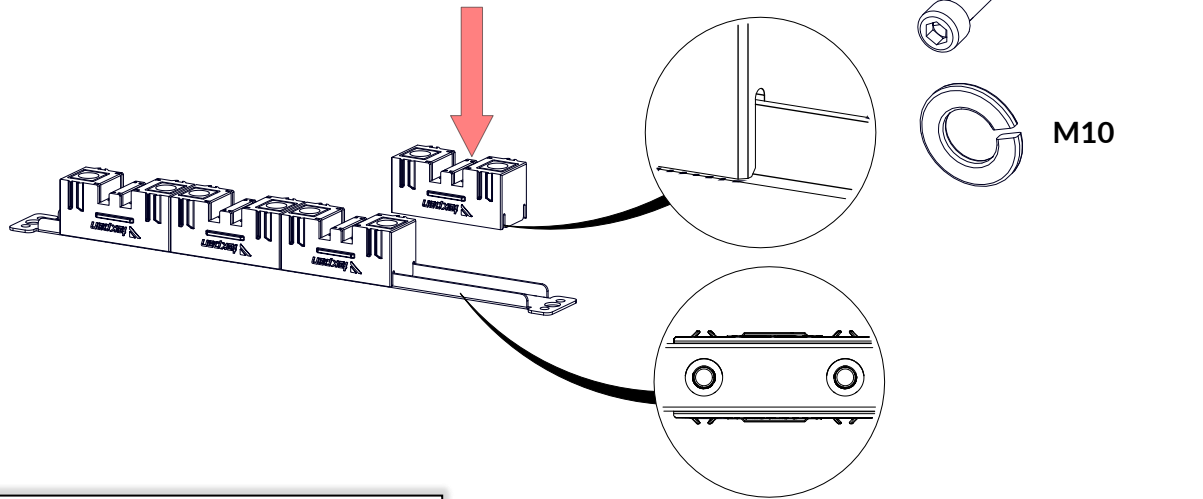
Neutral Section	Rated Current (In)	Flat Copper Size (mm) xQty	
		L1/L2/L3	Neutral(N)
1/2 N	1350A	40/10x2	40/5x2
1/1 N	1350A	40/10x2	40/10x2
1/2 N	1620A	50/10x2	50/5x2
1/1 N	1620A	50/10x2	50/10x2
1/2 N	1860A	60/10x2	60/5x2
1/1 N	1860A	60/10x2	60/10x2
1/2 N	2300A	80/10x2	40/10x2
1/1 N	2300A	80/10x2	80/10x2

■ 2.2 TWO (2) FLAT BAR ASSEMBLY (TOP)

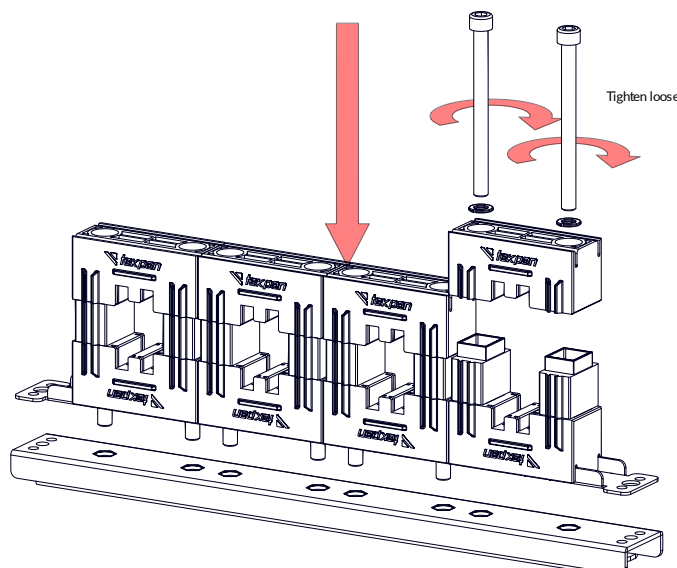
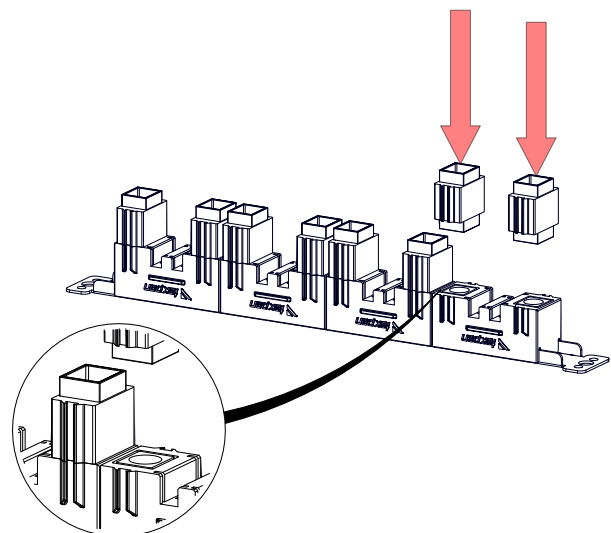
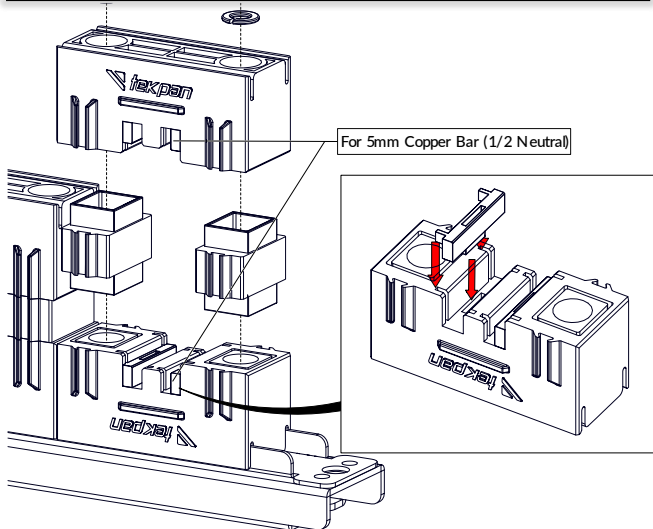
Required Packages:

1010.16X

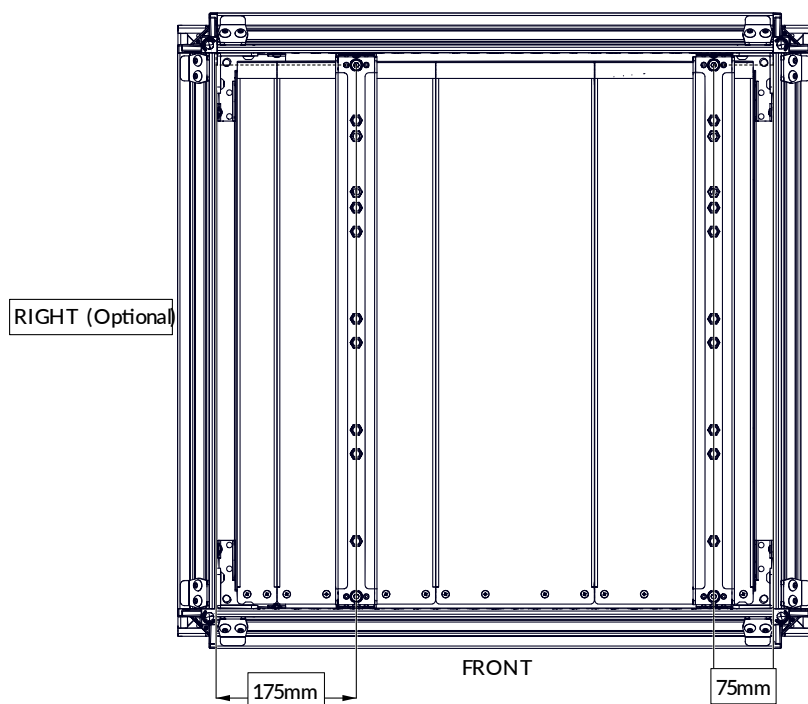
1009.0XX/1011.XXX/1019.0XX



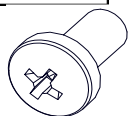
If 1/2 Section Neutral Copper Bar thickness is 5mm, Adapter must be used.



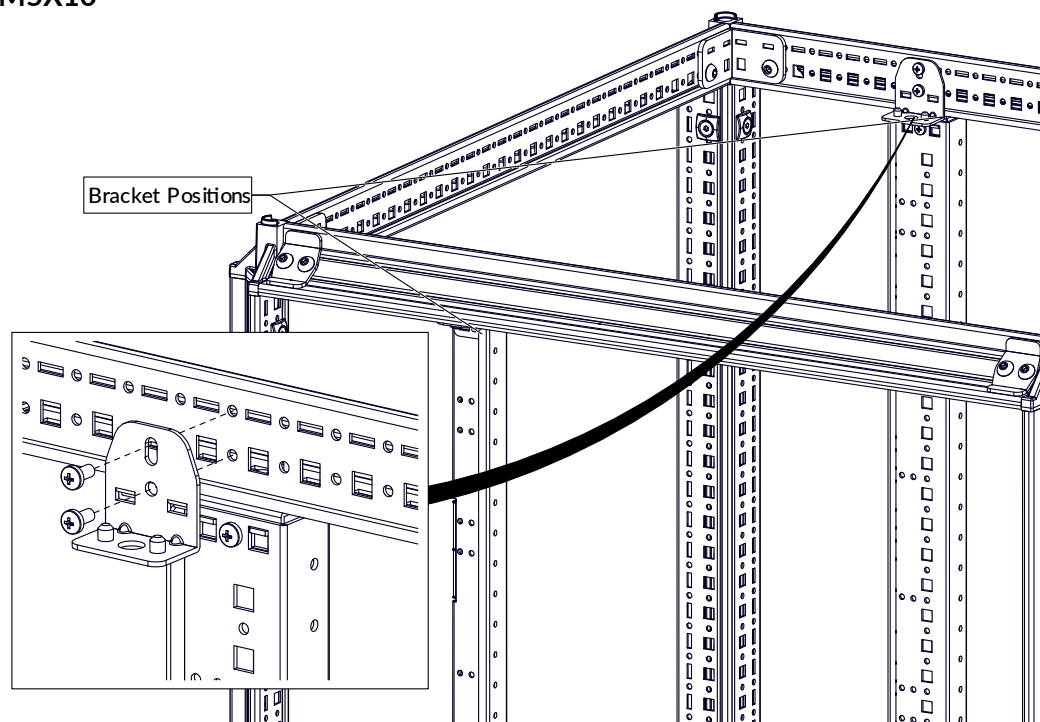
2.2 TWO (2) FLAT BAR ASSEMBLY (TOP)



Required Packages:
1010.16X



M5X10

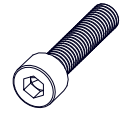
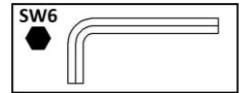
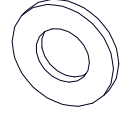
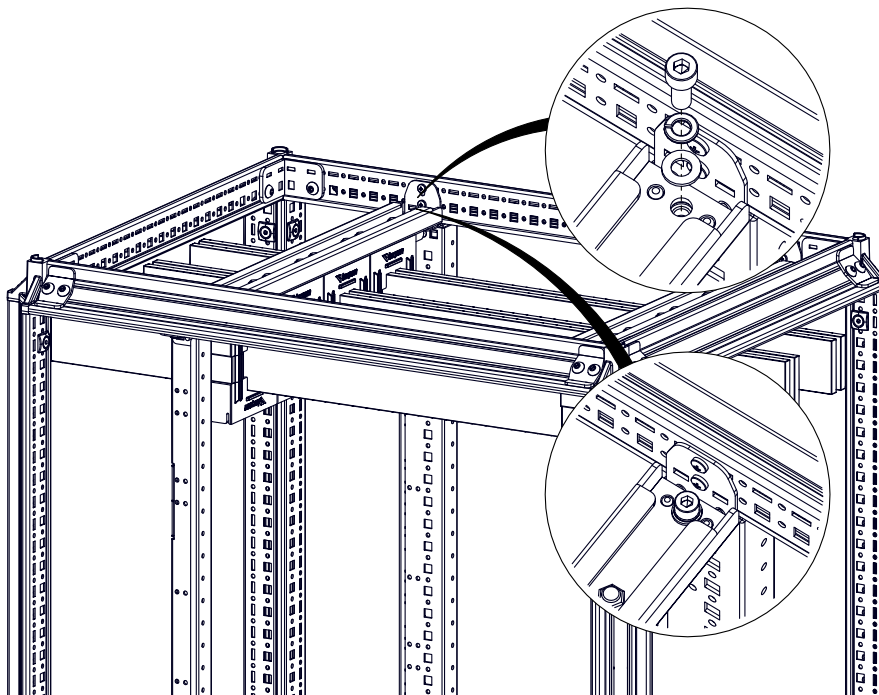
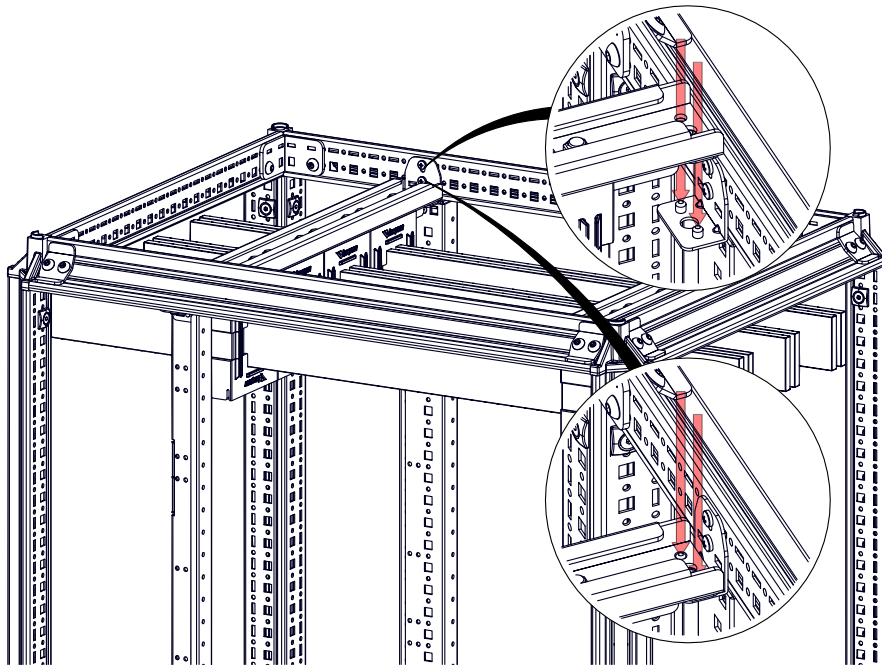


■ 2.2 TWO (2) FLAT BAR ASSEMBLY (TOP)

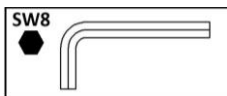
Required Packages:

1010.16X

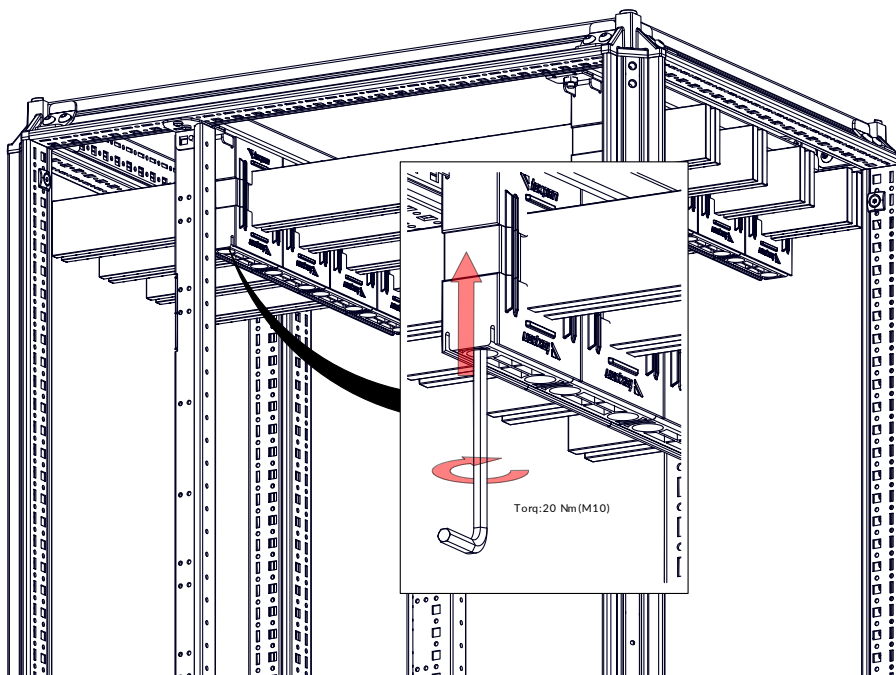
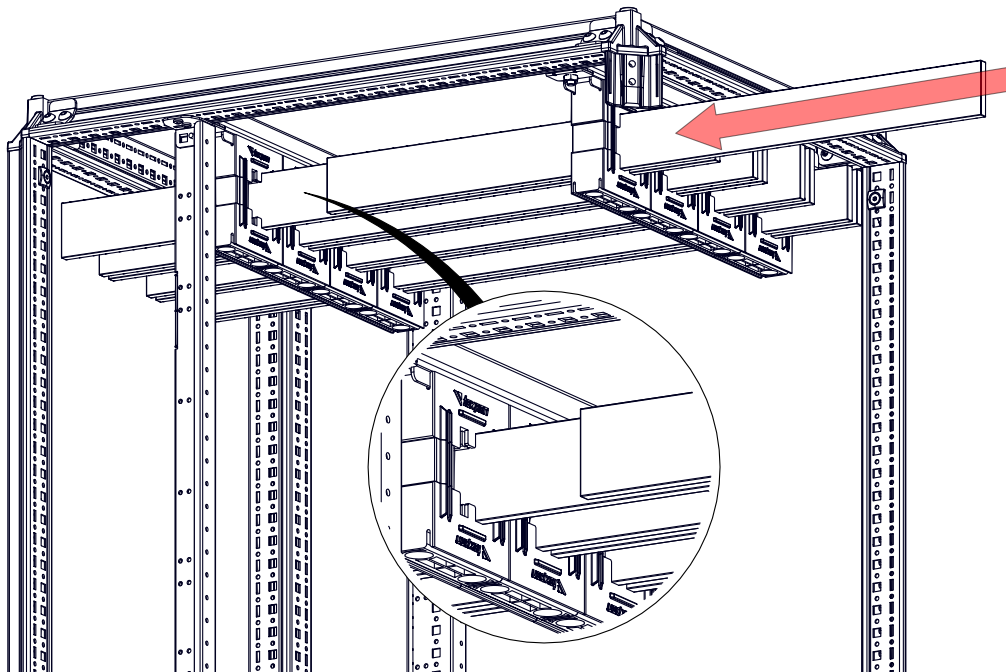
1009.0XX/1011.XXX/1019.0XX

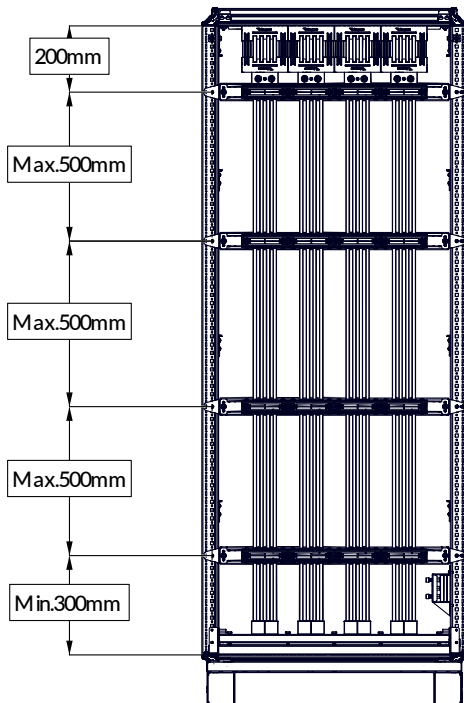
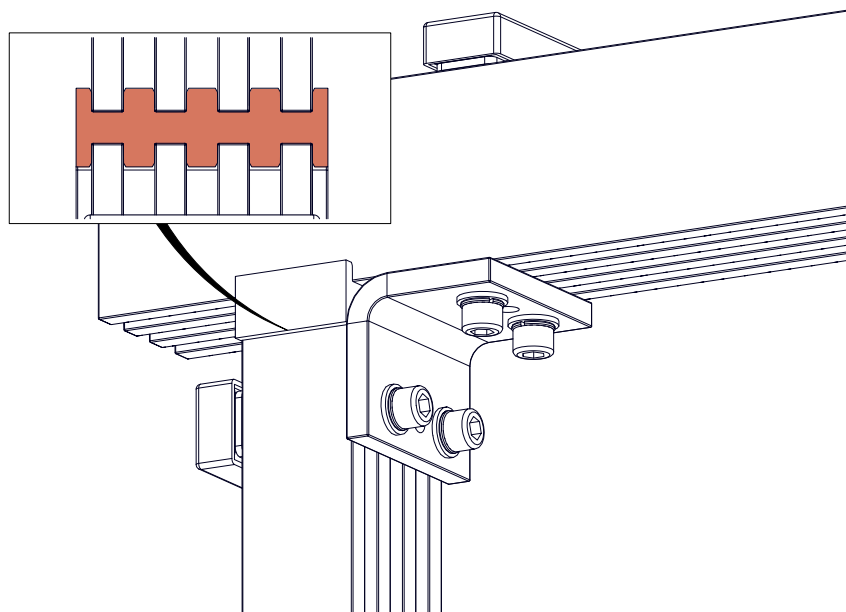
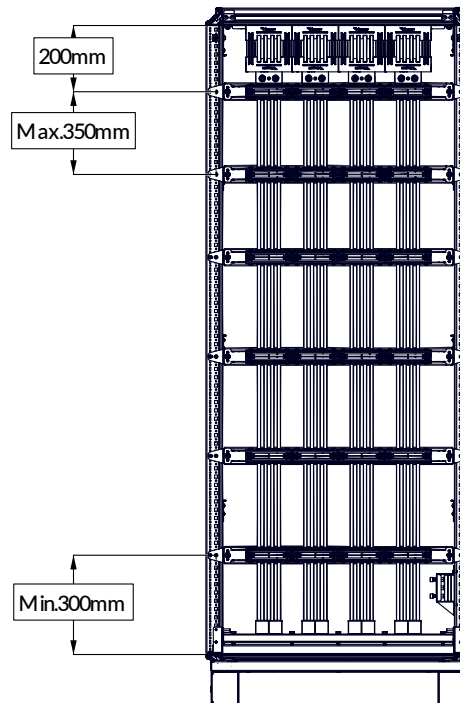
M8x20
1 pcs.M8
1 pcs.M8
1 pcs.

■ 2.2 TWO (2) FLAT BAR ASSEMBLY (TOP)



For 65kA and 85kA assemblies are using same steps.
65 kA safety distance between busbar holders Max. 550mm
85 kA safety distance between busbar holders Max. 350mm



4. VERTICAL BUSBAR ASSEMBLY**4.1 FOUR (4) FLAT VERTICAL BAR ASSEMBLY (2500A-4000A)****4 Flat bar to 4 Flat Bar(65kA)****4 Flat bar to 4 Flat Bar (85kA)**

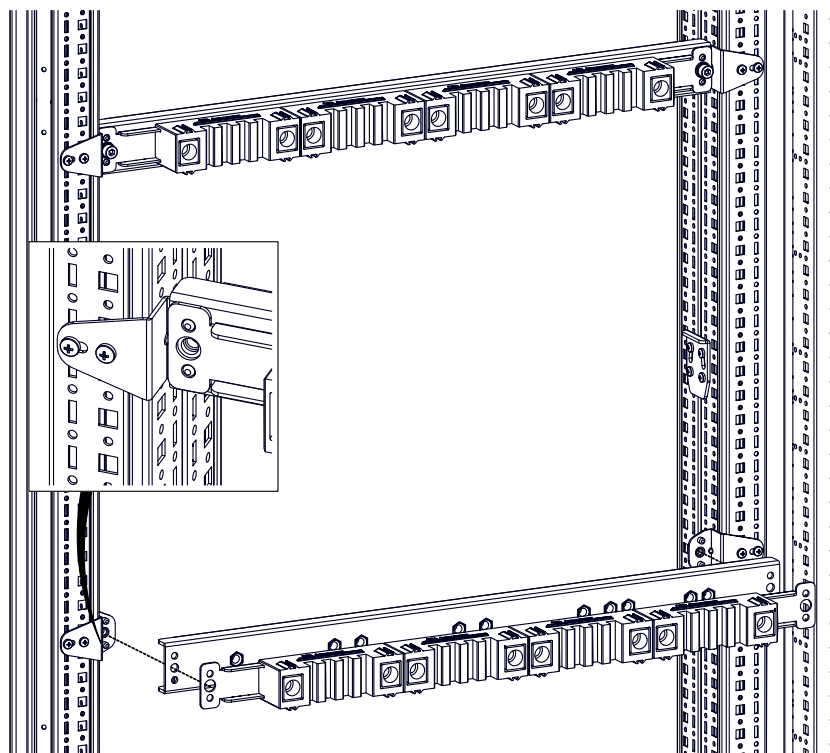
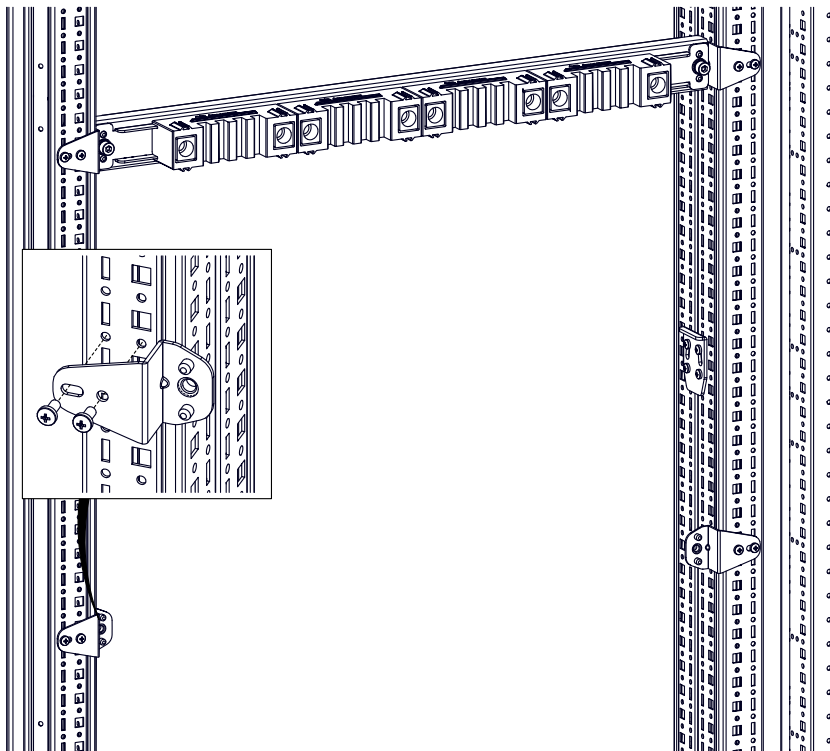
4.1 FOUR (4) FLAT VERTICAL BAR ASSEMBLY (2500A-4000A)



Required Packages:
1010.38X
1009.0XX/1011.XXX

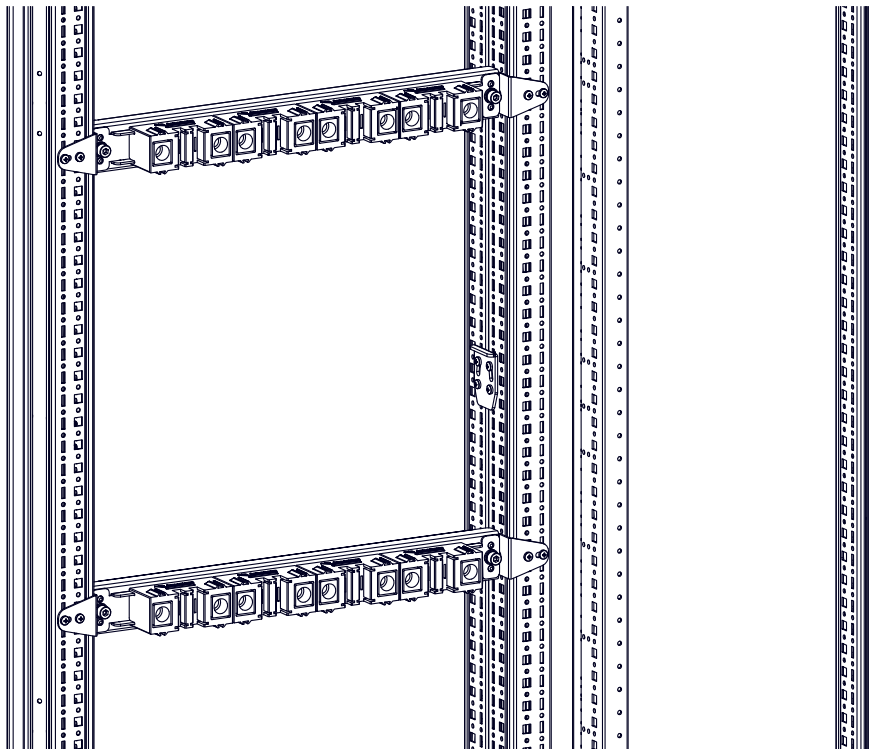
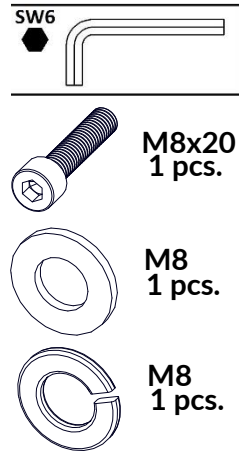
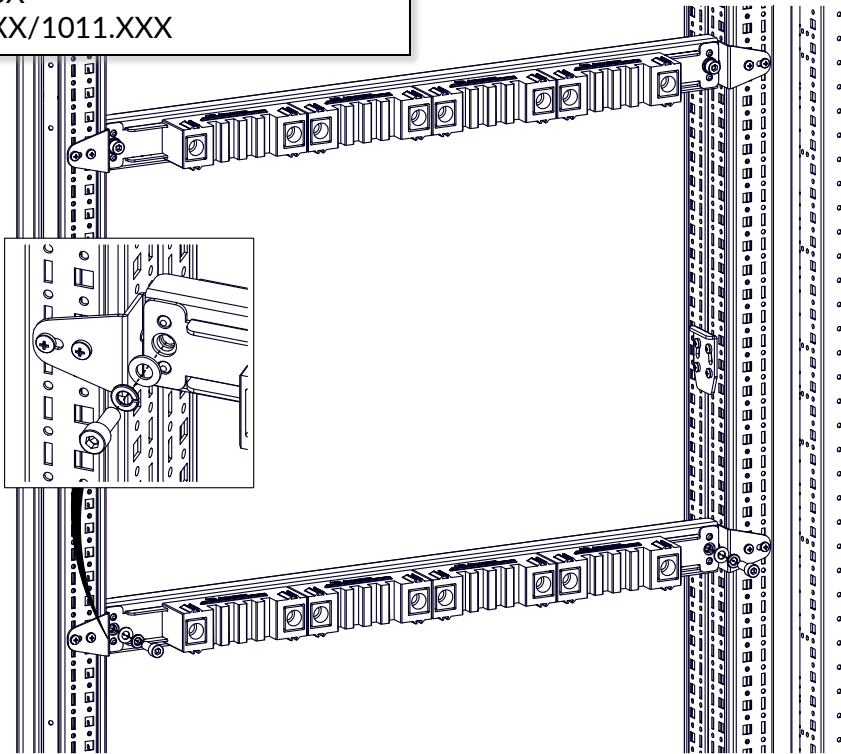


M5X10



■ 4.1 FOUR (4) FLAT VERTICAL BAR ASSEMBLY (2500A-4000A)

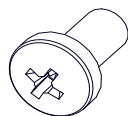
Required Packages:
1010.38X
1009.0XX/1011.XXX



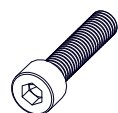
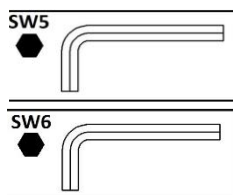
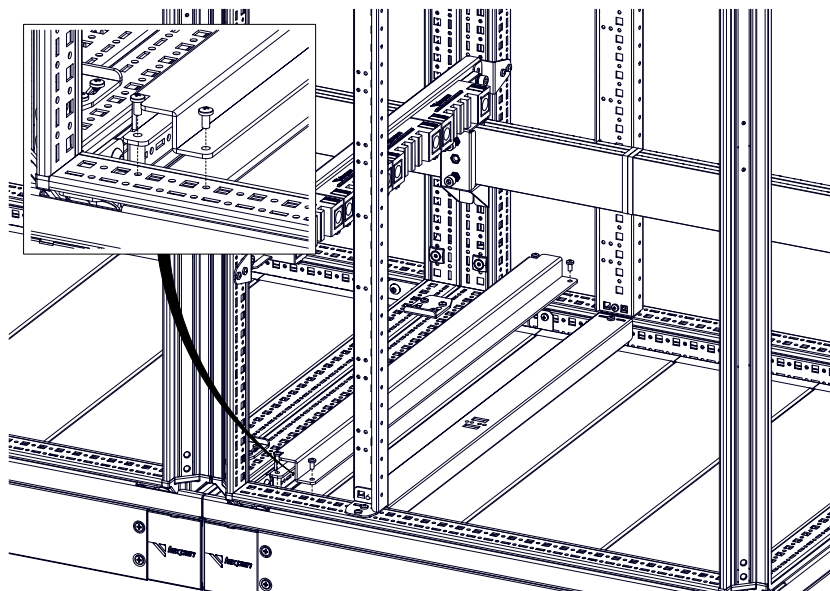
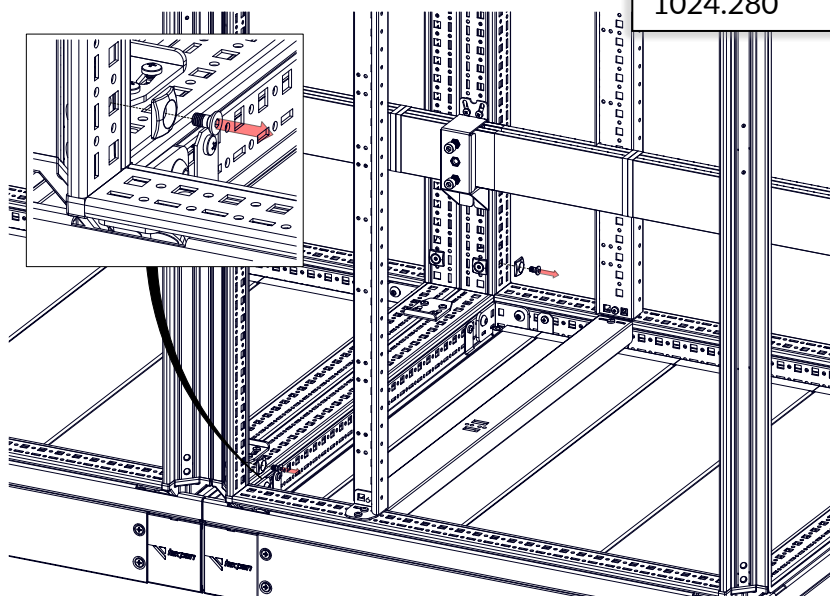
4.1 FOUR (4) FLAT VERTICAL BAR ASSEMBLY (2500A-4000A)



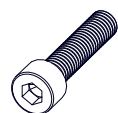
Required Packages:
1024.280



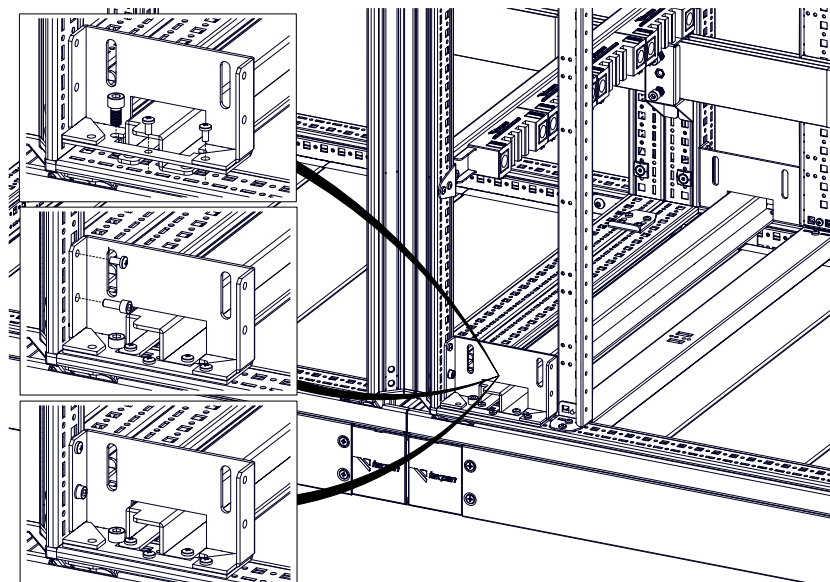
M5X10



M8x12

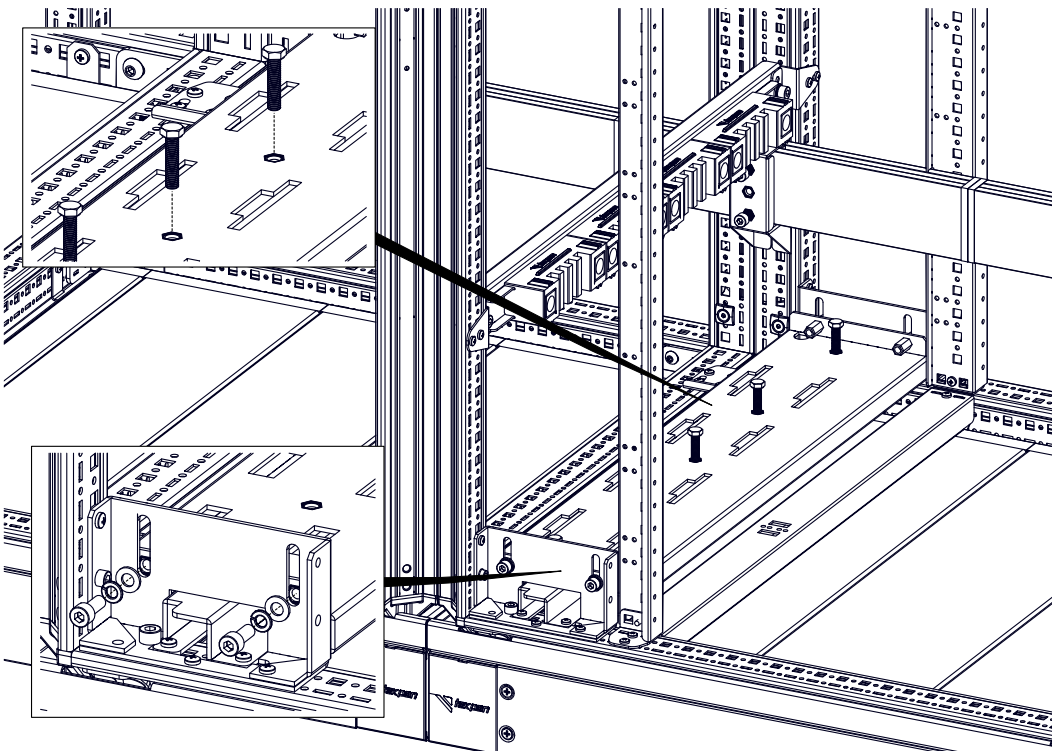
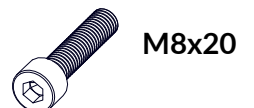
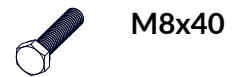
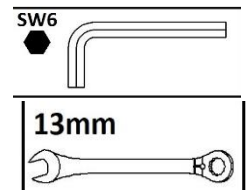
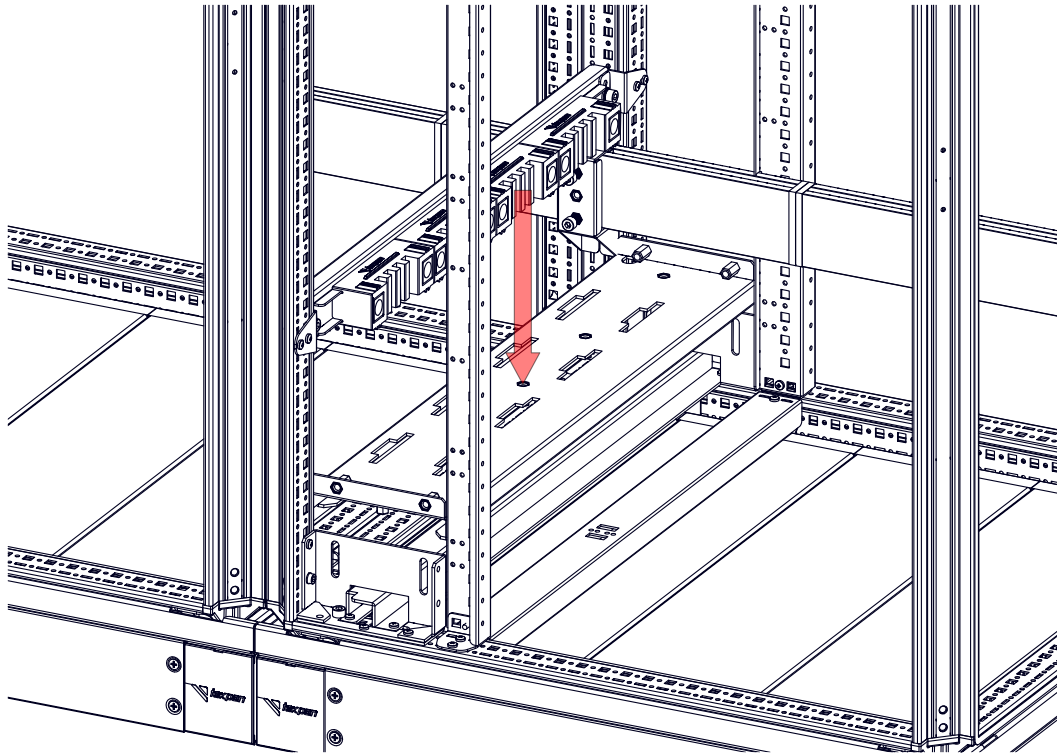


M6x15



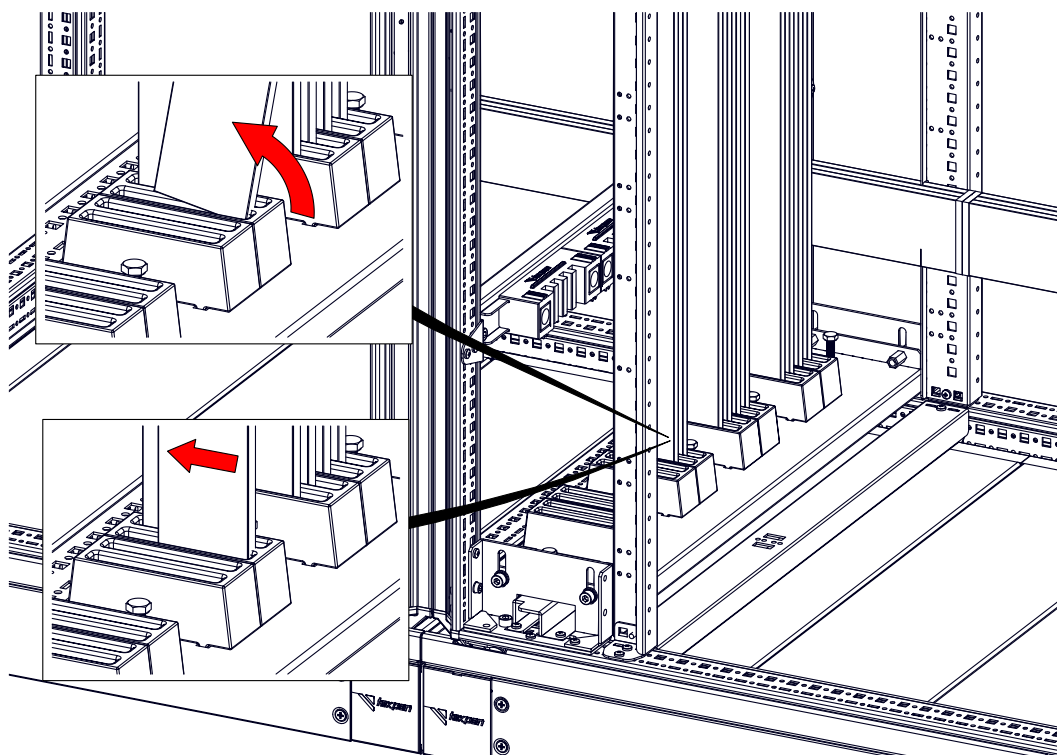
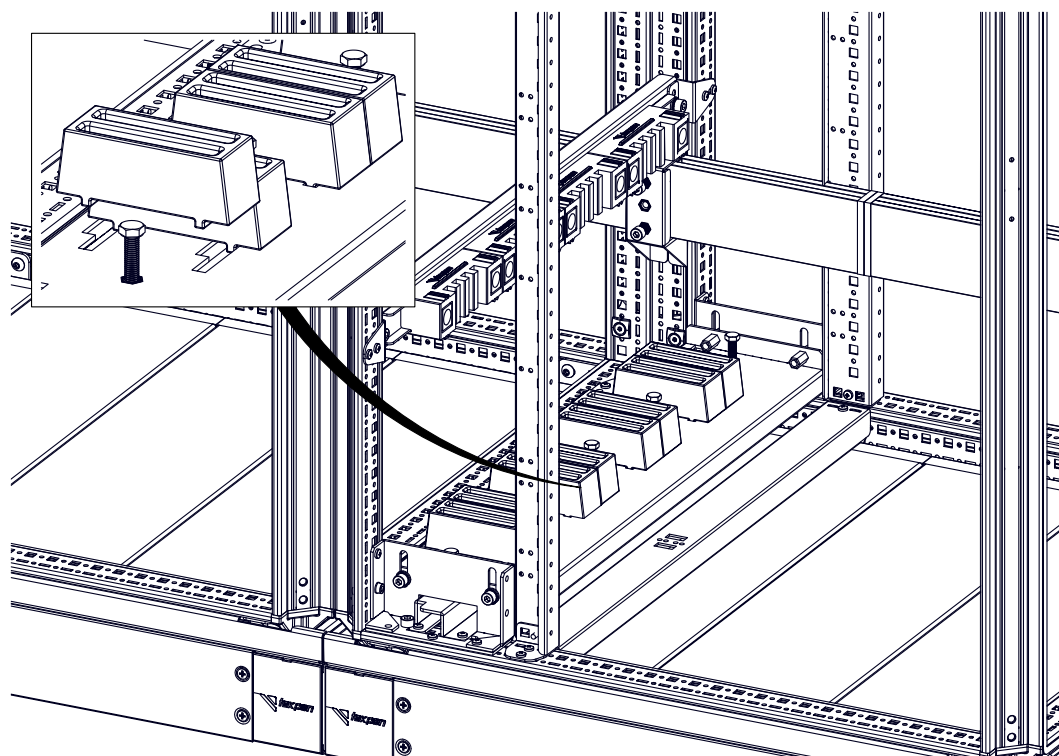
■ 4.1 FOUR (4) FLAT VERTICAL BAR ASSEMBLY (2500A-4000A)

Required Packages:
1024.280



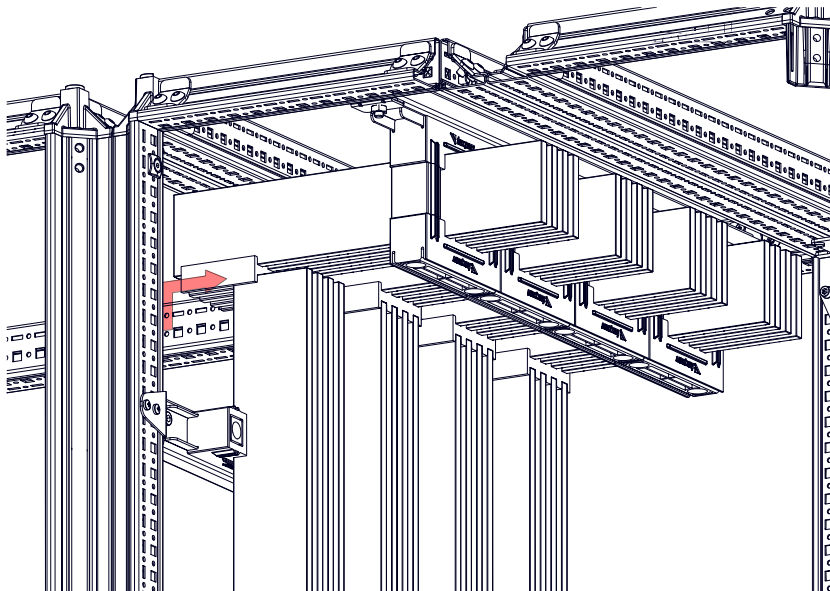
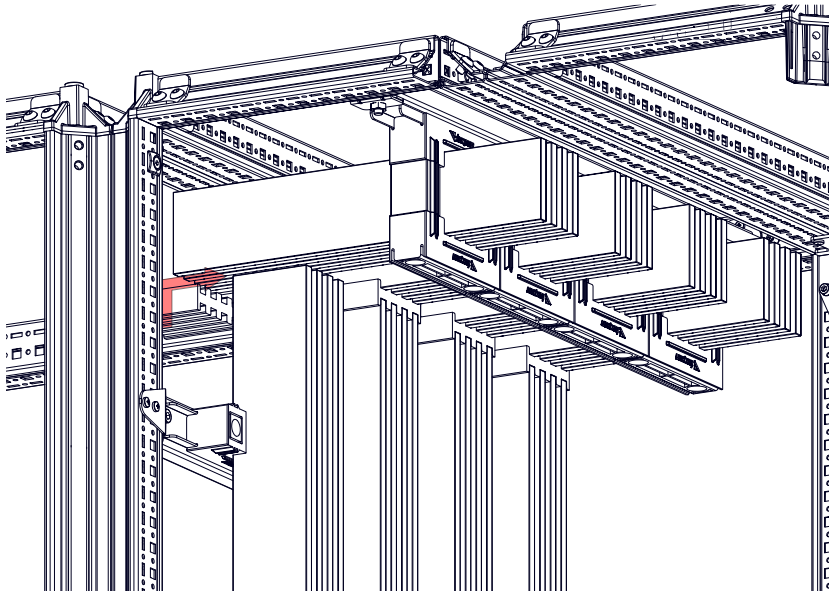
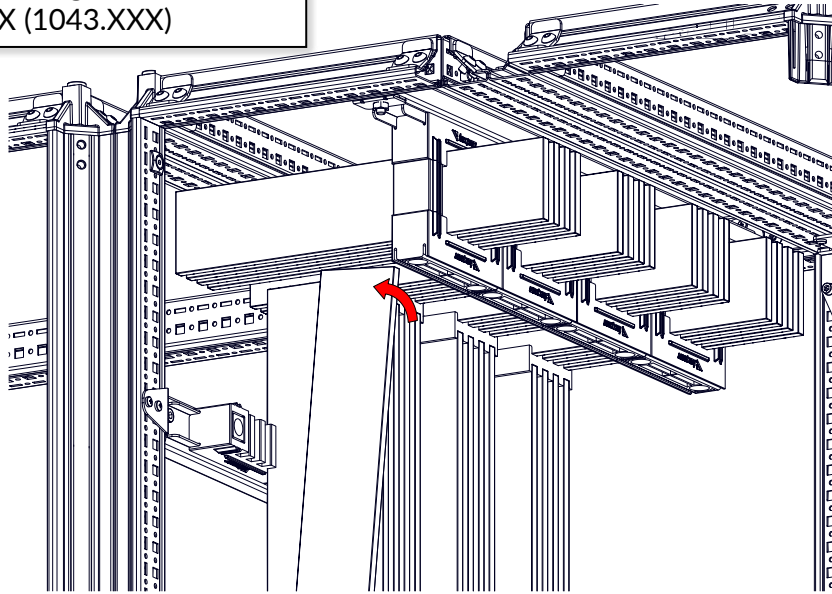
4.1 FOUR (4) FLAT VERTICAL BAR ASSEMBLY (2500A-4000A)

Required Packages:
1012.002/003/004

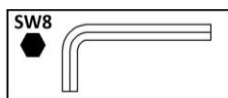


■ 4.1 FOUR (4) FLAT VERTICAL BAR ASSEMBLY (2500A-4000A)

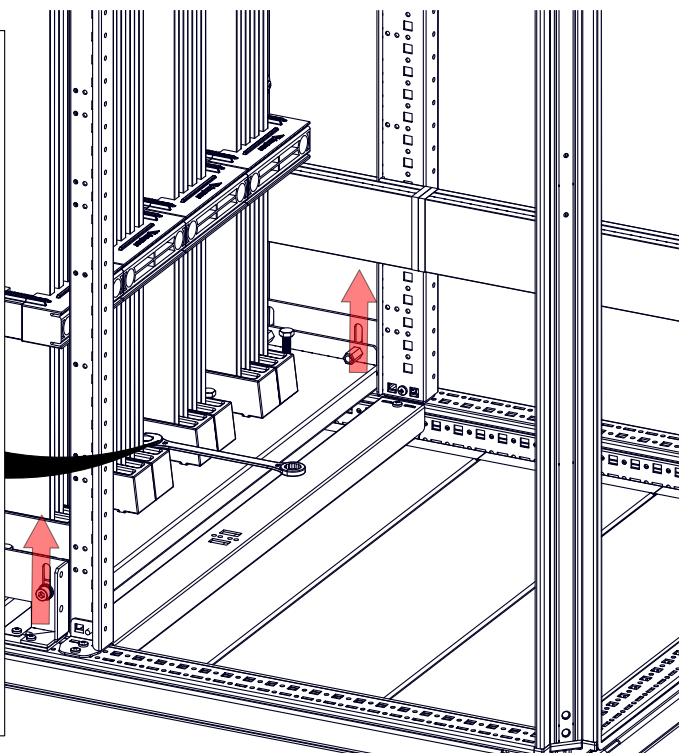
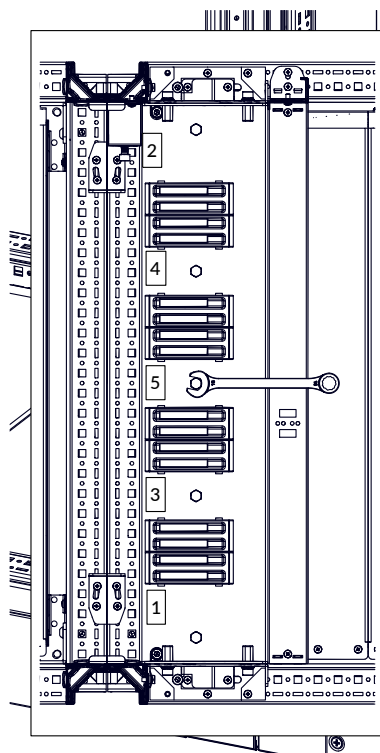
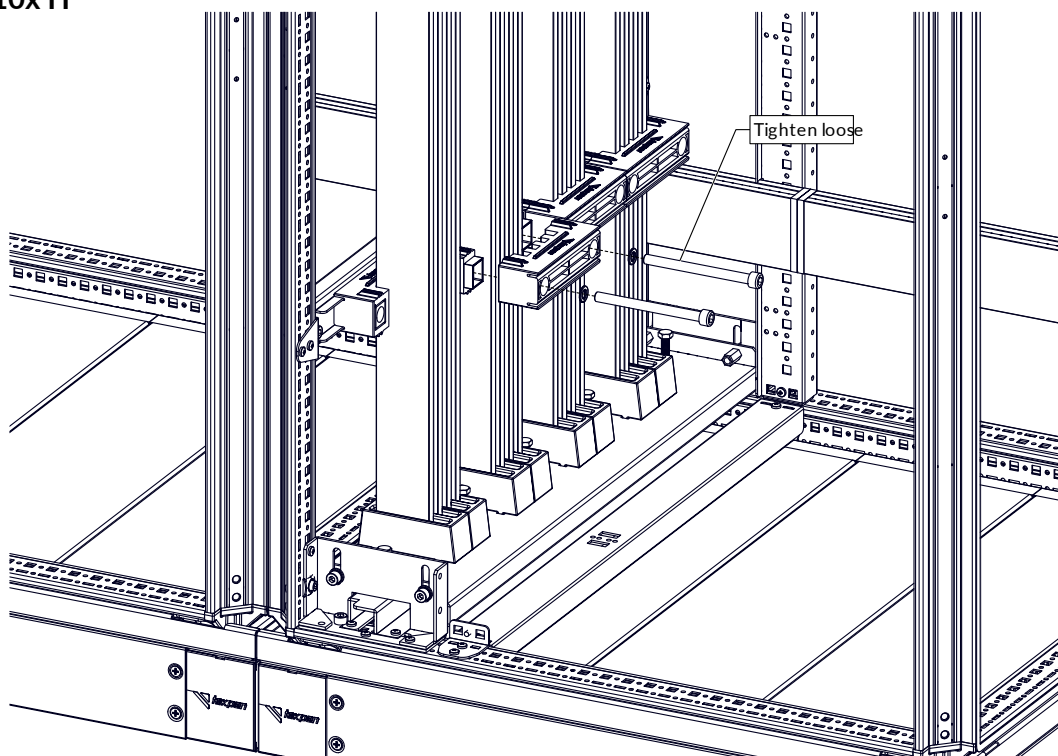
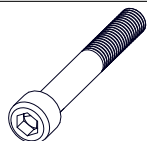
Required Packages:
1021.XXXX (1043.XXX)



4.1 FOUR (4) FLAT VERTICAL BAR ASSEMBLY

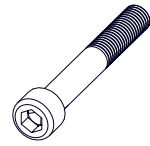
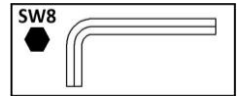


Required Packages:
1009.0XX/1011.XXX



■ 4.1 FOUR (4) FLAT VERTICAL BAR ASSEMBLY (2500A-4000A)

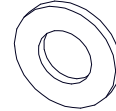
Required Packages:
1021.XXXX



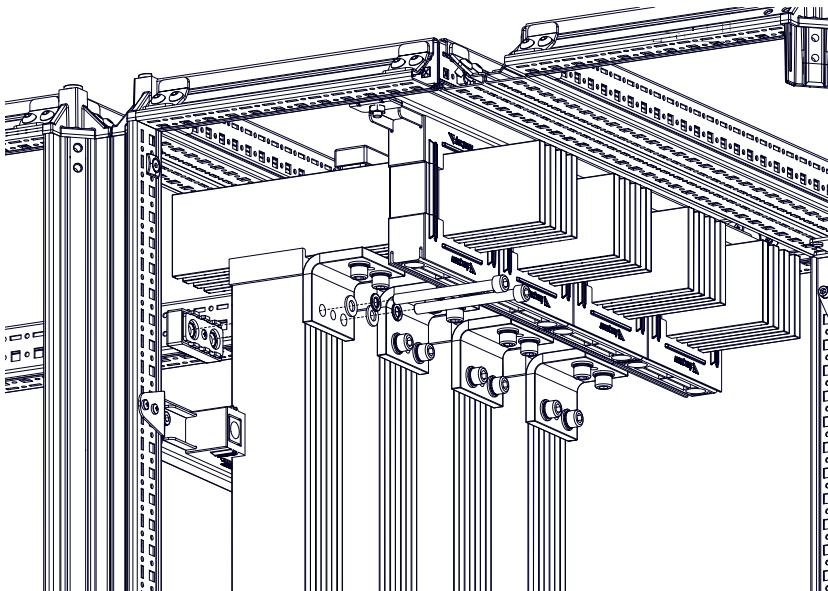
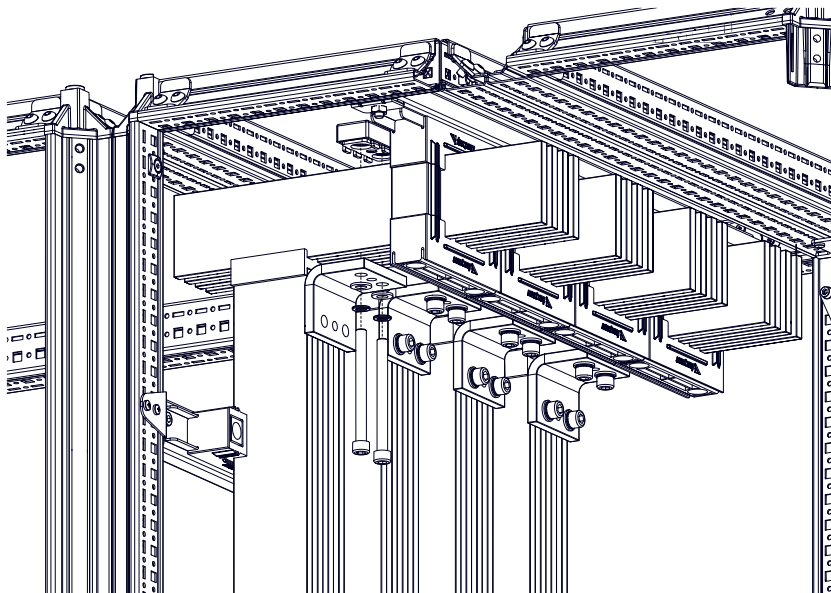
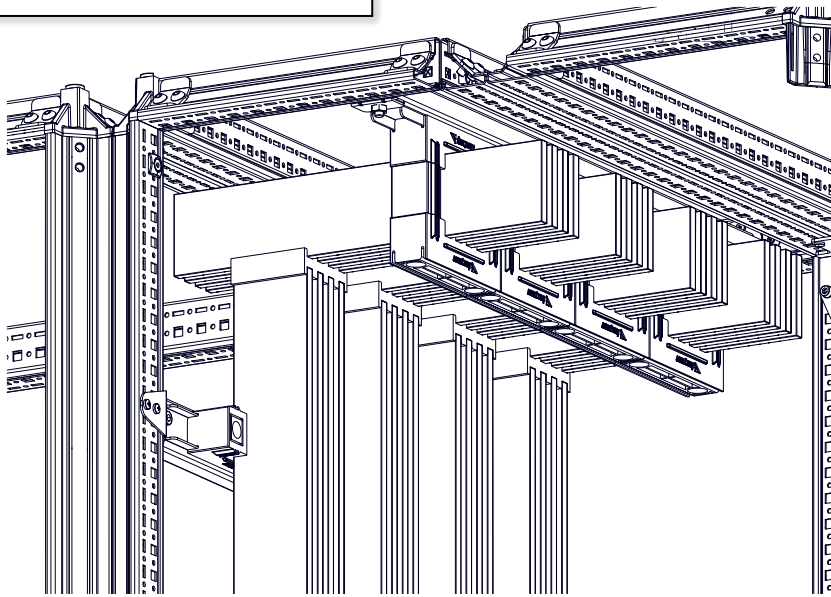
M10x H



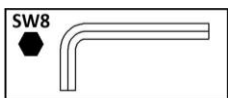
M10



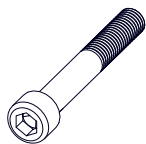
M10



4.1 FOUR (4) FLAT VERTICAL BAR ASSEMBLY (2500A-4000A)



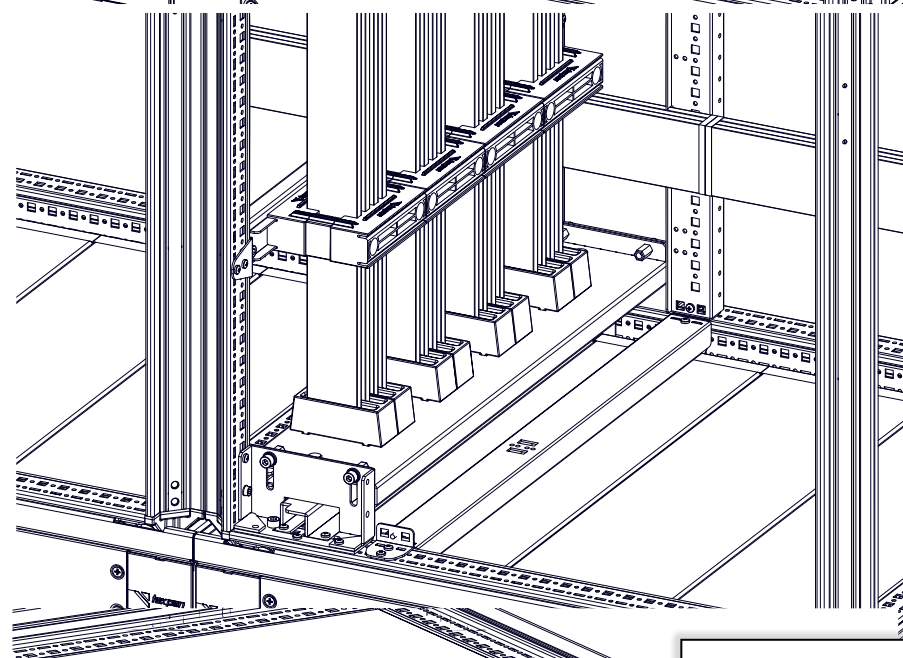
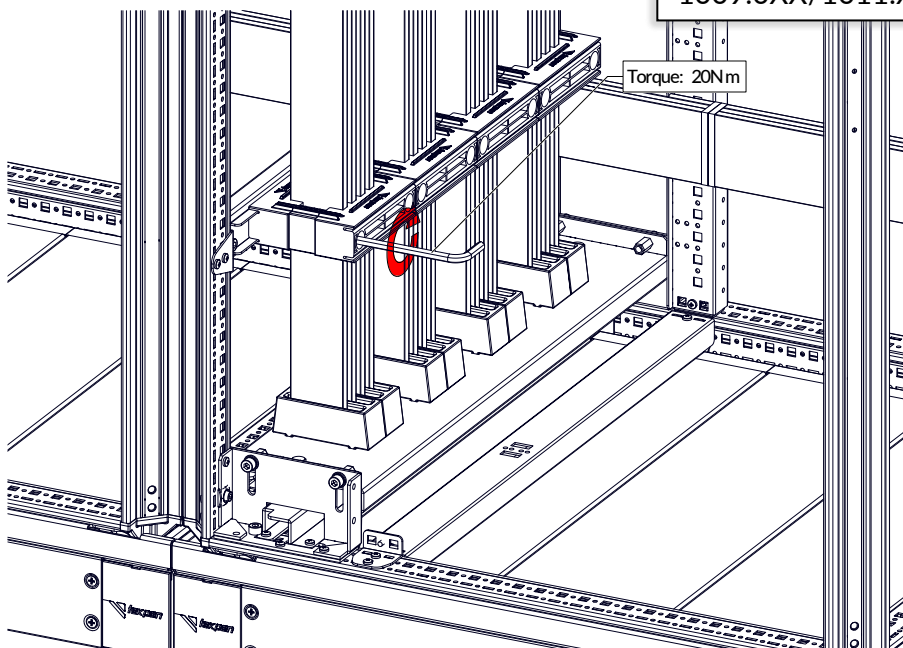
Required Packages:
1009.0XX/1011.XXX



M10x H



M10

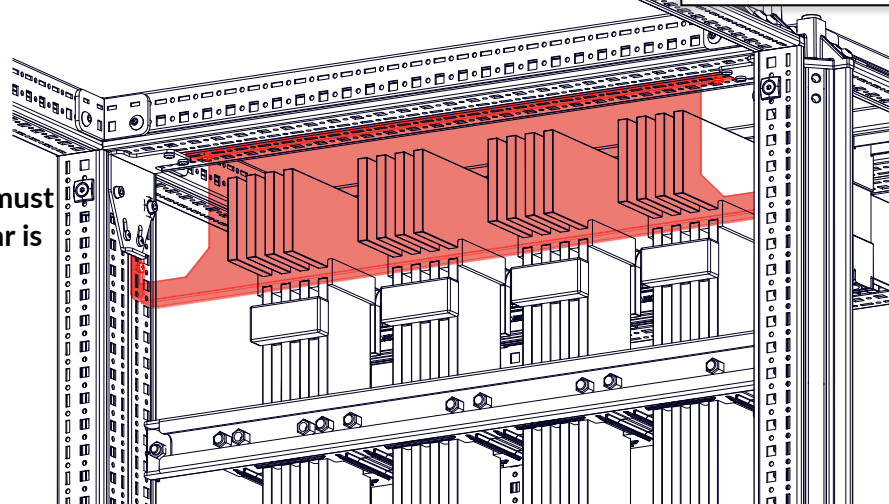


Required Packages:
1023.1XX



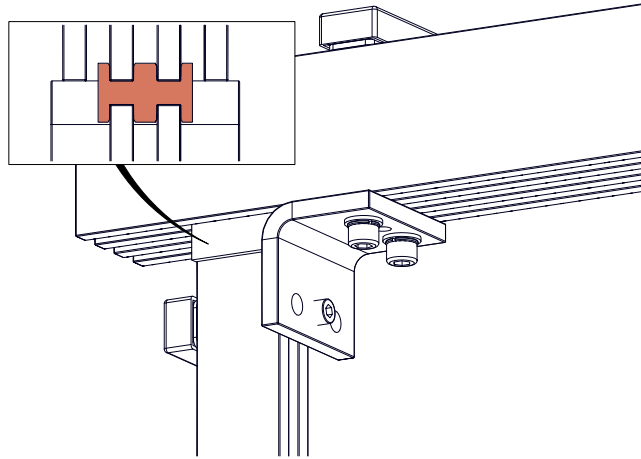
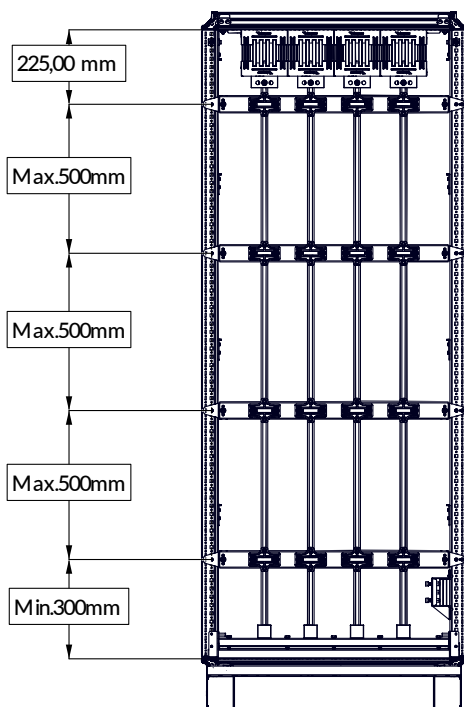
M5X10

Warning: This part must be use if main busbar is not continue.

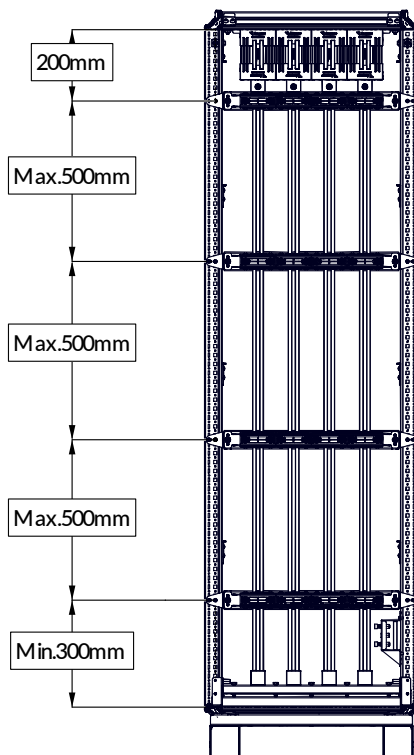


■ 4.2 TWO (2) FLAT VERTICAL BAR ASSEMBLY (1350A-2300A)

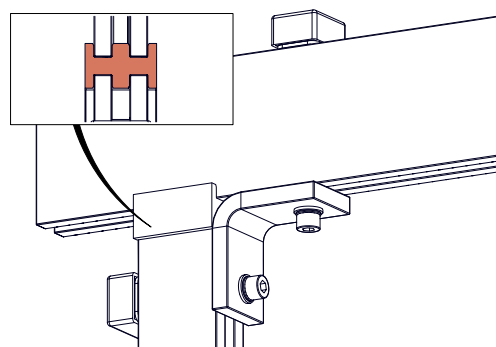
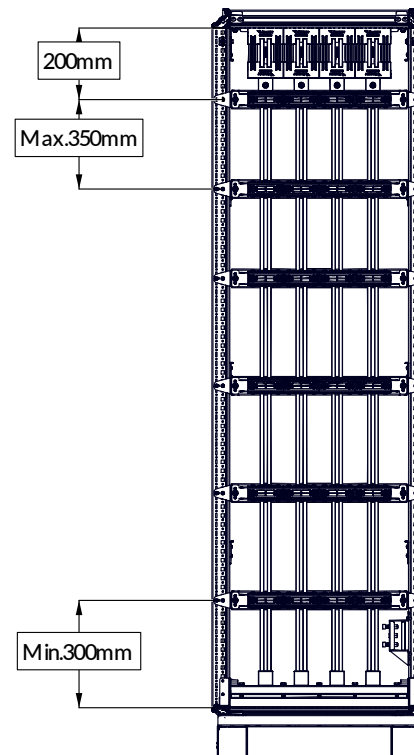
4 Flat bar to 2 Flat Bar(5mm Copper) (65kA)



2 Flat bar to 2 Flat Bar(65kA)



2 Flat bar to 2 Flat Bar (85kA)



■ 4.2 TWO (2) FLAT VERTICAL BAR ASSEMBLY (1350A-2300A)

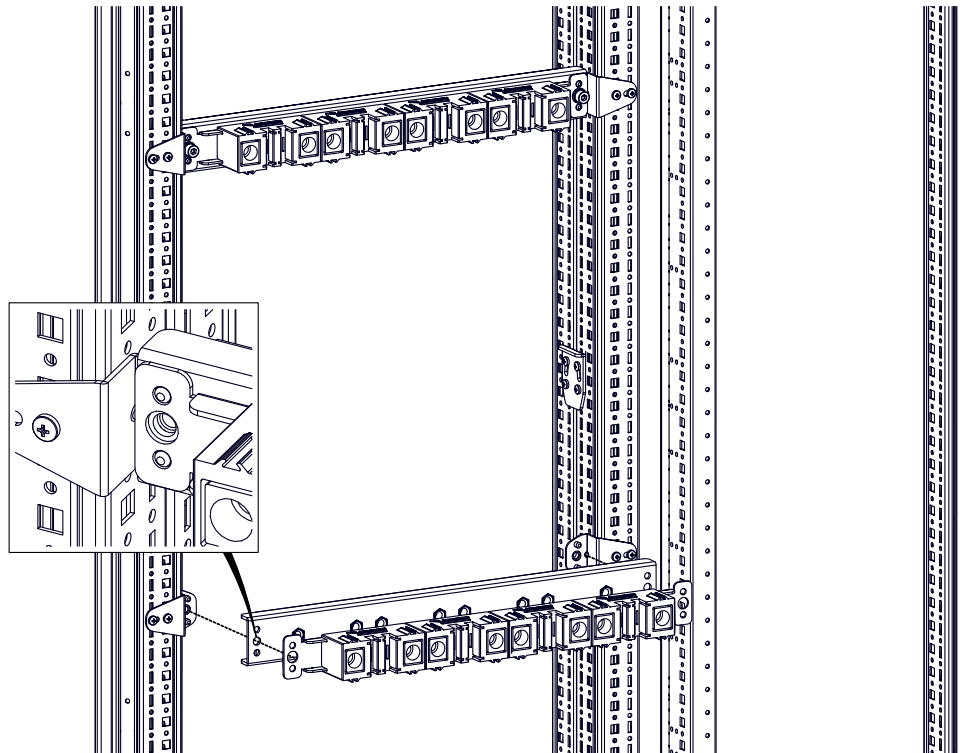
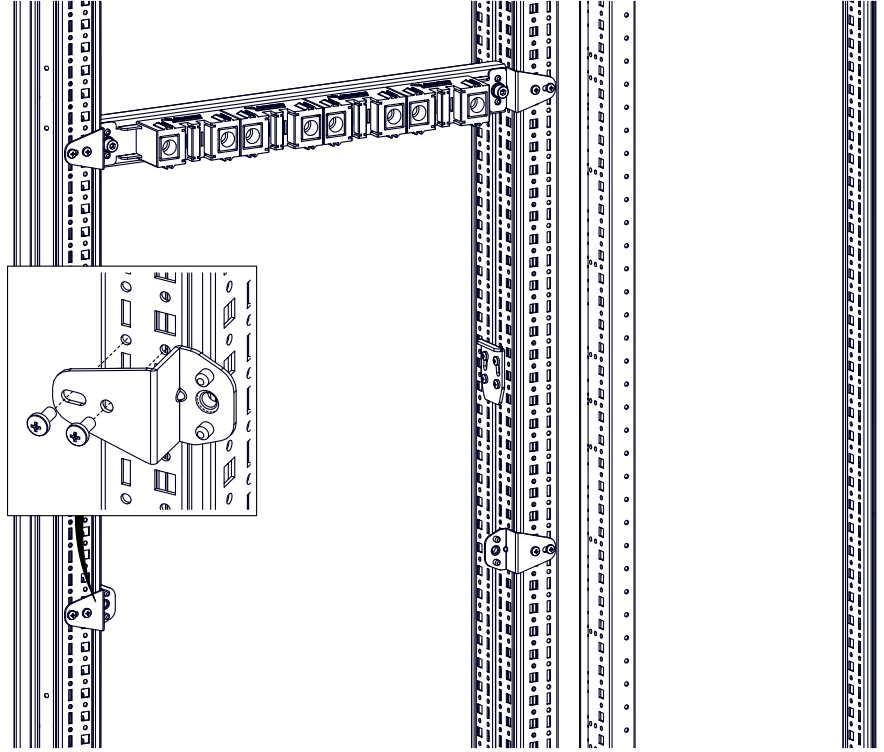


M5X10

Required Packages:

1010.36X/1010.48X

1009.0XX/1011.XXX/1019.0XX

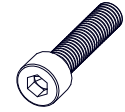
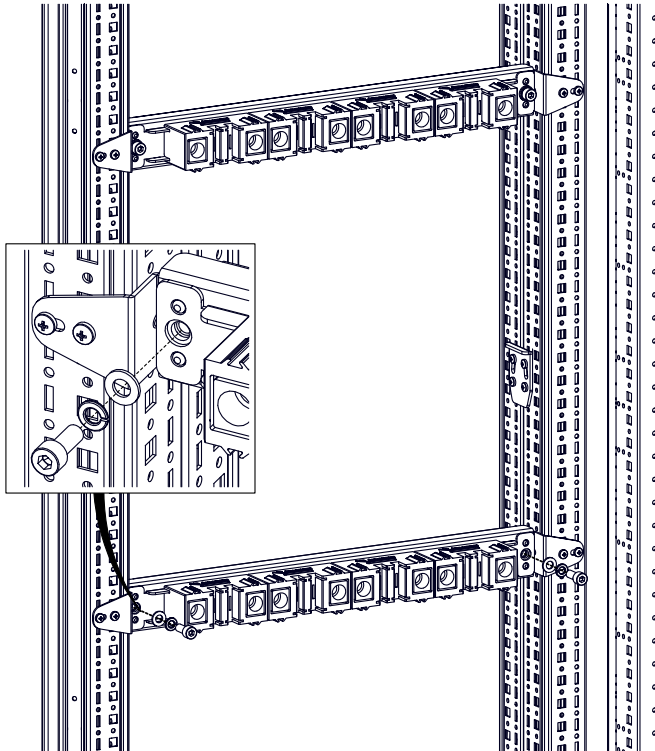
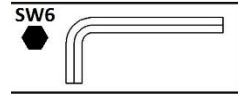
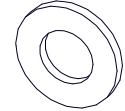
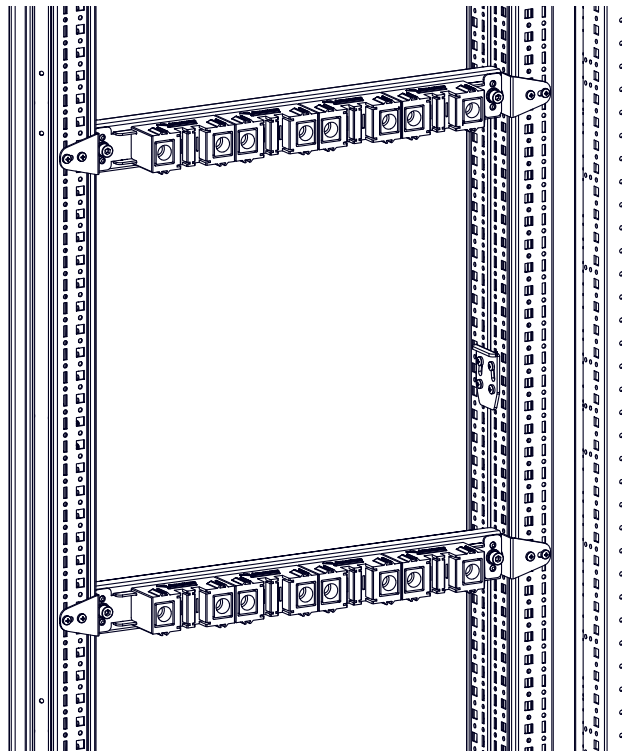


■ 4.2 TWO (2) FLAT VERTICAL BAR ASSEMBLY (1350A-2300A)

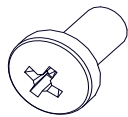
Required Packages:

1010.36X/1010.48X

1009.0XX/1011.XXX/1019.0XX

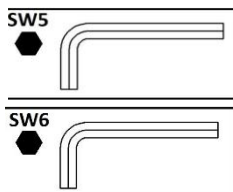
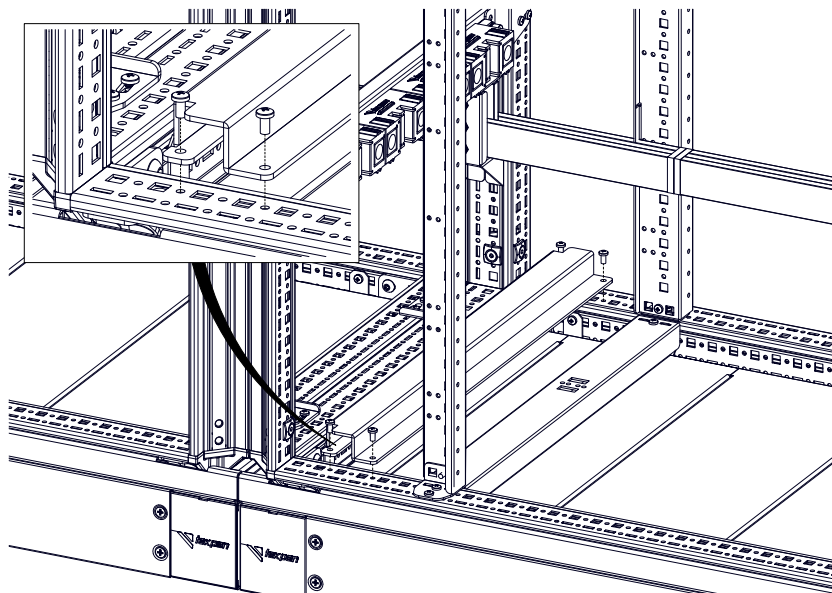
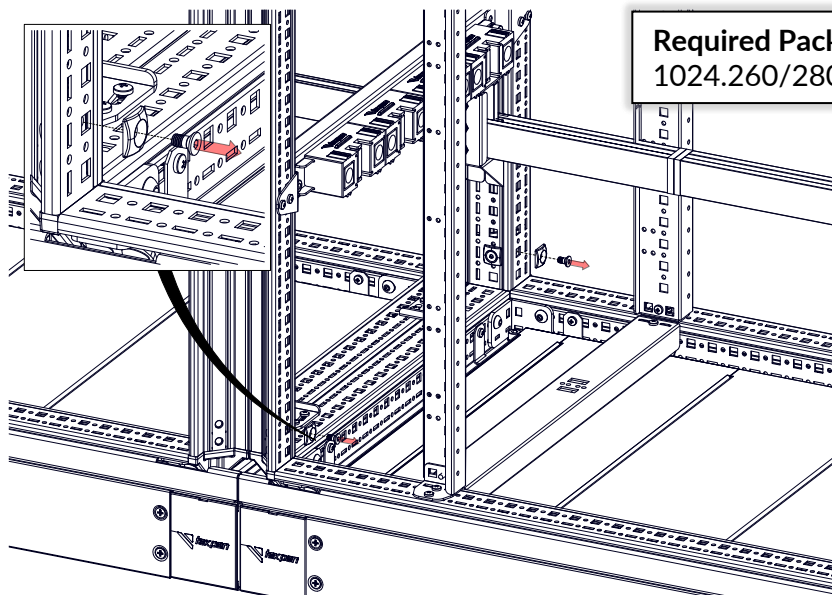
M8x16
1 pcs.M8
1 pcs.M8
1 pcs.

4.2 TWO (2) FLAT VERTICAL BAR ASSEMBLY (1350A-2300A)



M5X10

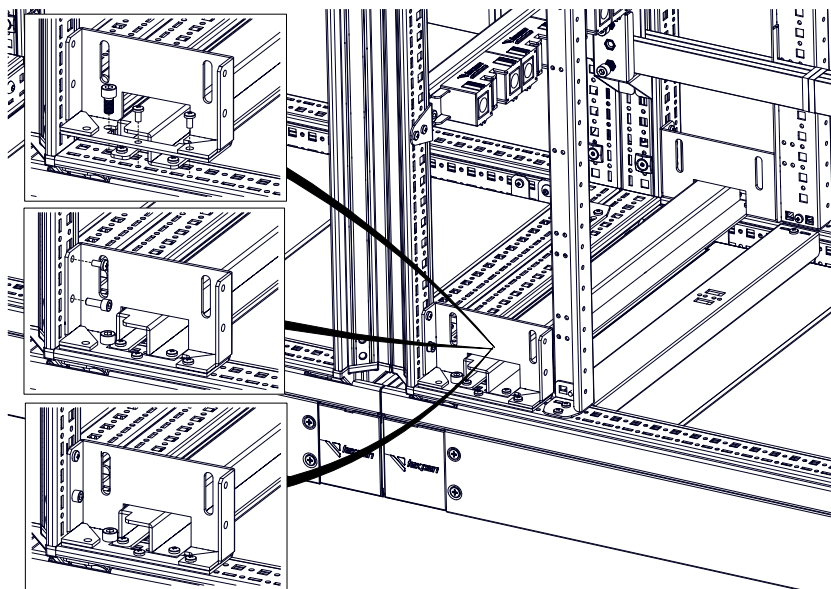
Required Packages:
1024.260/280



M8x12

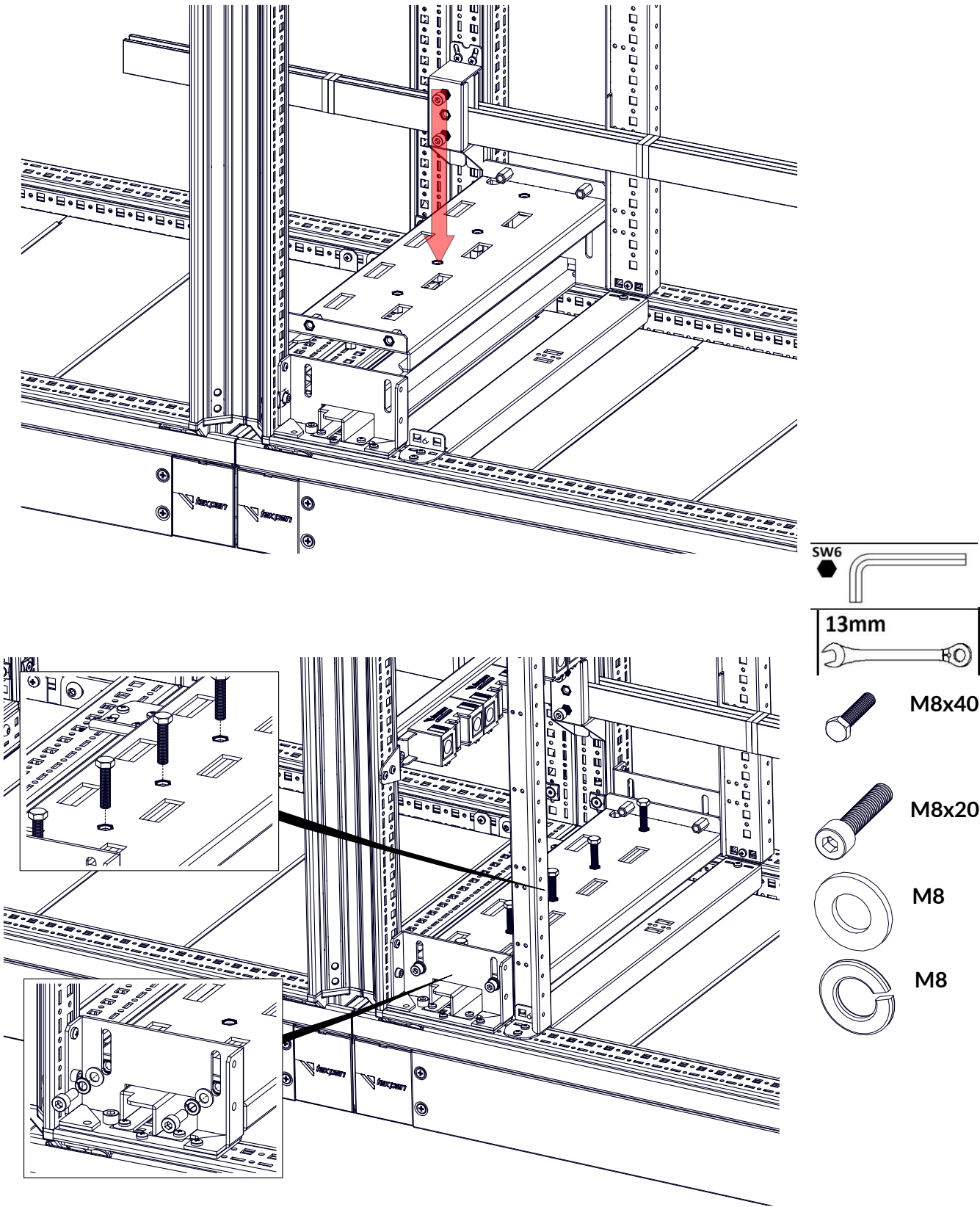


M6x15



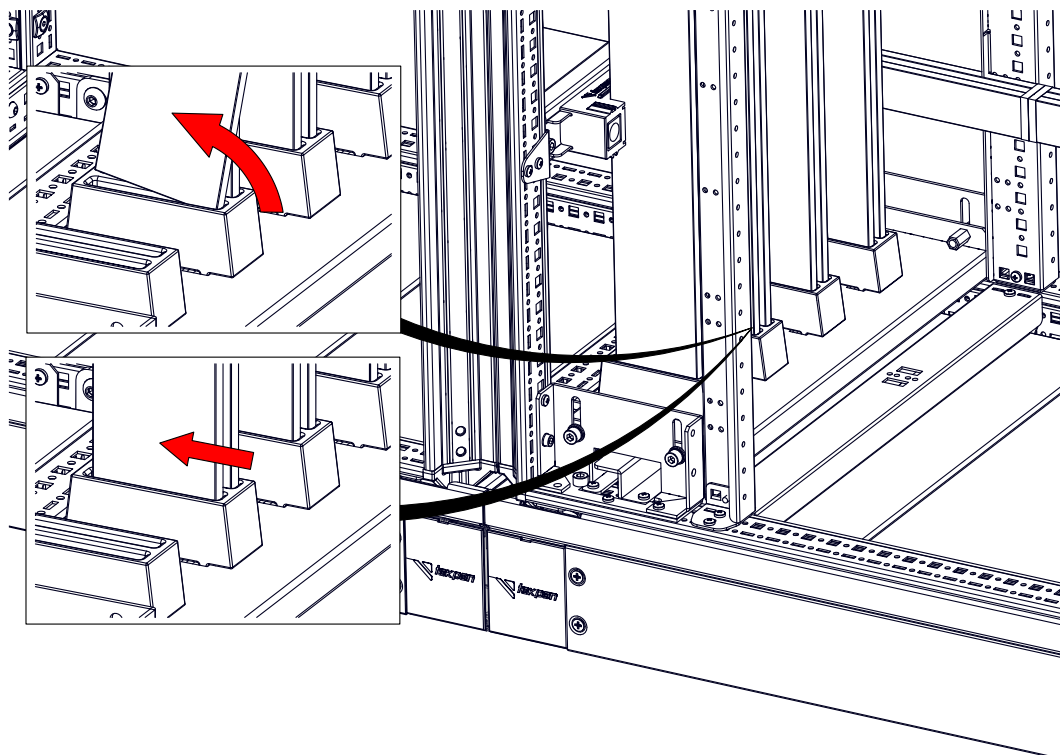
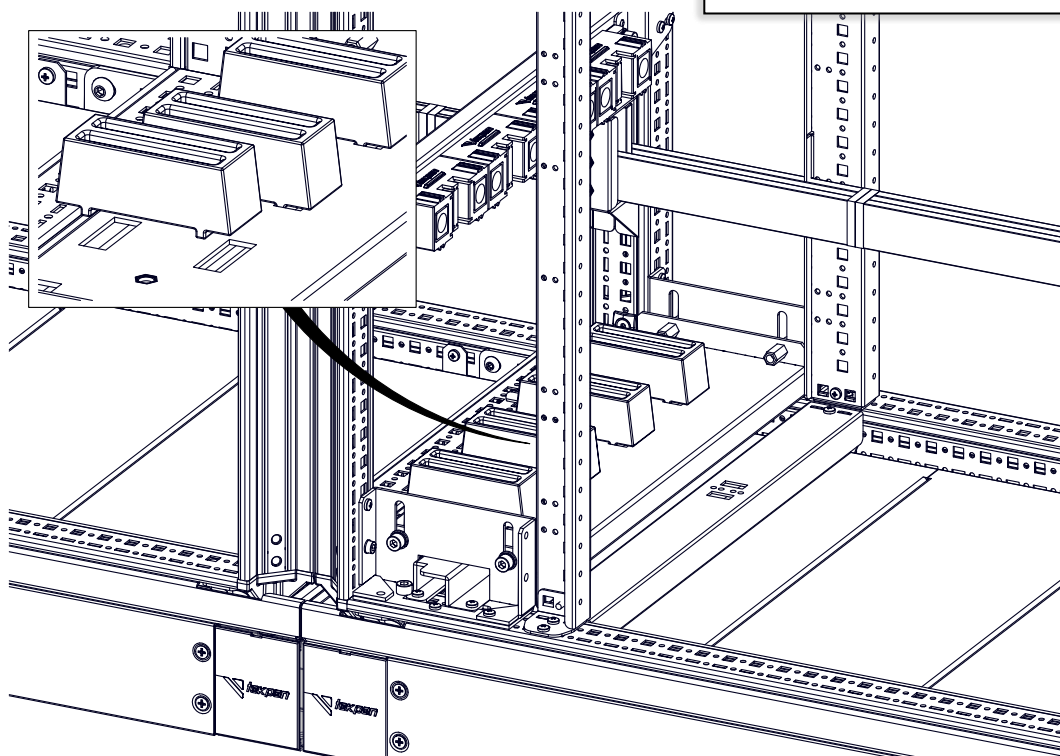
4.2 TWO (2) FLAT VERTICAL BAR ASSEMBLY (1350A-2300A)

Required Packages:
1024.260/280



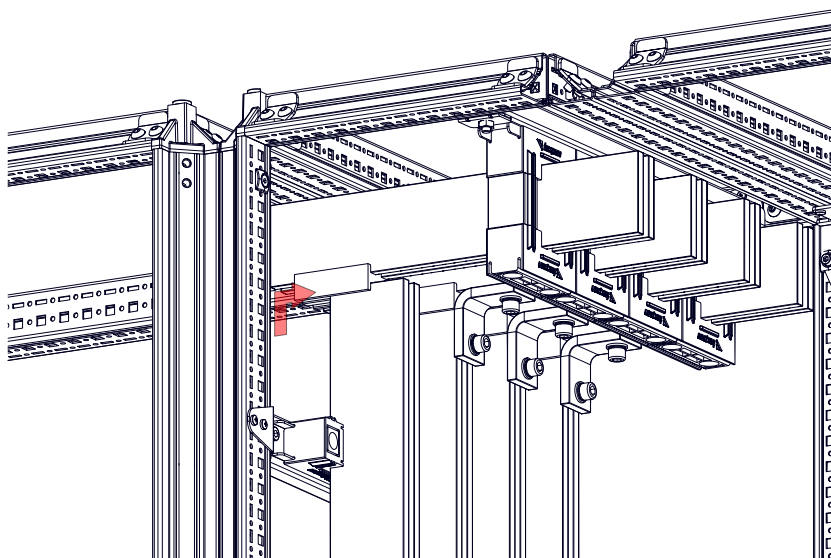
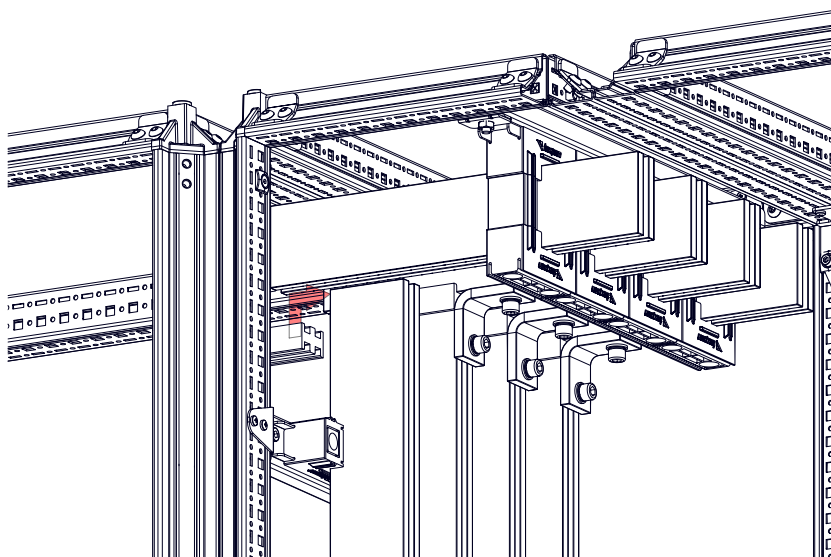
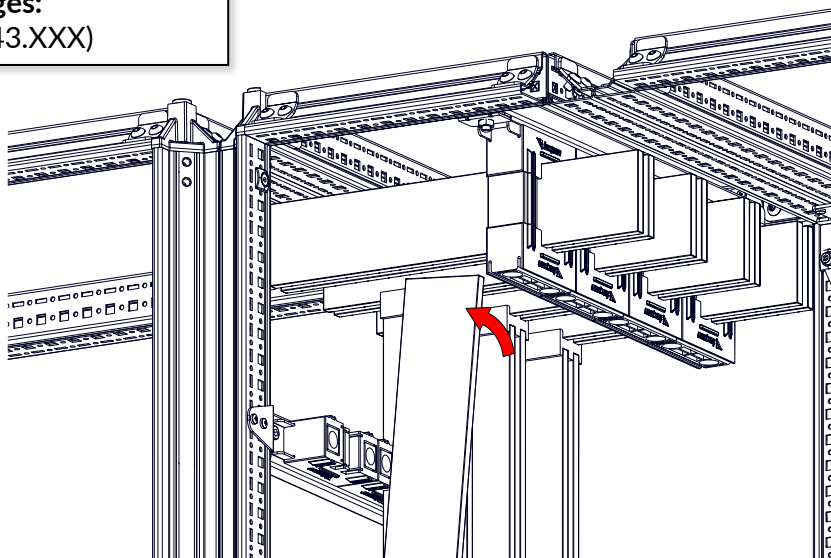
■ 4.2 TWO (2) FLAT VERTICAL BAR ASSEMBLY (1350A-2300A)

Required Packages:
1012.002/003/004

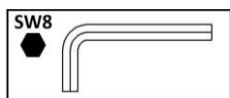


■ 4.2 TWO (2) FLAT VERTICAL BAR ASSEMBLY (1350A-2300A)

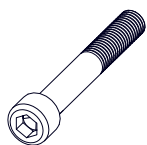
Required Packages:
1021.XXXX (1043.XXX)



4.2 TWO (2) FLAT VERTICAL BAR ASSEMBLY (1350A-2300A)



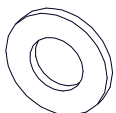
Required Packages:
1009.0XX/1011.XXX/1019.0XX



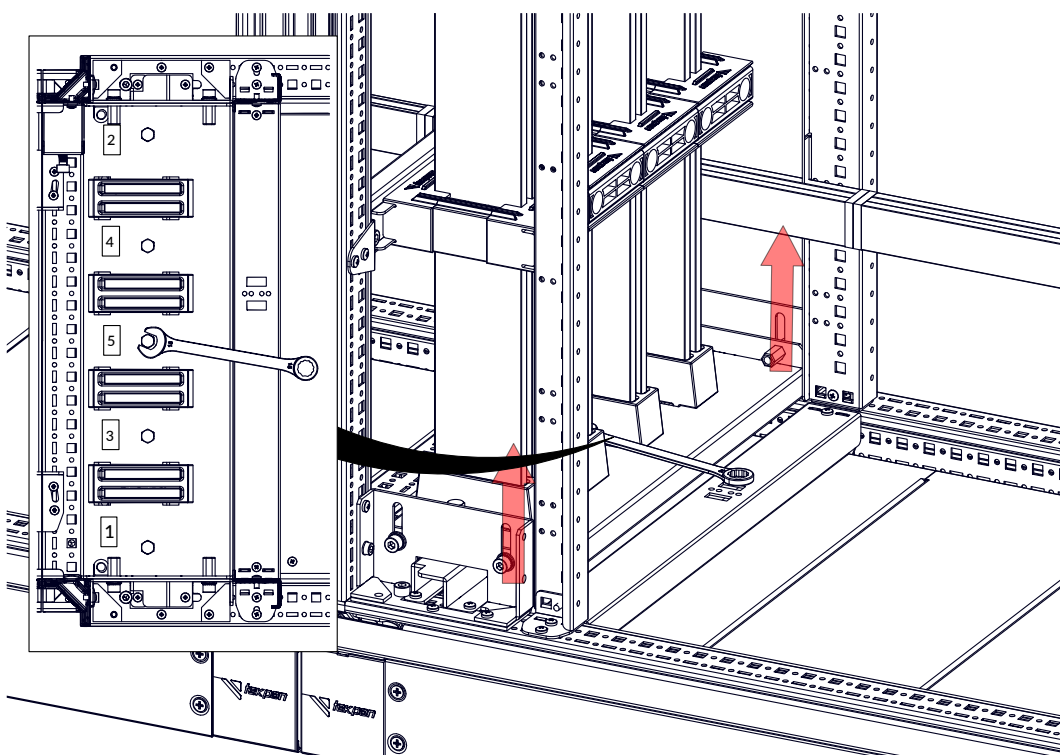
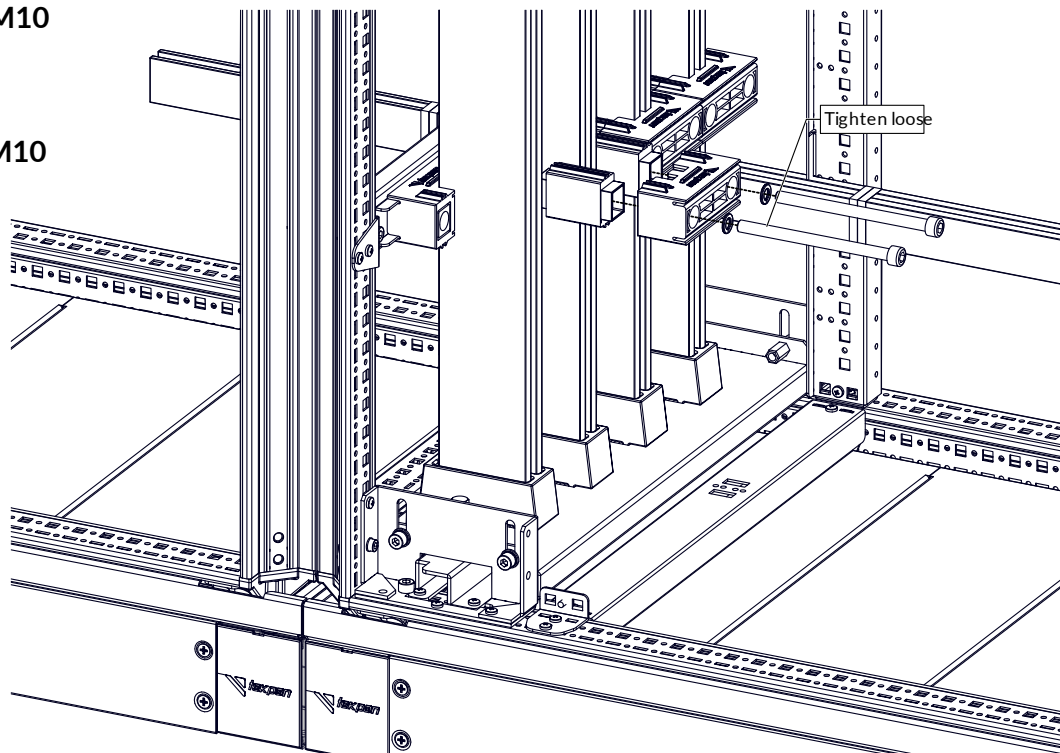
M10x H



M10

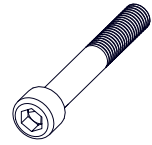
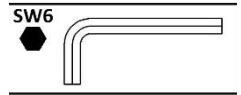
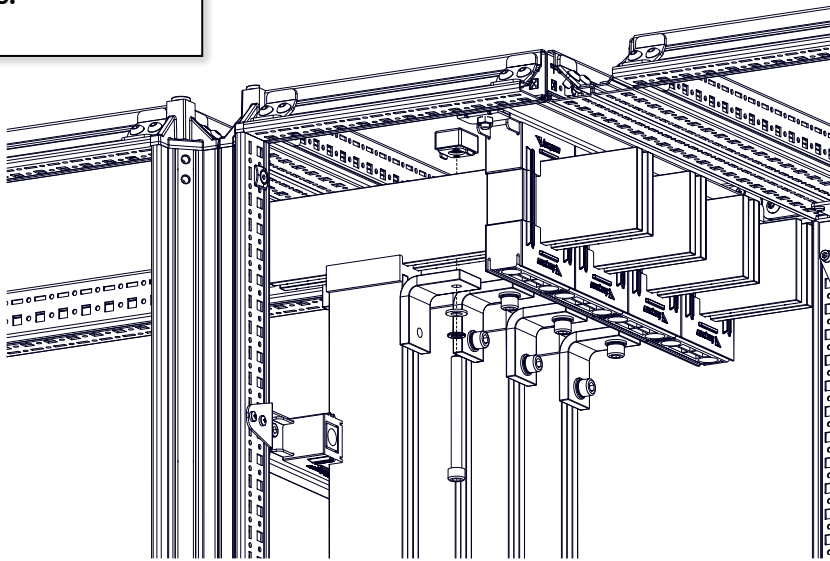


M10



■ 4.2 TWO (2) FLAT VERTICAL BAR ASSEMBLY (1350A-2300A)

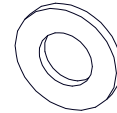
Required Packages:
1021.XXXX



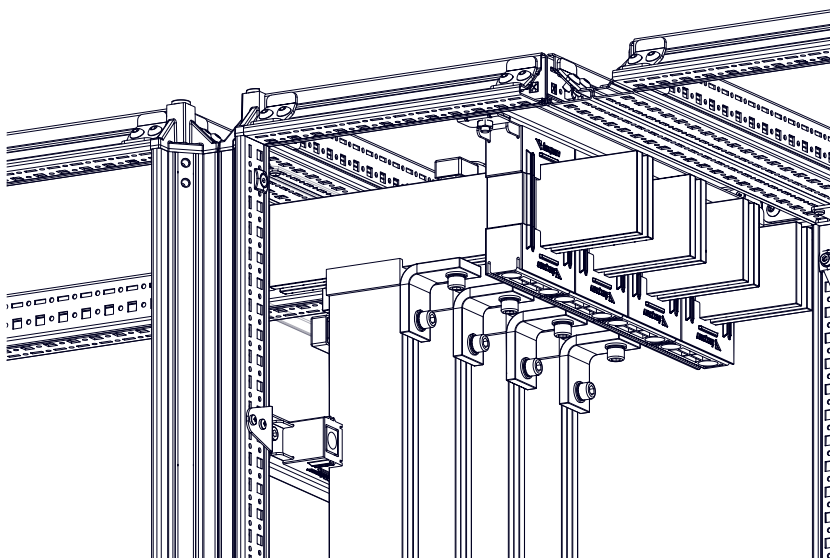
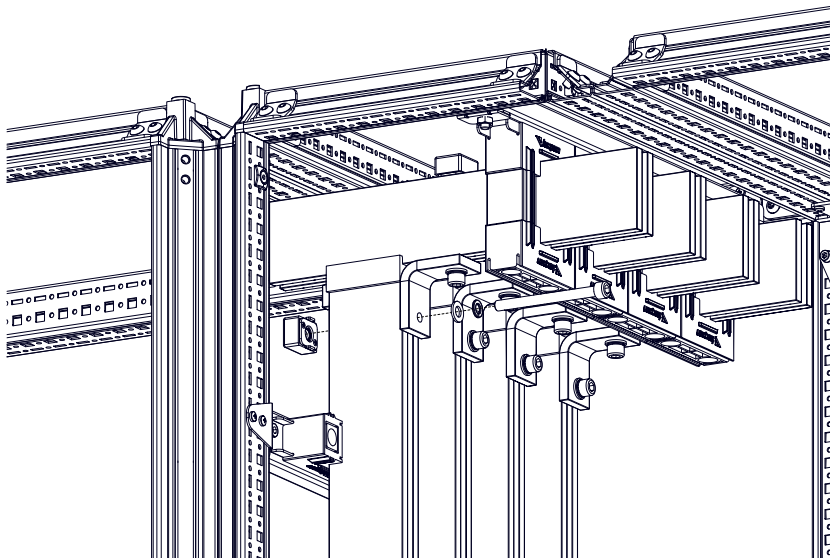
M8x H



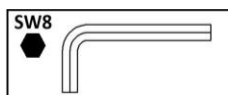
M8



M8

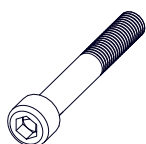


4.2 TWO (2) FLAT VERTICAL BAR ASSEMBLY (1350A-2300A)



Required Packages:
1009.0XX/1011.XXX

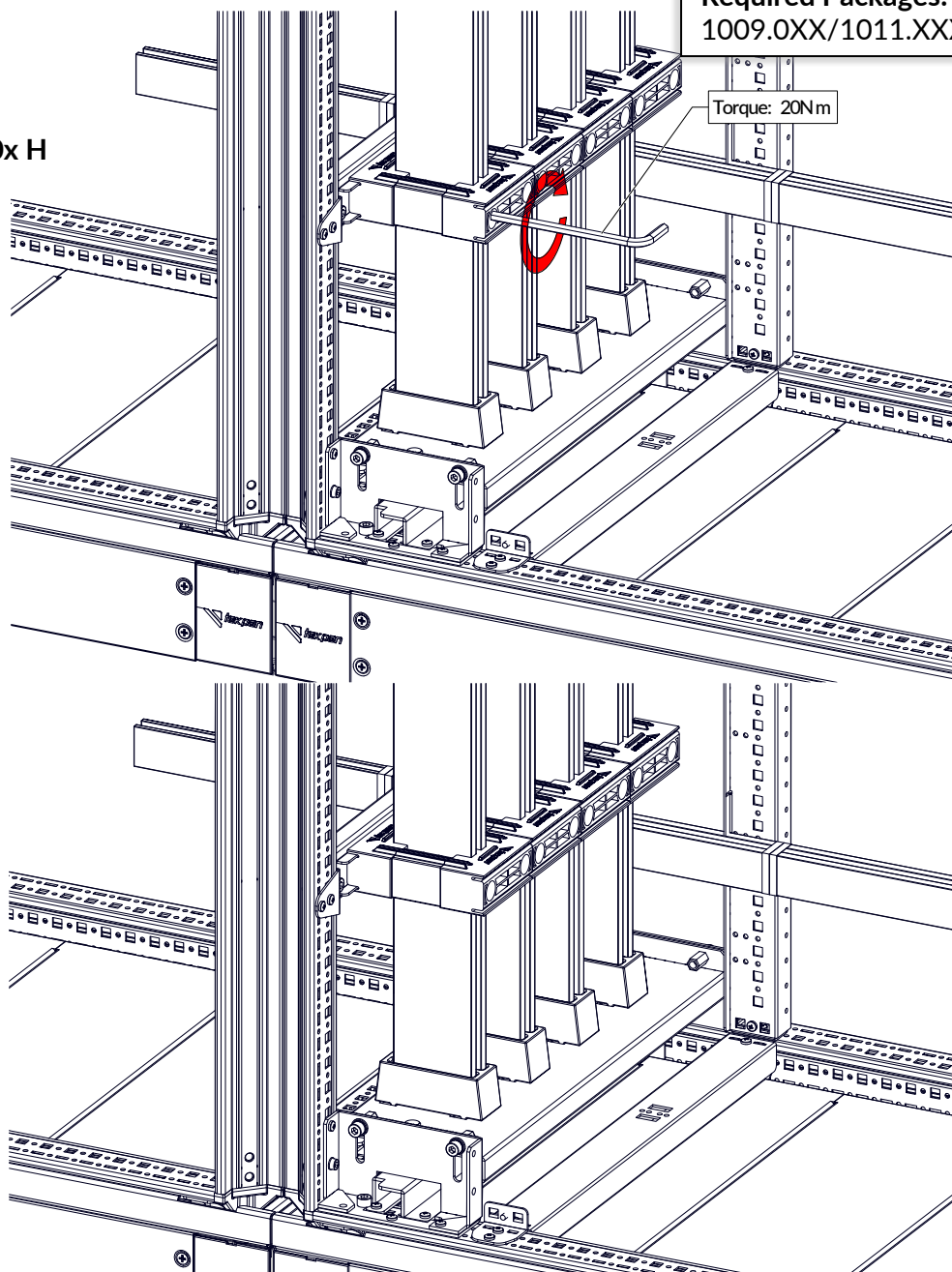
Torque: 20Nm



M10x H



M10

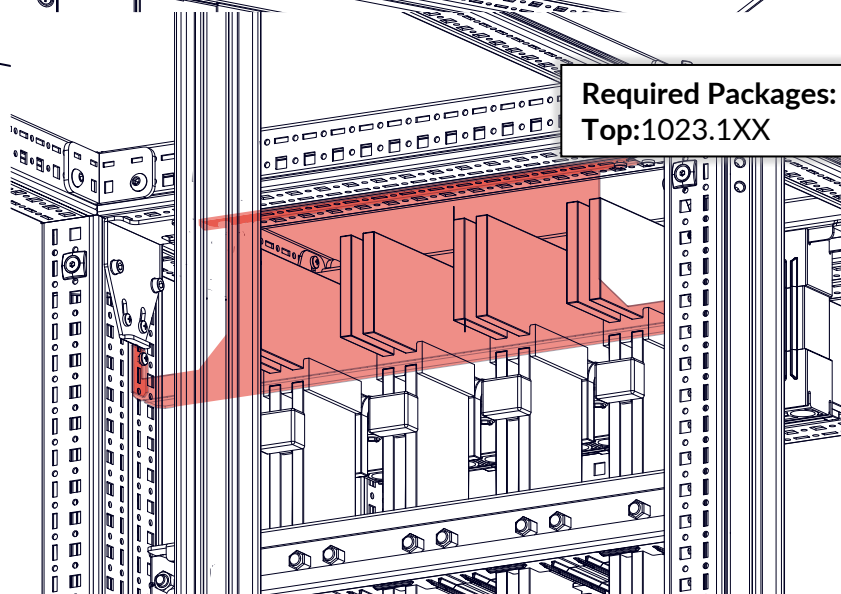


Required Packages:
Top:1023.1XX

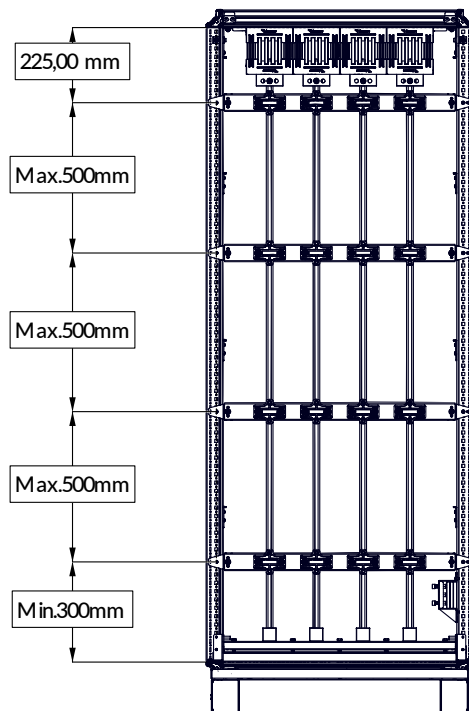
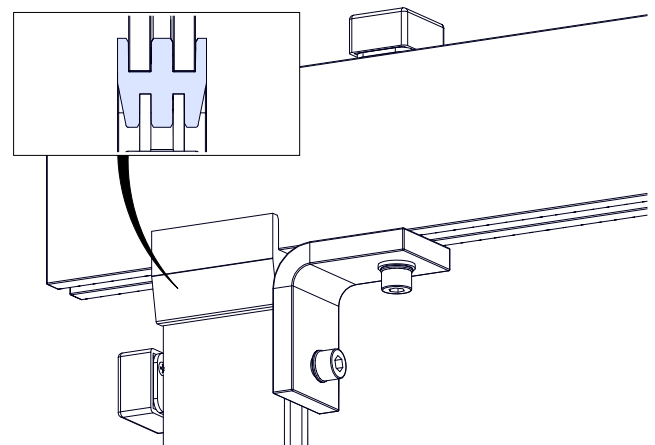
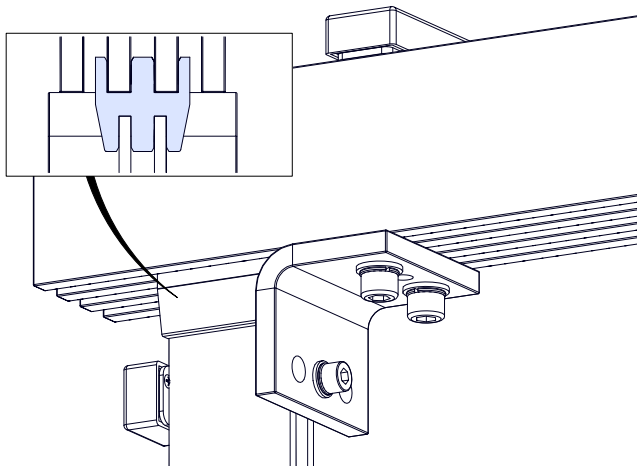
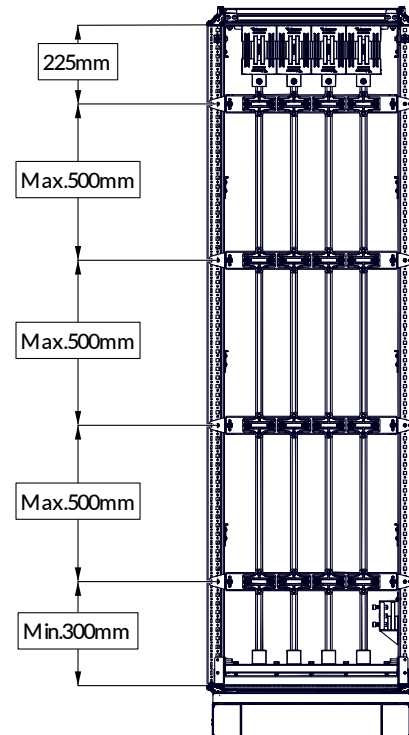


M5X10

Warning: This part must be use if main busbar is not continue.



4.3 TWO (2) FLAT VERTICAL BAR ASSEMBLY (495A-1300A)

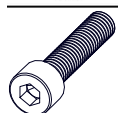
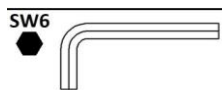
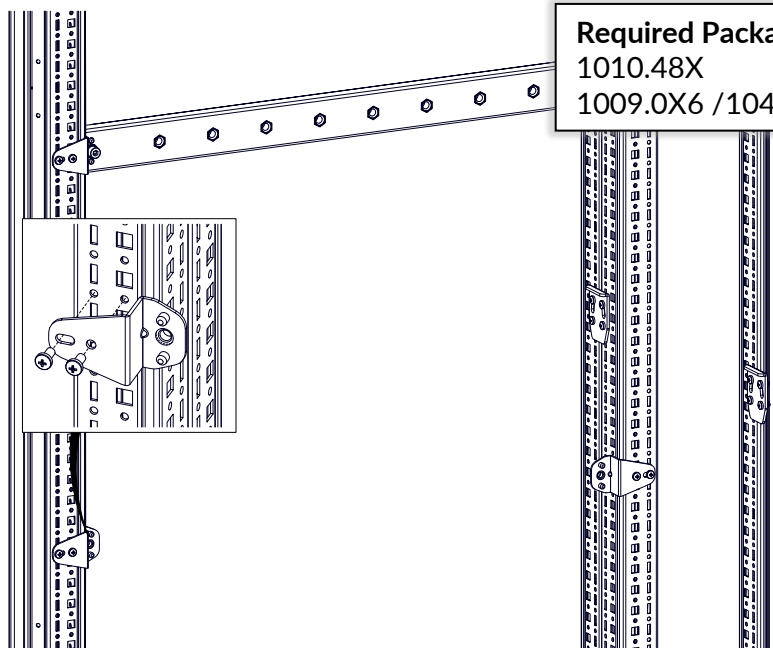
4 Flat bar to 2 Flat Bar(5mm Copper)
(65kA)2 Flat bar to 2 Flat Bar(5mm Copper)
(65kA)

4.3 TWO (2) FLAT VERTICAL BAR ASSEMBLY (495A-1300A)

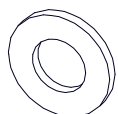


M5X10

Required Packages:
1010.48X
1009.0X6 / 1044.XXX



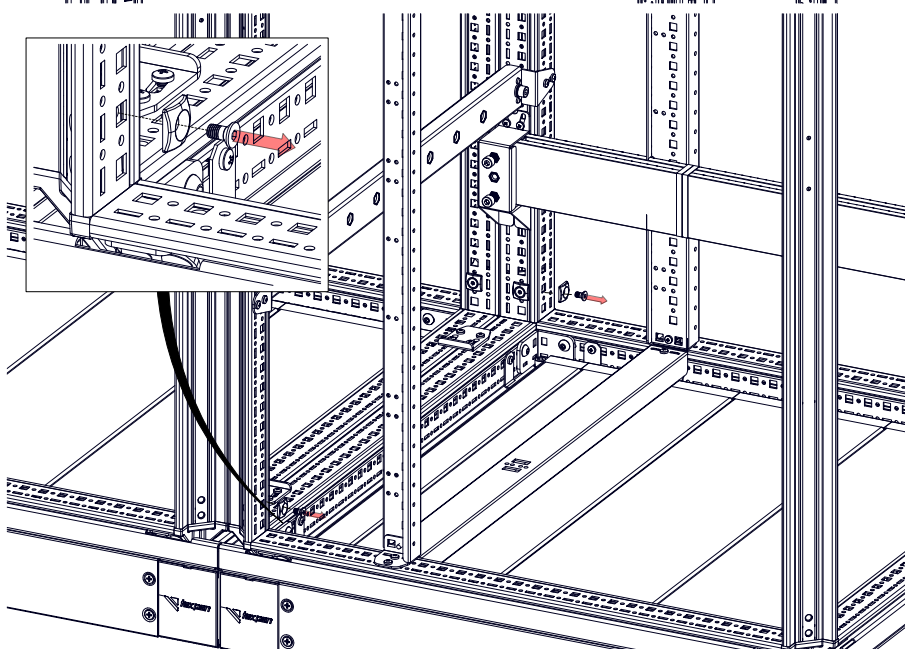
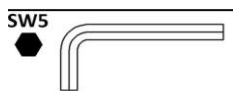
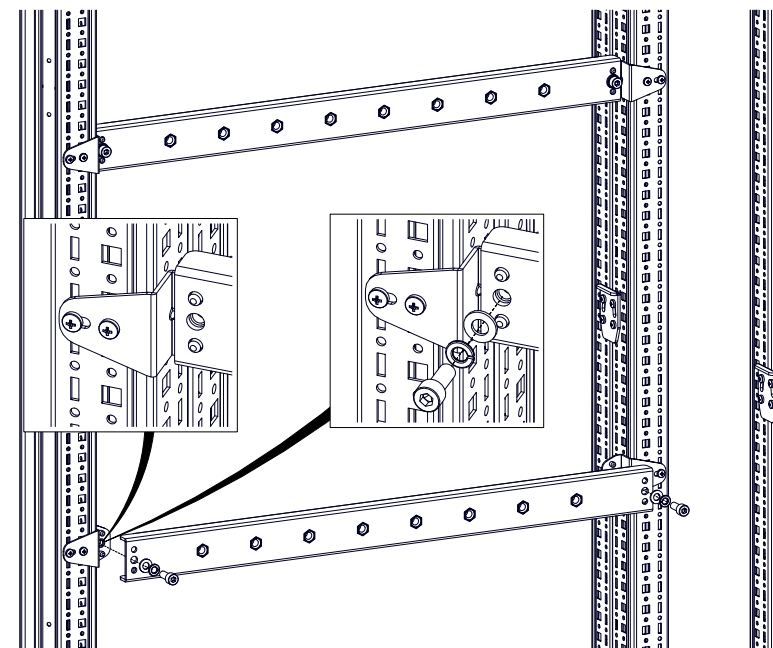
M8x20



M8



M8

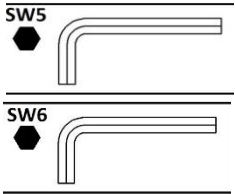
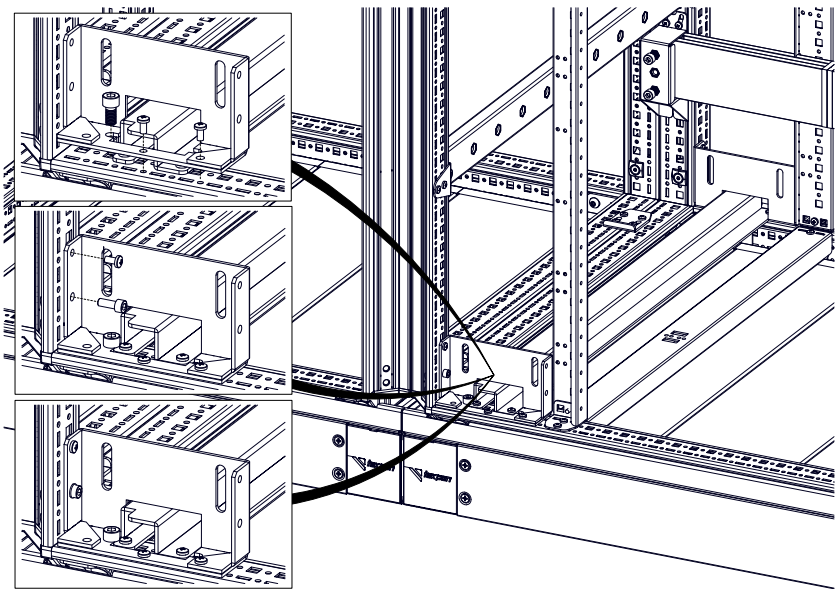
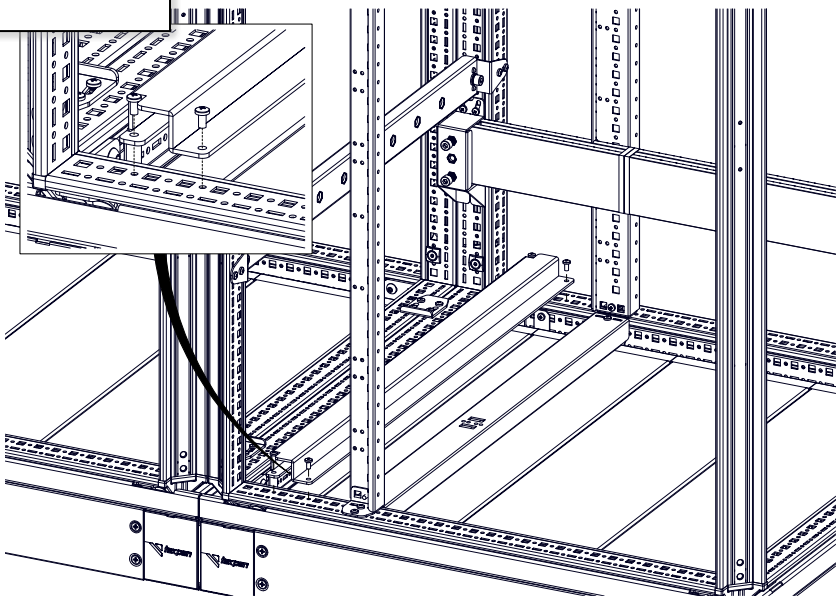


4.3 TWO (2) FLAT VERTICAL BAR ASSEMBLY (495A-1300A)

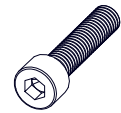
Required Packages:
1024.260/280



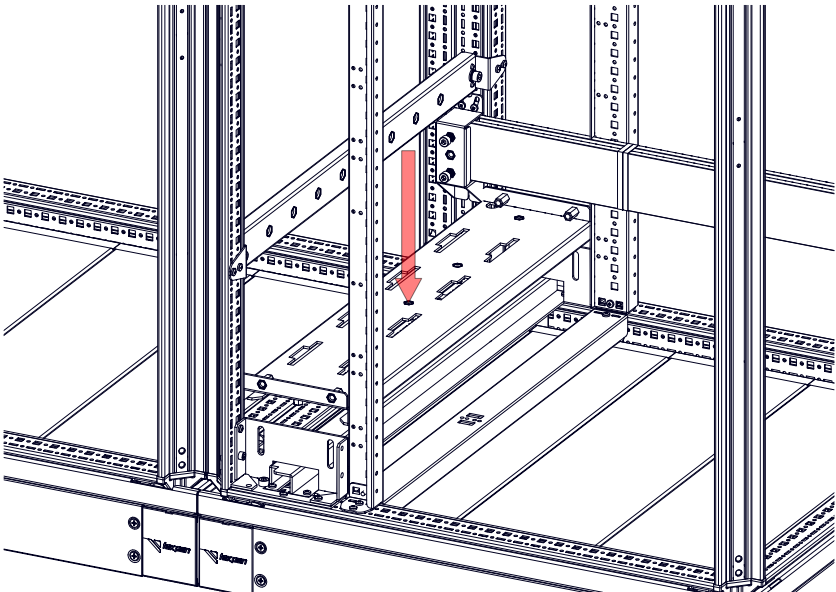
M5X10



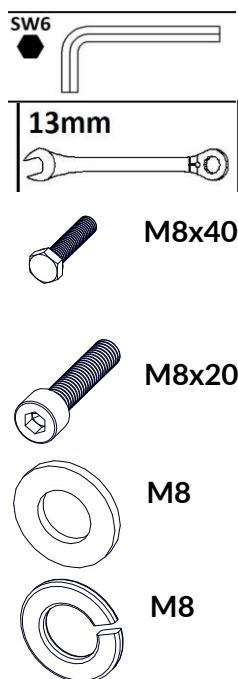
M8x12



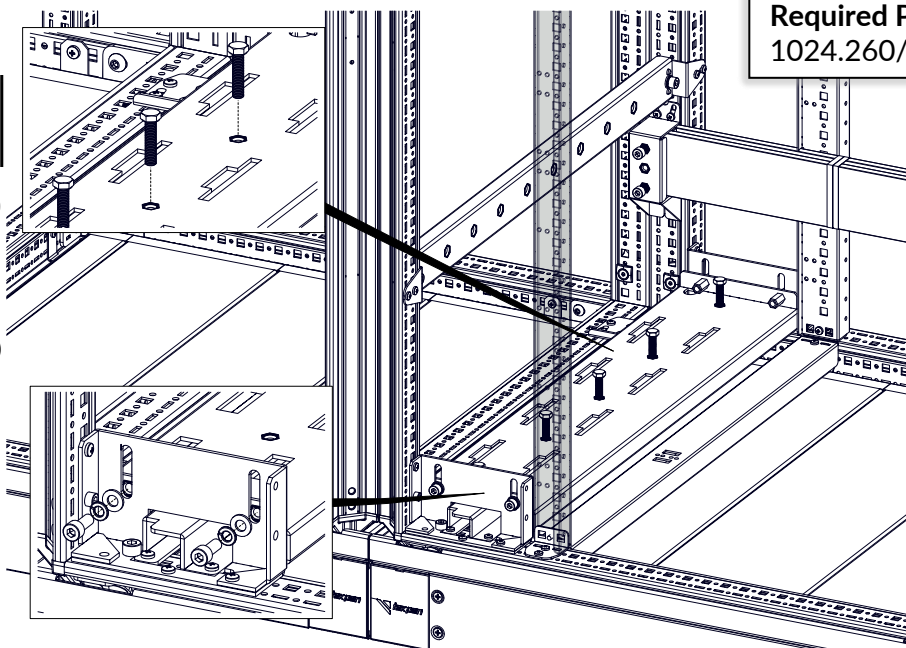
M6x15



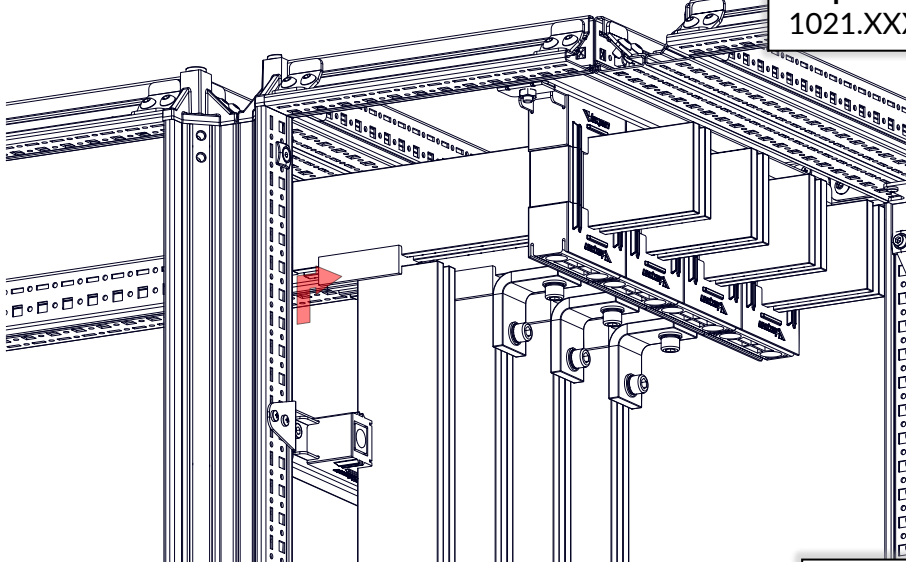
4.3 TWO (2) FLAT VERTICAL BAR ASSEMBLY (495A-1300A)



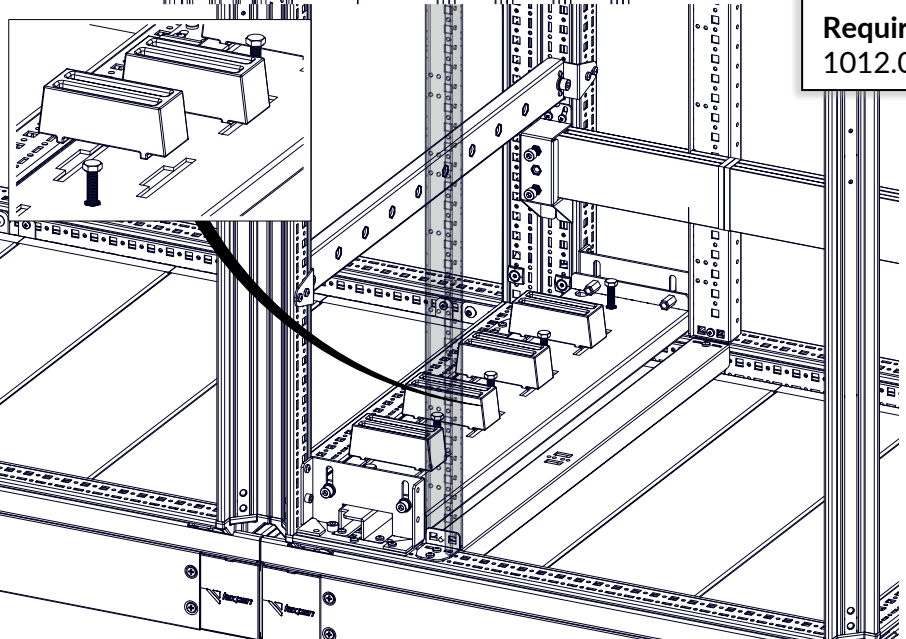
Required Packages:
1024.260/280



Required Packages:
1021.XXXX(1043.3XX)

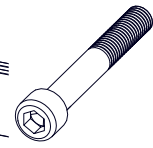
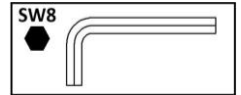
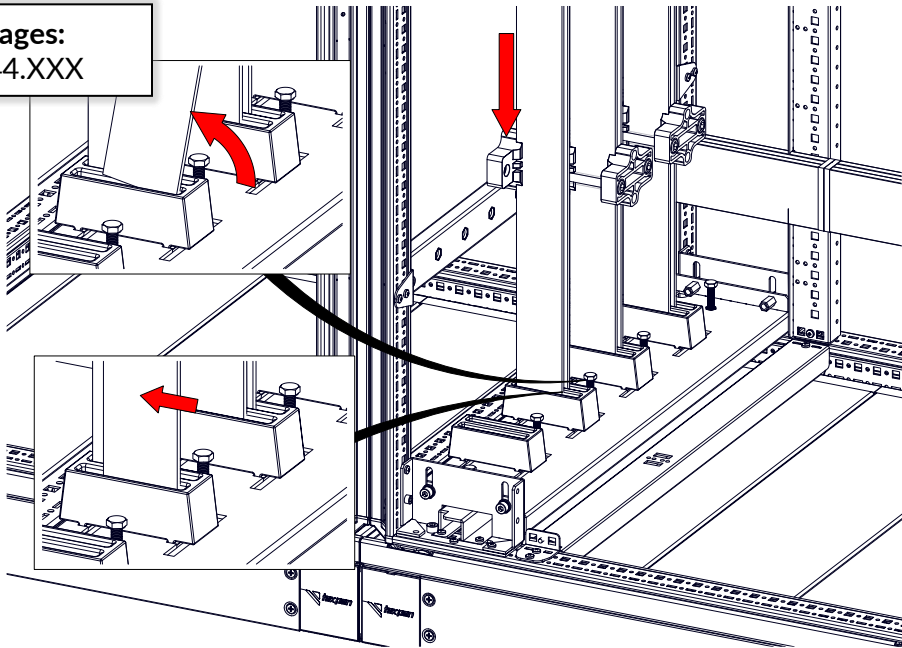


Required Packages:
1012.002/003/004



4.3 TWO (2) FLAT VERTICAL BAR ASSEMBLY (495A-1300A)

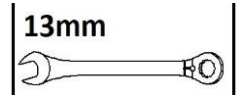
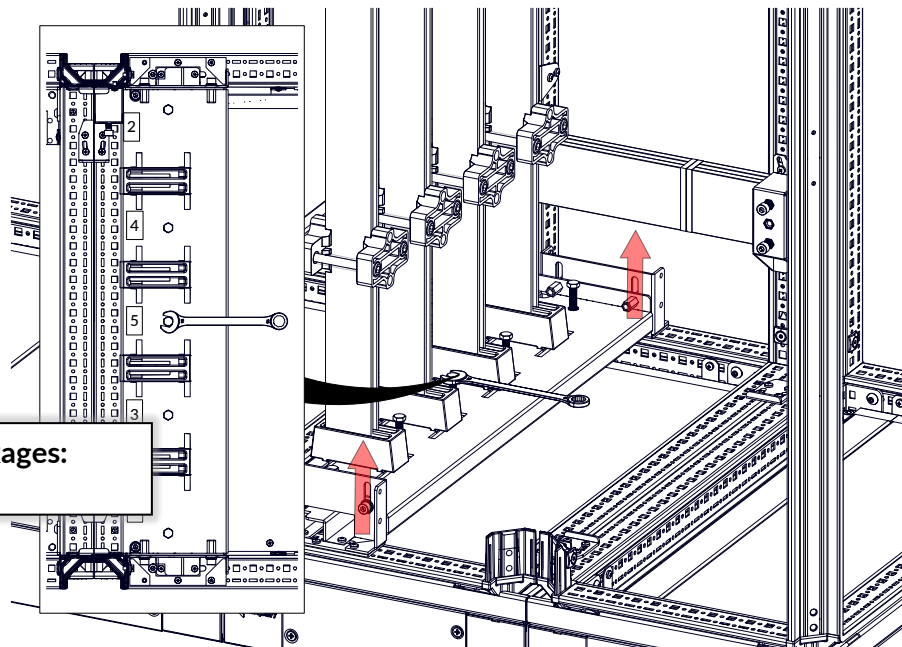
Required Packages:
1009.0X6/1044.XXX



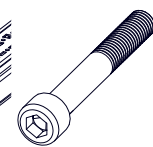
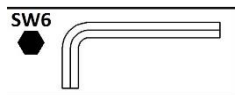
M10x H



M10



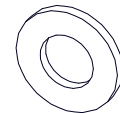
13mm



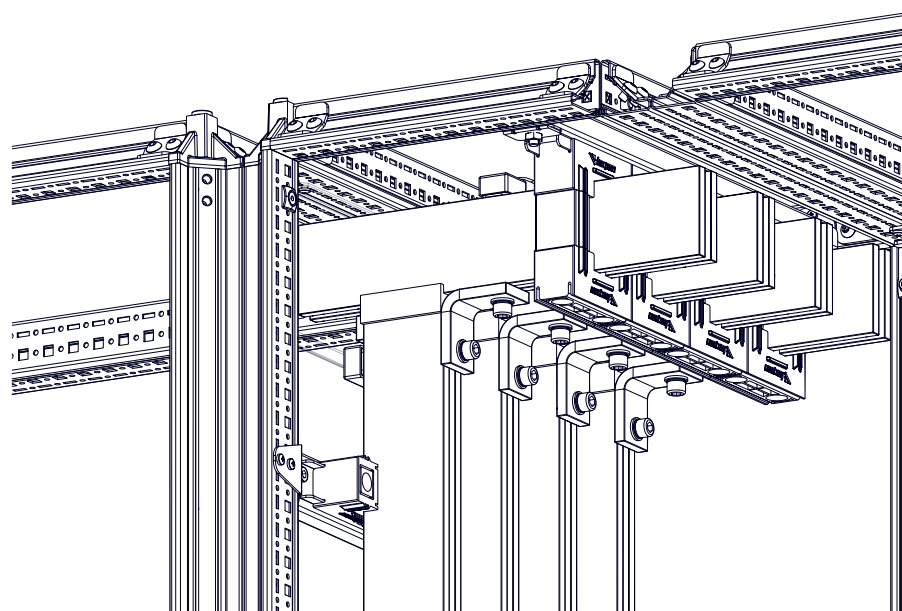
M8x H



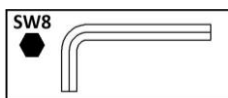
M8



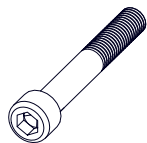
M8



4.3 TWO (2) FLAT VERTICAL BAR ASSEMBLY (495A-1300A)



Required Packages:
1010.48X
1009.0X6 / 1044.XXX

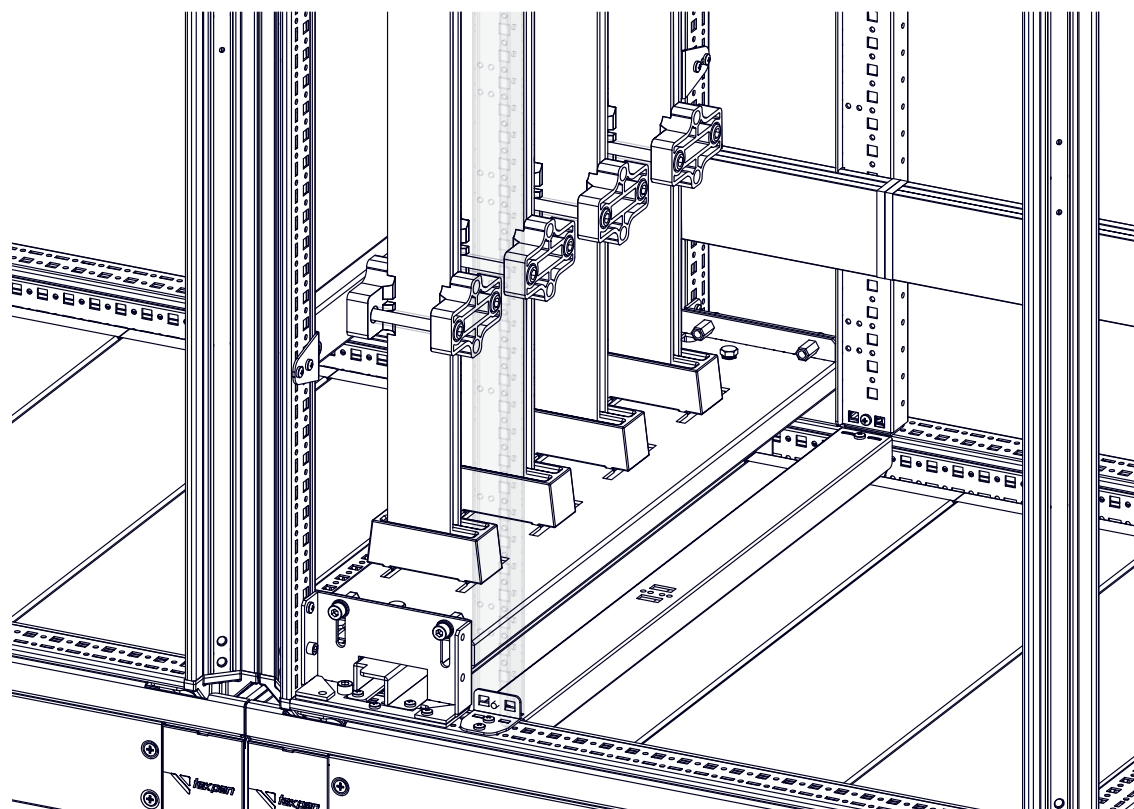
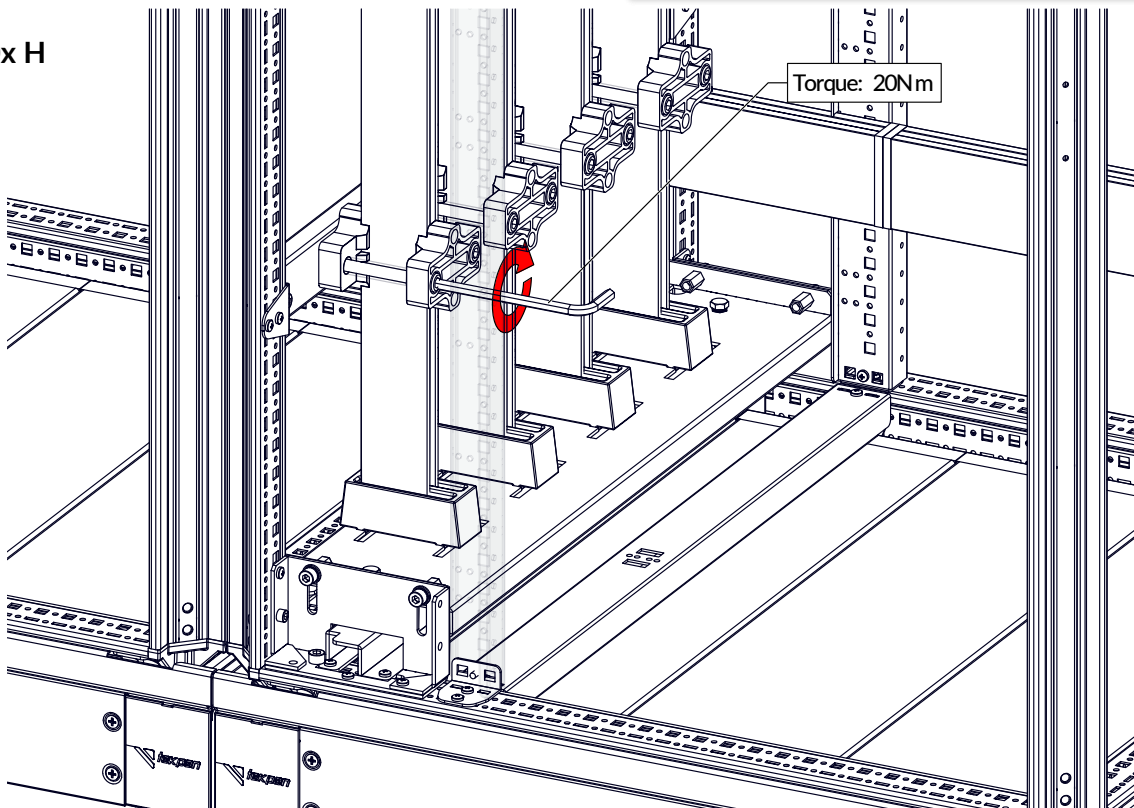


M10x H

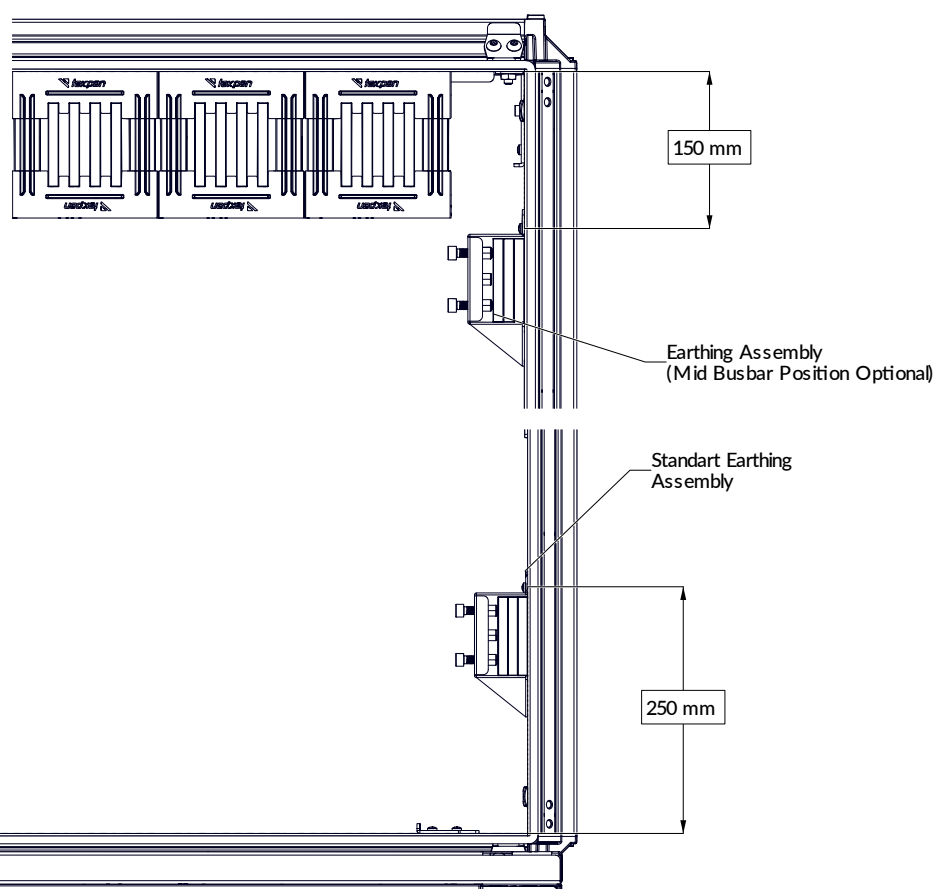
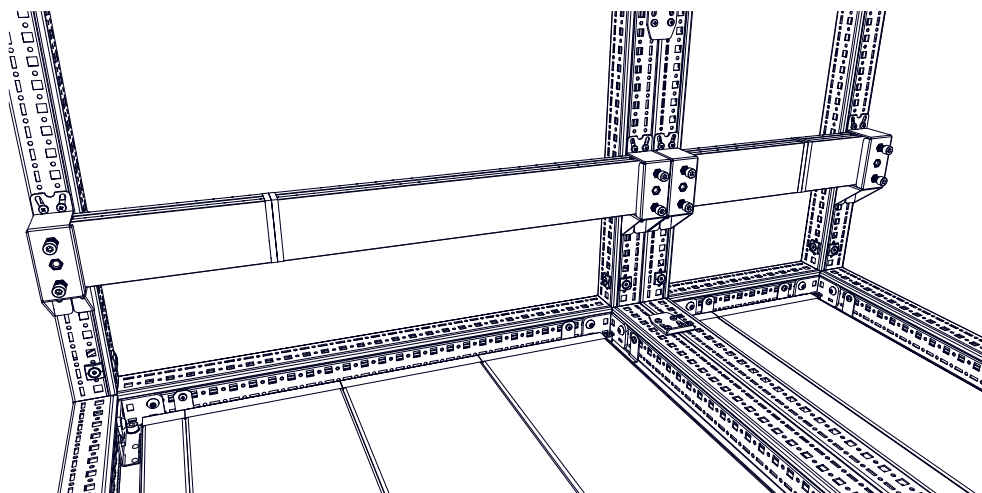


M10

Torque: 20Nm



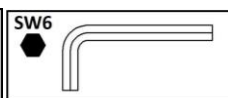
4. EARTHING BAR ASSEMBLY



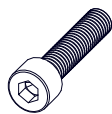
Neutral Section	Rated Current (In)	Flat Copper Size (mm) xQty
		PE
1/2 N	1350A	20/5x2
1/1 N	1350A	40/5x2
1/2 N	1620A	25/5x2
1/1 N	1620A	50/5x2
1/2 N	1860A	30/5x2
1/1 N	1860A	60/5x2
1/2 N	2300A	40/5x2
1/1 N	2300A	40/10x2

Neutral Section	Rated Current (In)	Flat Copper Size (mm) xQty
		PE
1/2 N	2500A	40/5x2
1/1 N	2500A	40/10x2
1/2 N	3000A	50/5x2
1/1 N	3000A	50/10x2
1/2 N	3400A	60/5x2
1/1 N	3400A	60/10x2
1/2 N	4000A	40/10x2
1/1 N	4000A	80/10x2

4. EARTHING BAR ASSEMBLY



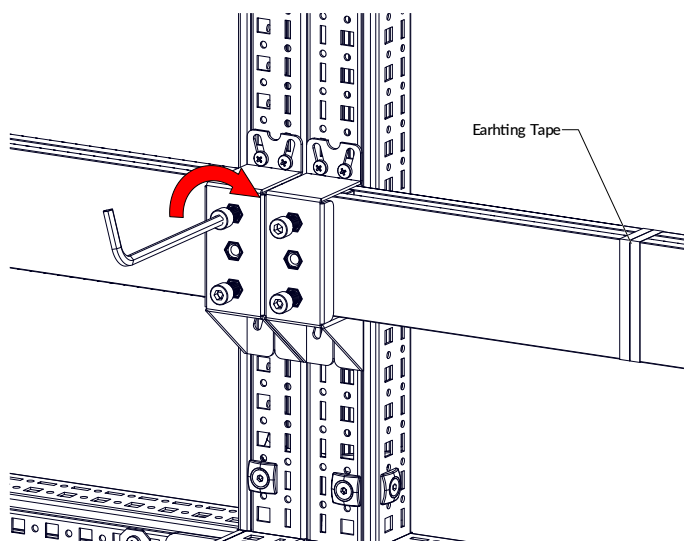
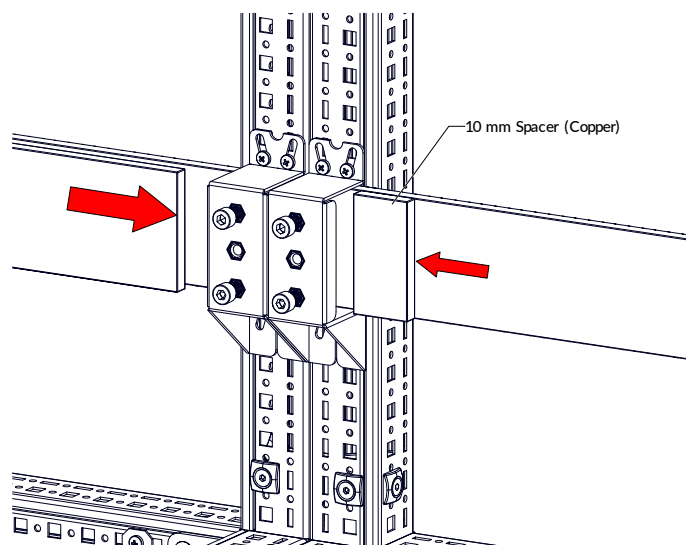
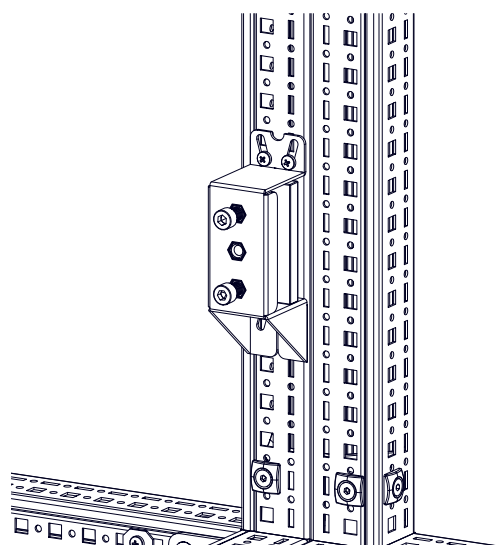
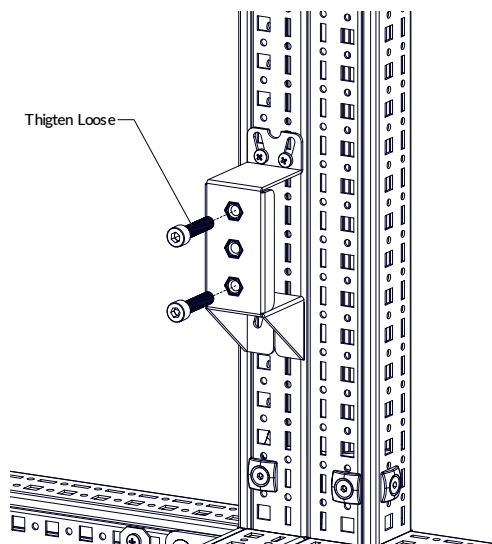
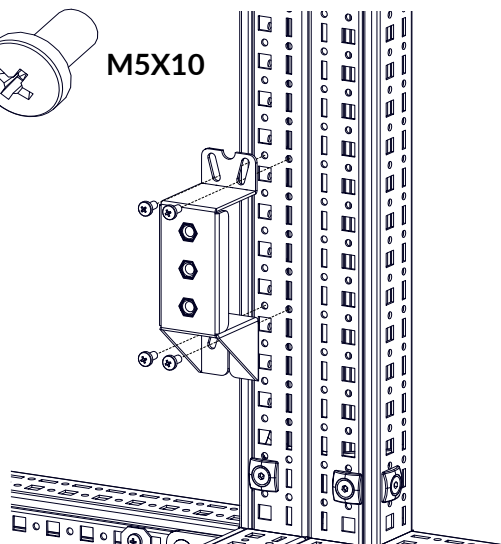
Required Packages:
1012.0XX



M8x25/35



M5X10

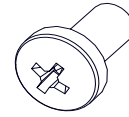


5. SCISSILE RAIL ASSEMBLY**Required Packages:**

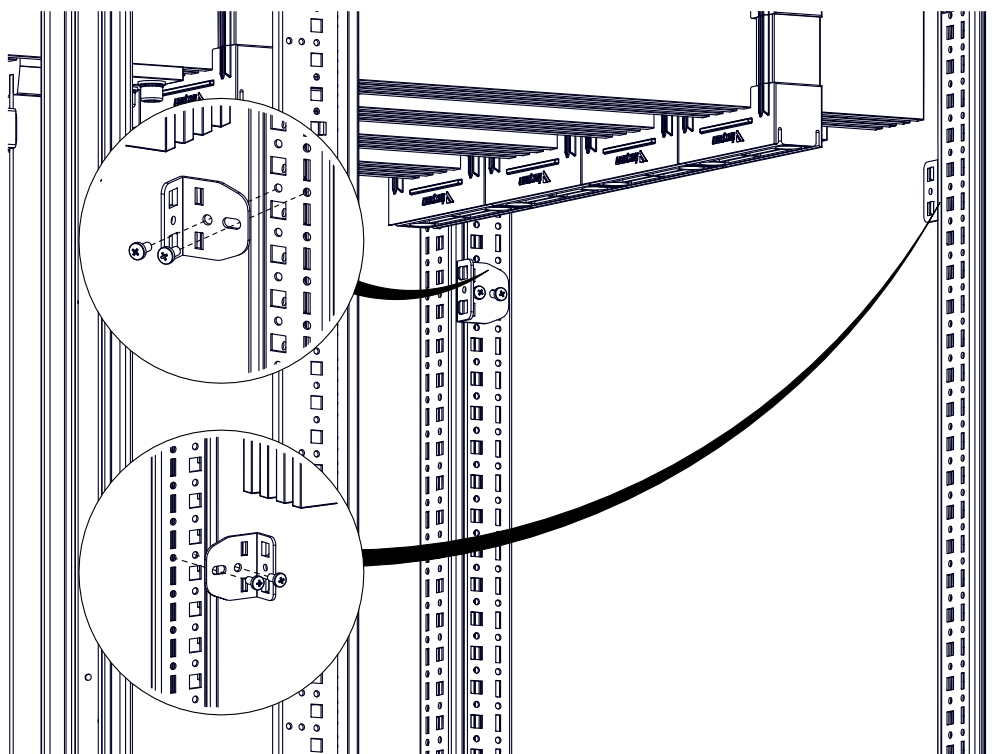
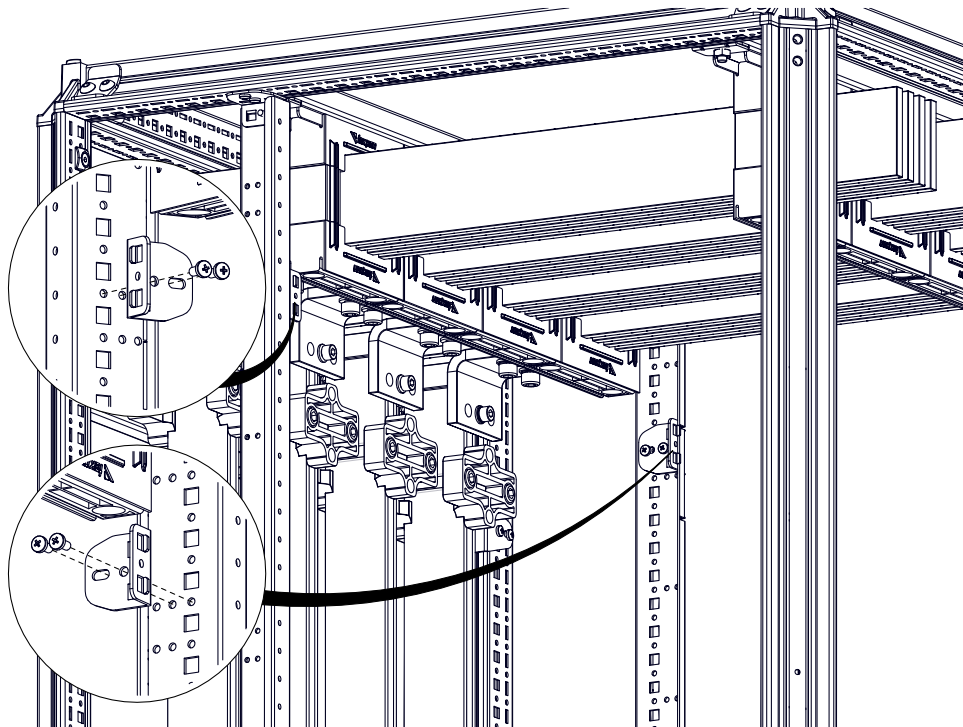
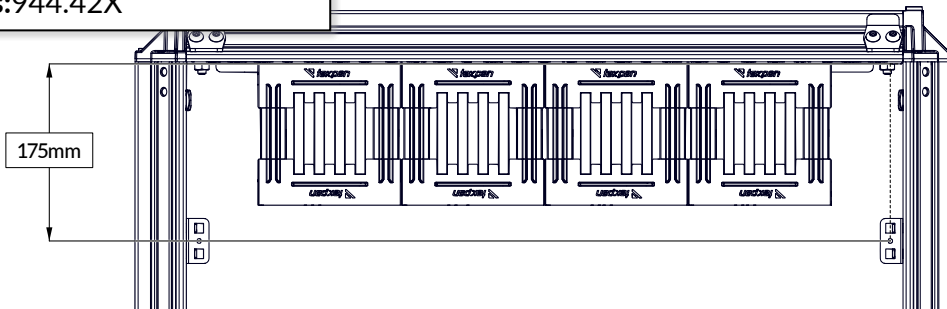
600D:944.424

800D:944.425

Brackets:944.42X



M5X10



5. SCISSILE RAIL ASSEMBLY

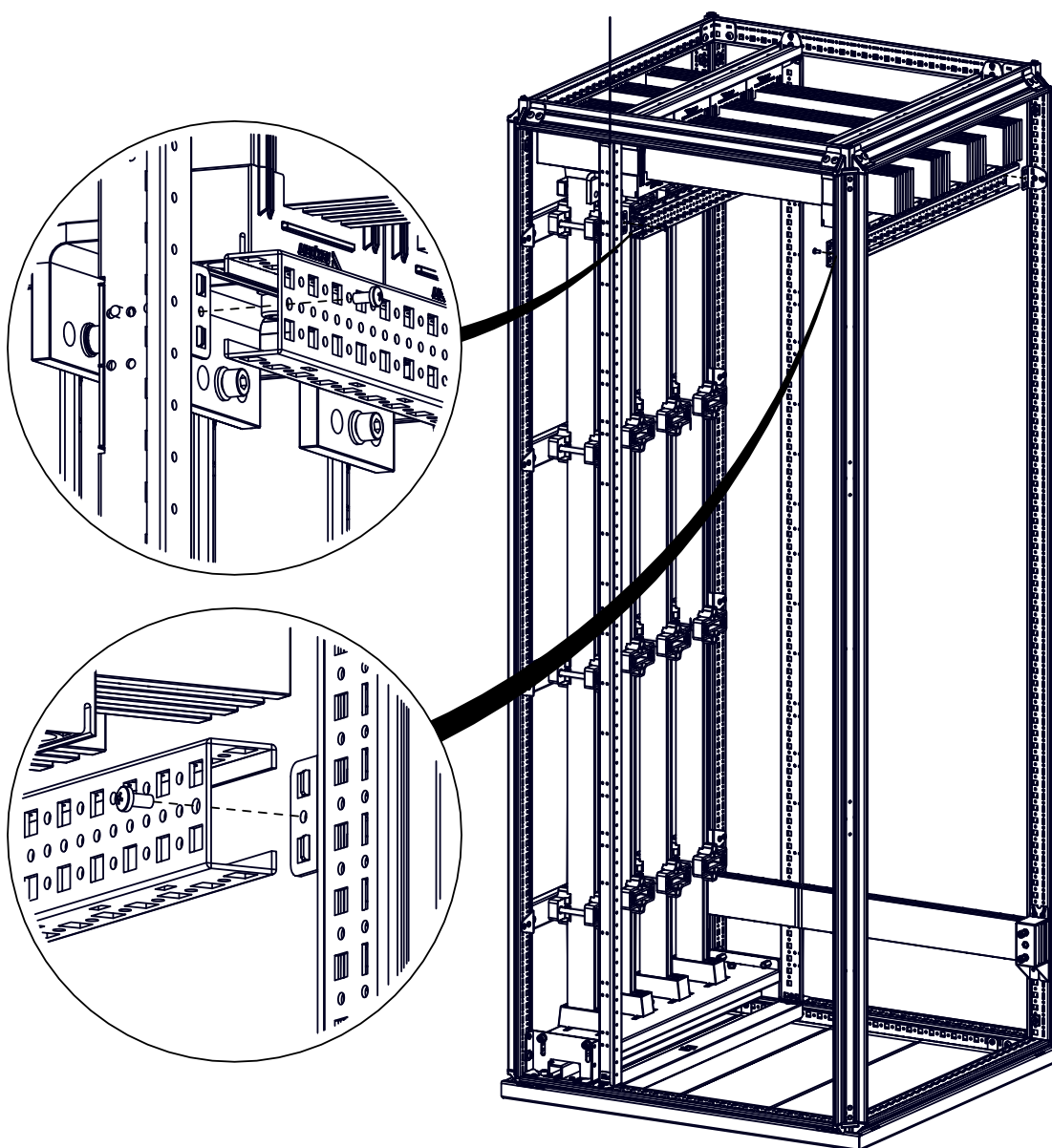
M5X10

Required Packages:

600D:944.424

800D:944.425

Brackets:944.42X

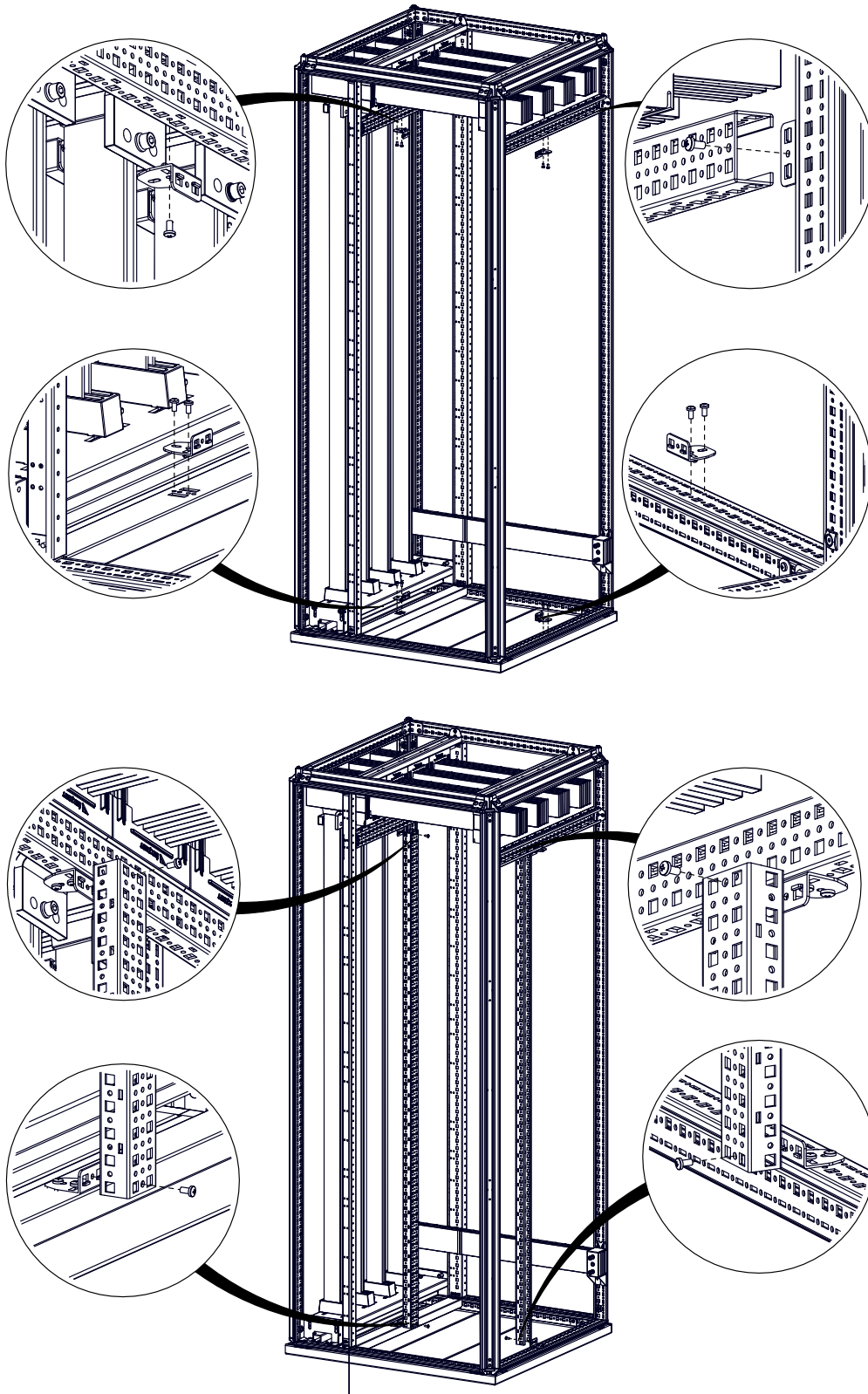
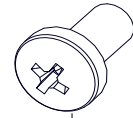


5. SCISSILE RAIL ASSEMBLY

Required Packages:
Height:944.429
Brackets:944.42X



M5X10

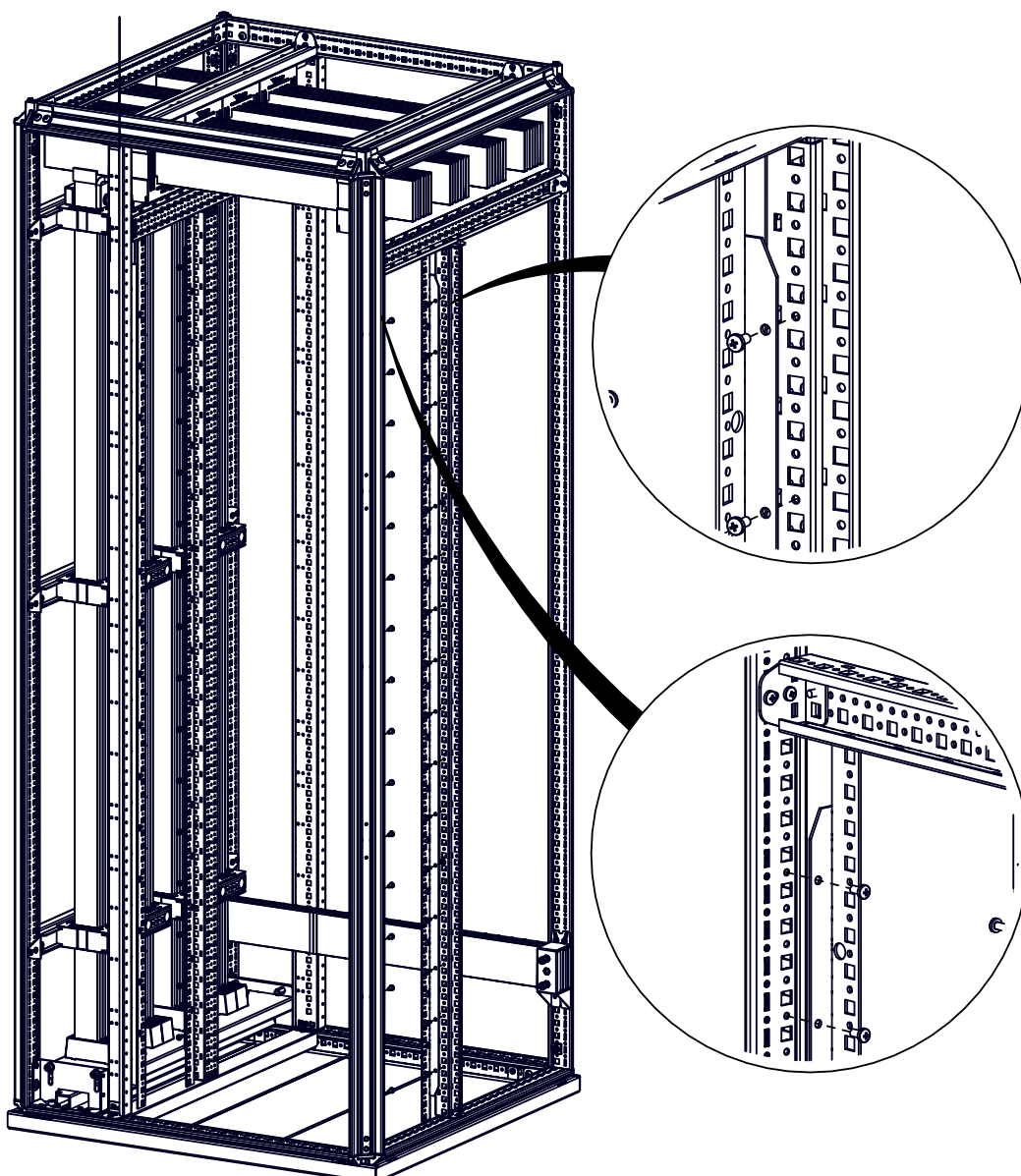
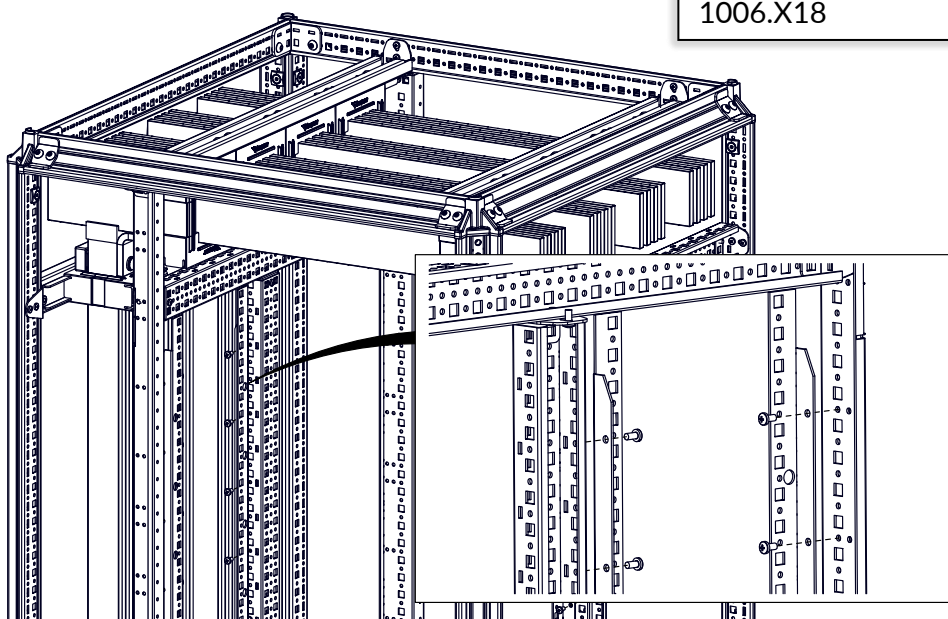


6. SYSTEM-2 PROFILE ASSEMBLY

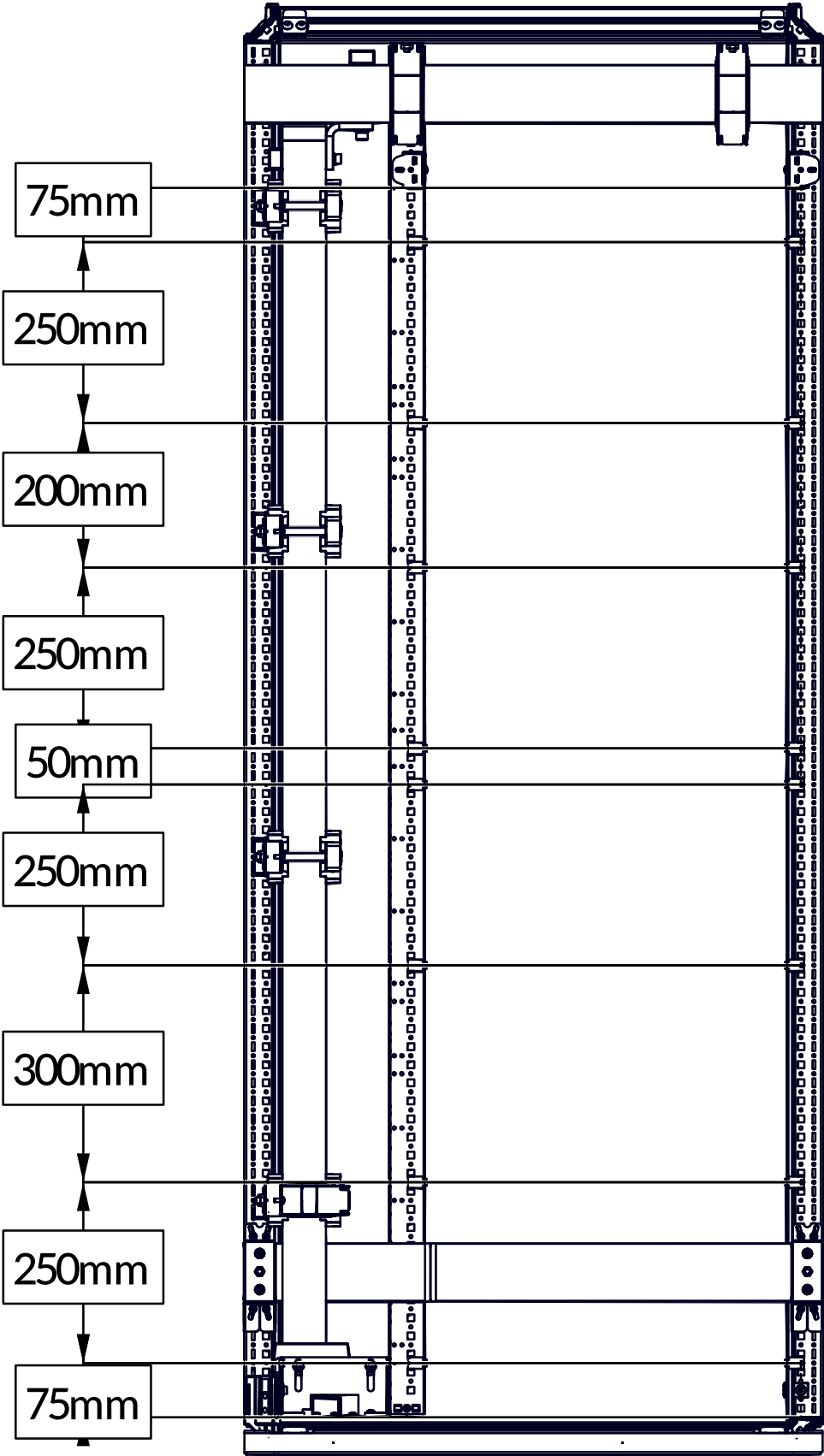


M5X10

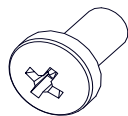
Required Packages:
1006.X18



7. SYSTEM-2 REAR SEPARATION COVER ASSEMBLY



7. SYSTEM-2 REAR SEPARATION COVER ASSEMBLY

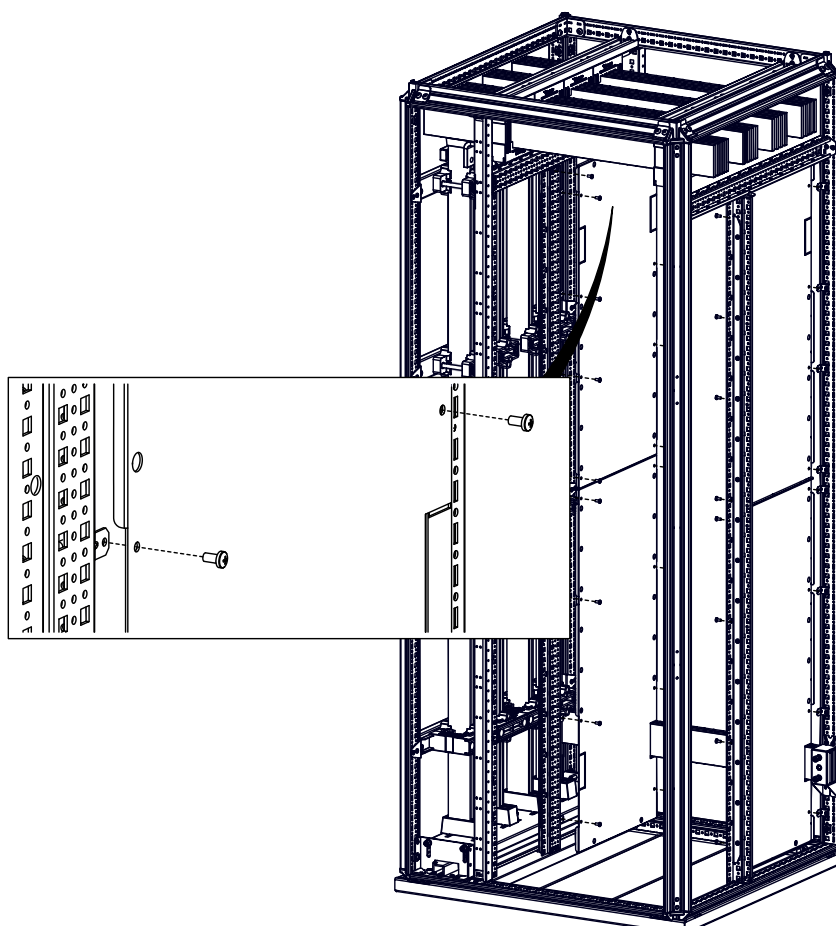
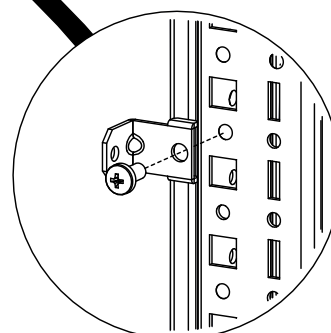
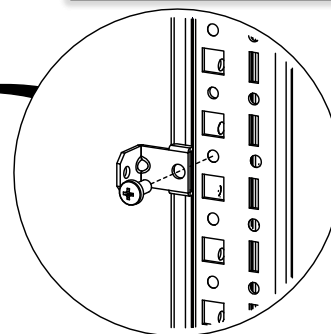
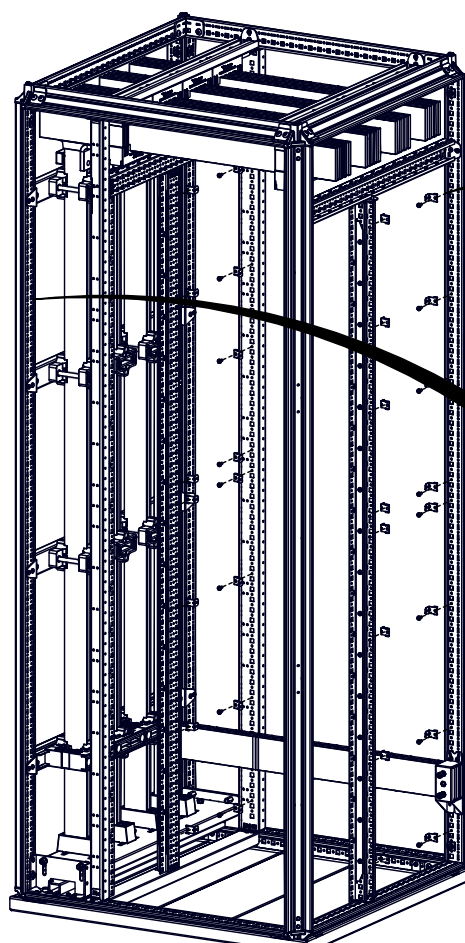


M5X10

Required Packages:

600D:1014.680/1014.690

800D:1014.880/1014.890



8. BUSBAR SEPARATION SHELF-FRONT COVER ASSEMBLY

8.1 BUSBAR SEPARATION SHELF ASSEMBLY

Warning: This assembly step must be applied after cassette assembly (internal part assembly).

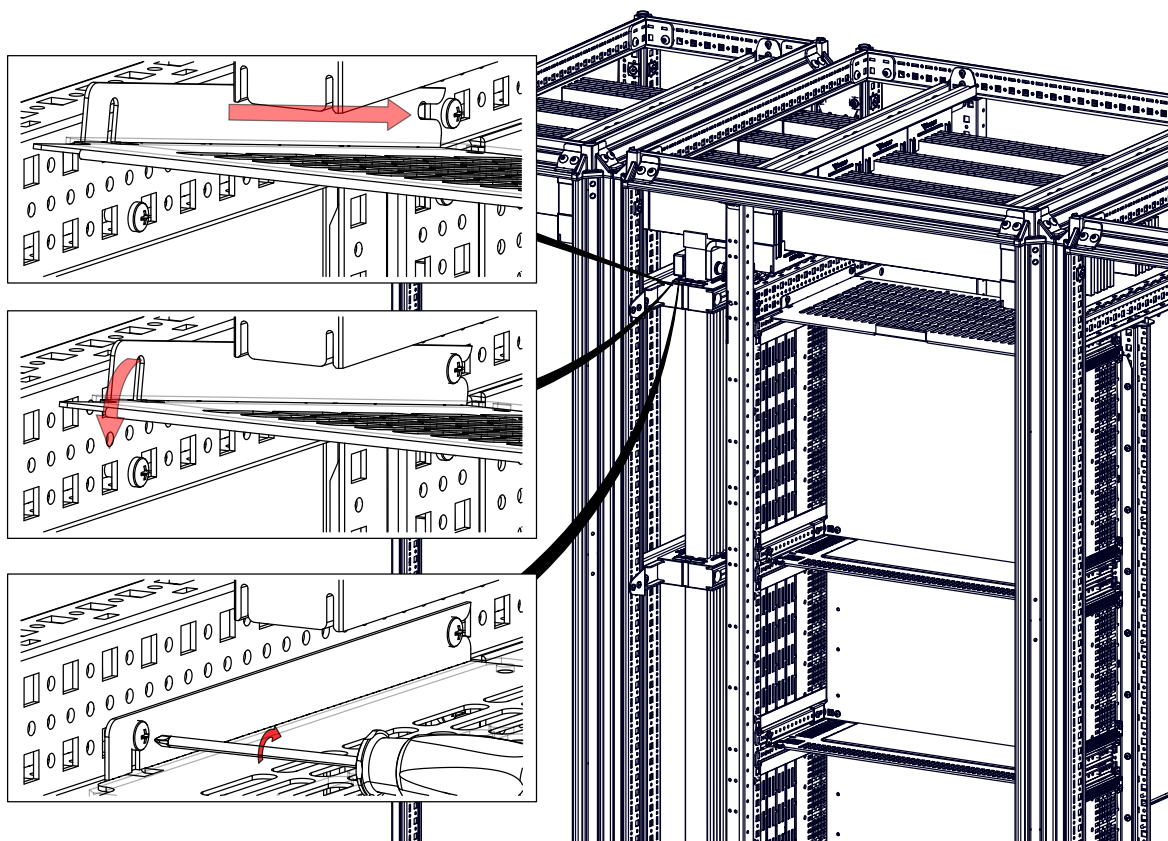
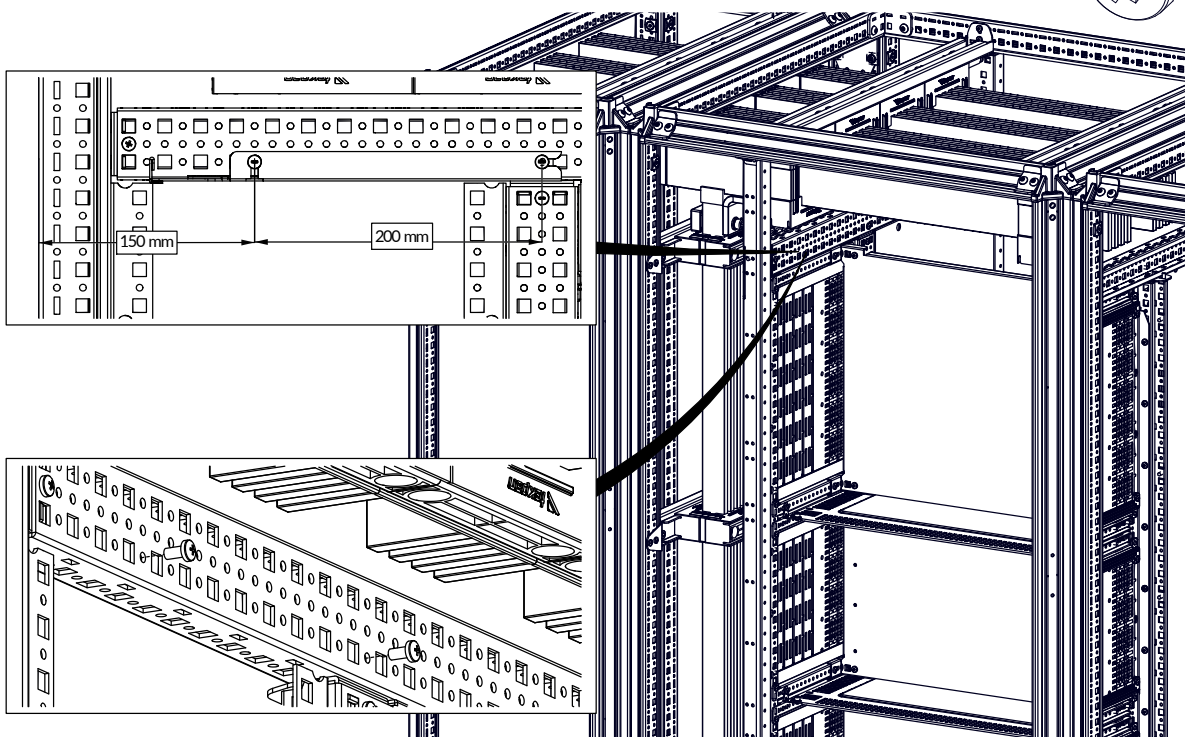
Required Packages:

400W:1008.040 (For 600W Enclosure)

600W:1008.060 (For 800W Enclosure)



M5X10



8.2 BUSBAR SEPARATION COVER ASSEMBLY

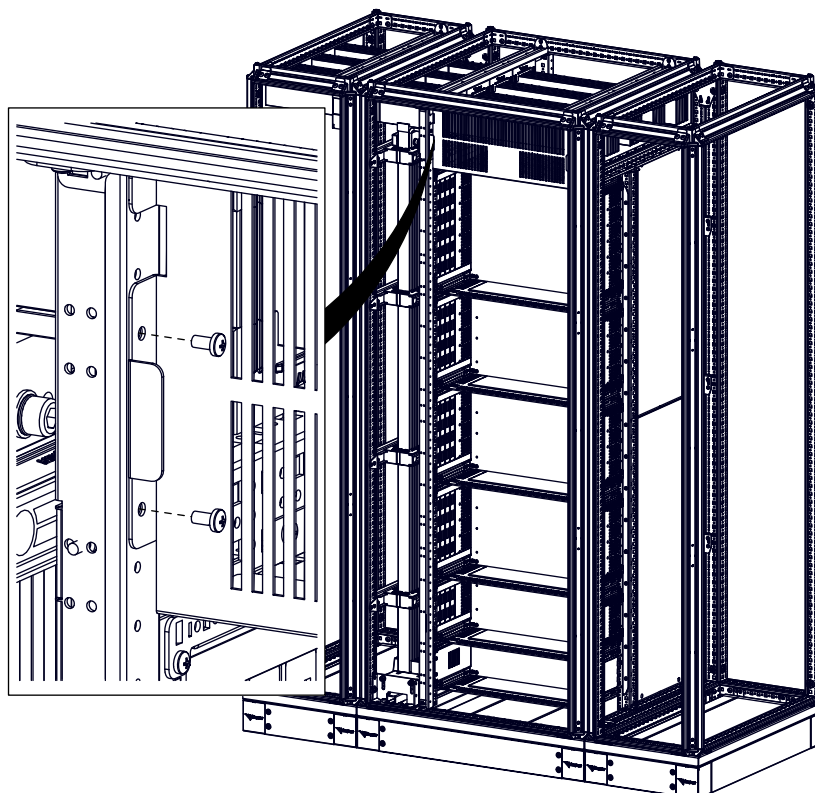
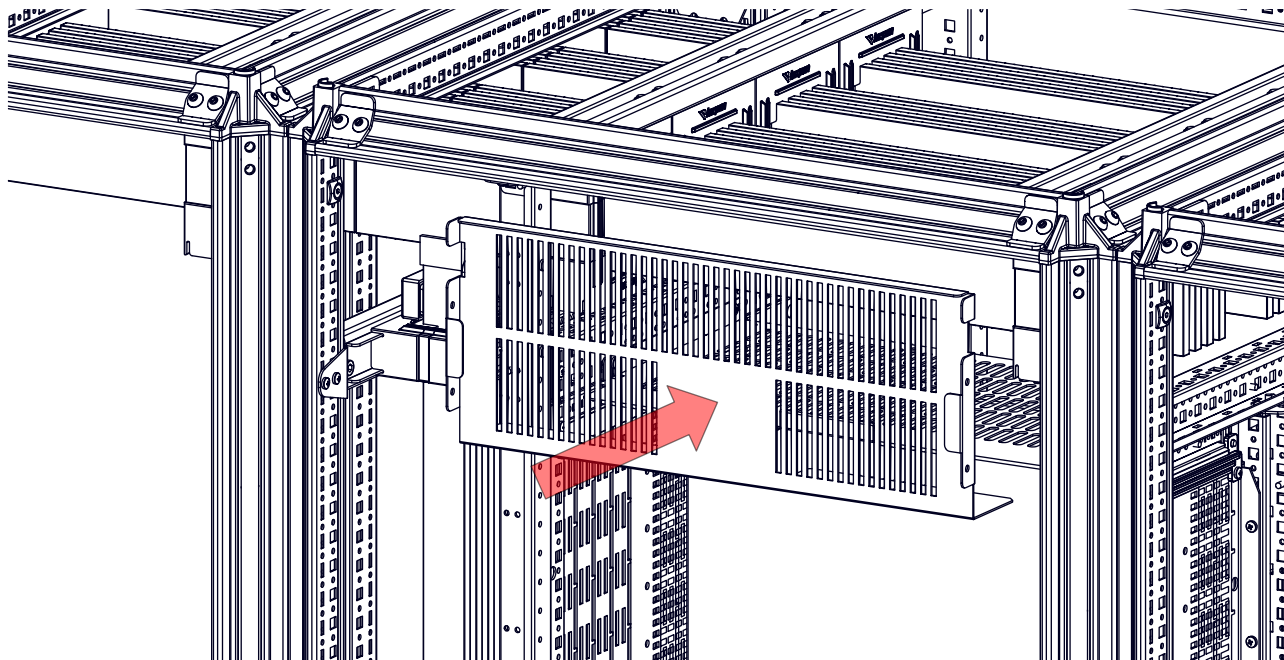


M5X10
4 pcs.

Required Packages:

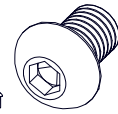
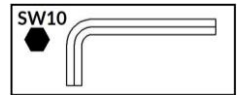
400W:1013.040 (For 600W Enslosure)

600W:1013.060 (For 800W Enslosure)



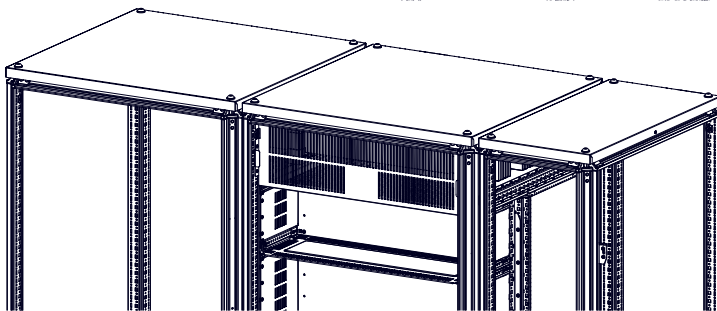
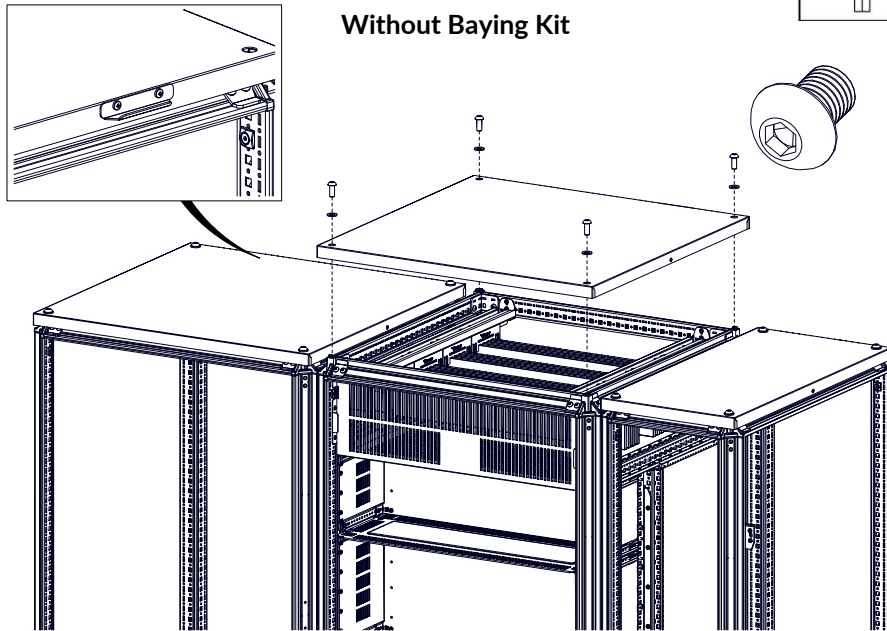
9. TOP COVER ASSEMBLY

Warning: This assembly step must be applied after cassette assembly (internal part assembly).

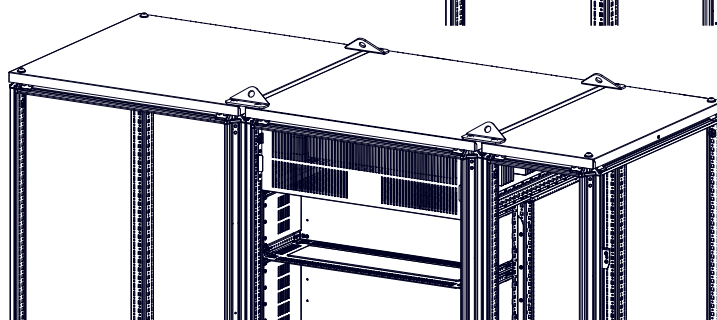
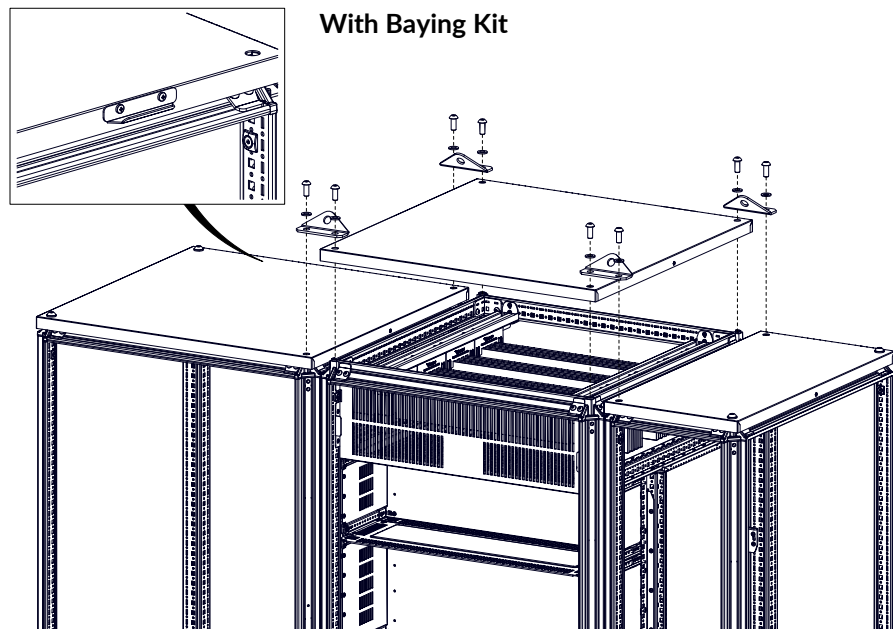


M12x30
4 pcs.

Without Baying Kit



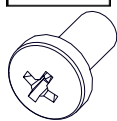
With Baying Kit



10. REAR PANEL ASSEMBLY

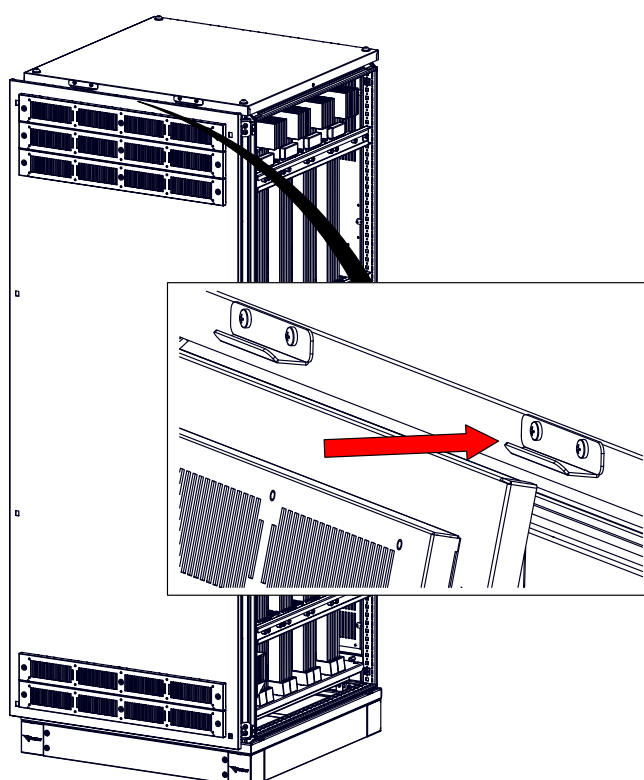
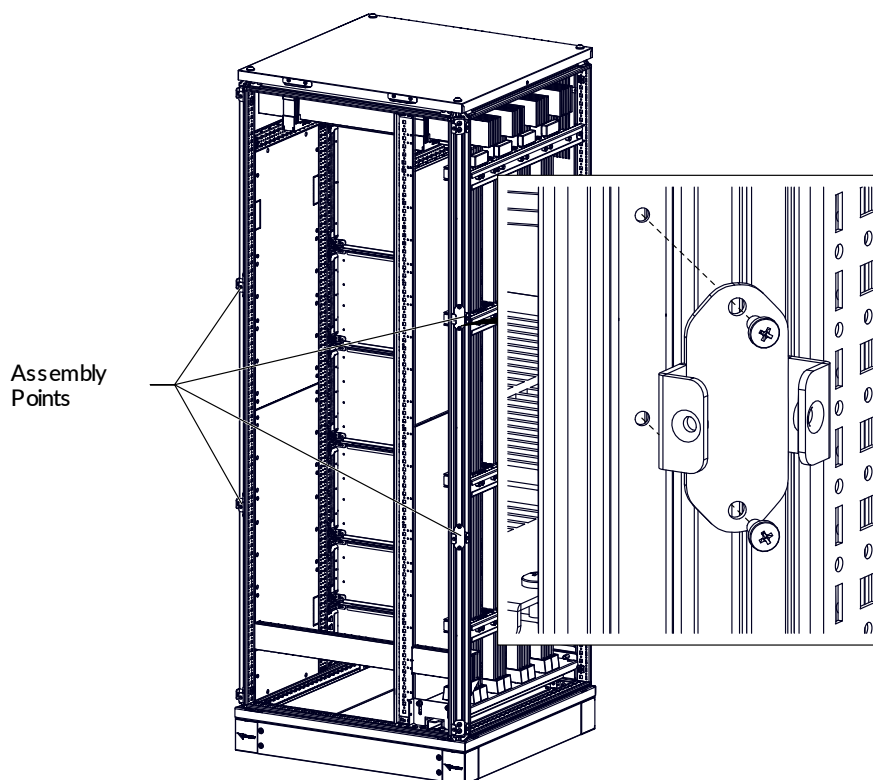


Warning: This assembly step must be apply after cassette assembly (internal part assembly).



M5X10

Required Packages:
1003.X20

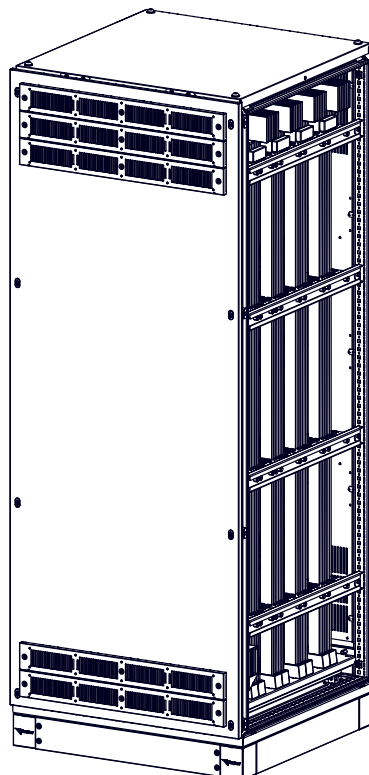
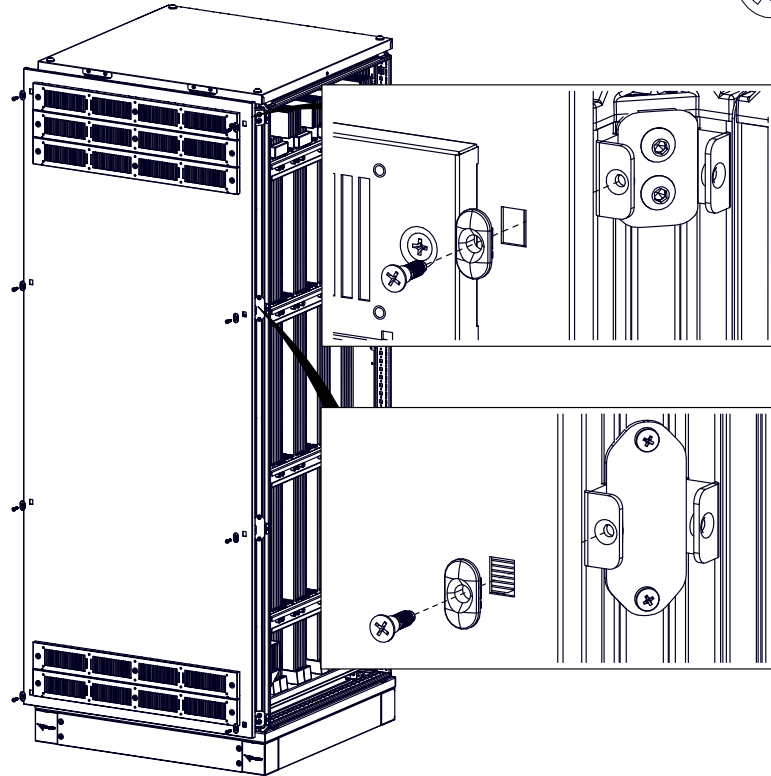


10. REAR PANEL ASSEMBLY

Required Packages:
1003.X20



M6x23
8 pcs.



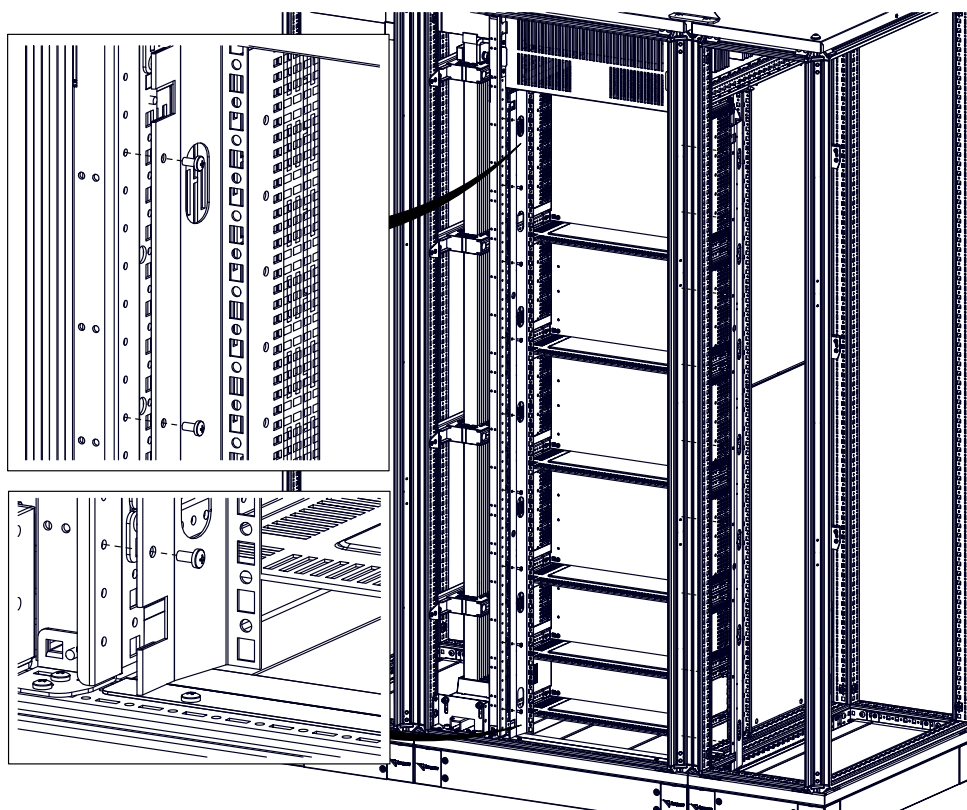
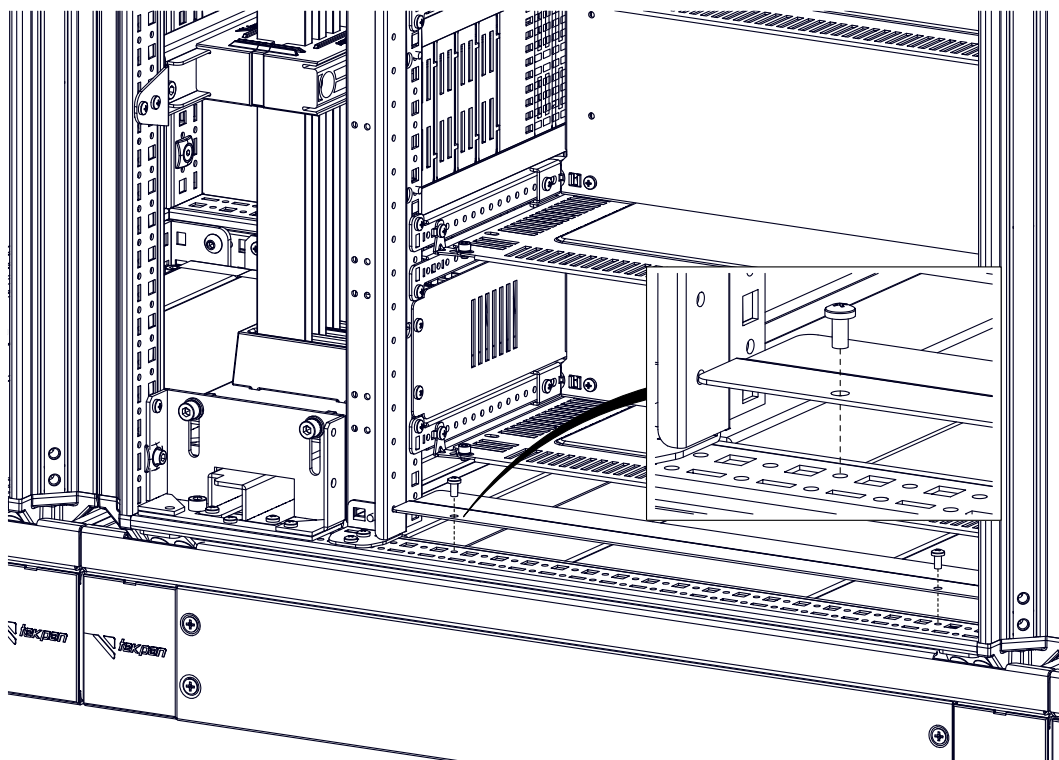
11. INTERNAL FRAME/VERTICAL BUSBAR COVER ASSEMBLY**11.1 INTERNAL FRAME ASSEMBLY**

Warning: This assembly step must be apply after cassette assembly (internal part assembly).

Required Packages:
1018.XXX

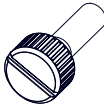


M5X10

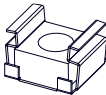
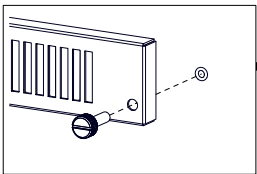


11.1 INTERNAL FRAME ASSEMBLY

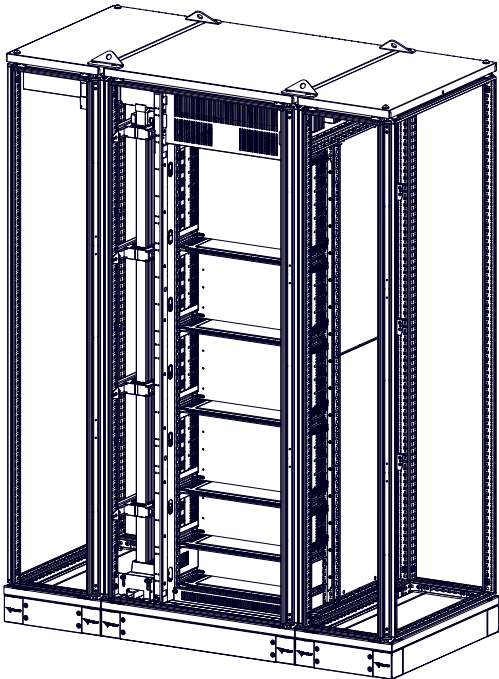
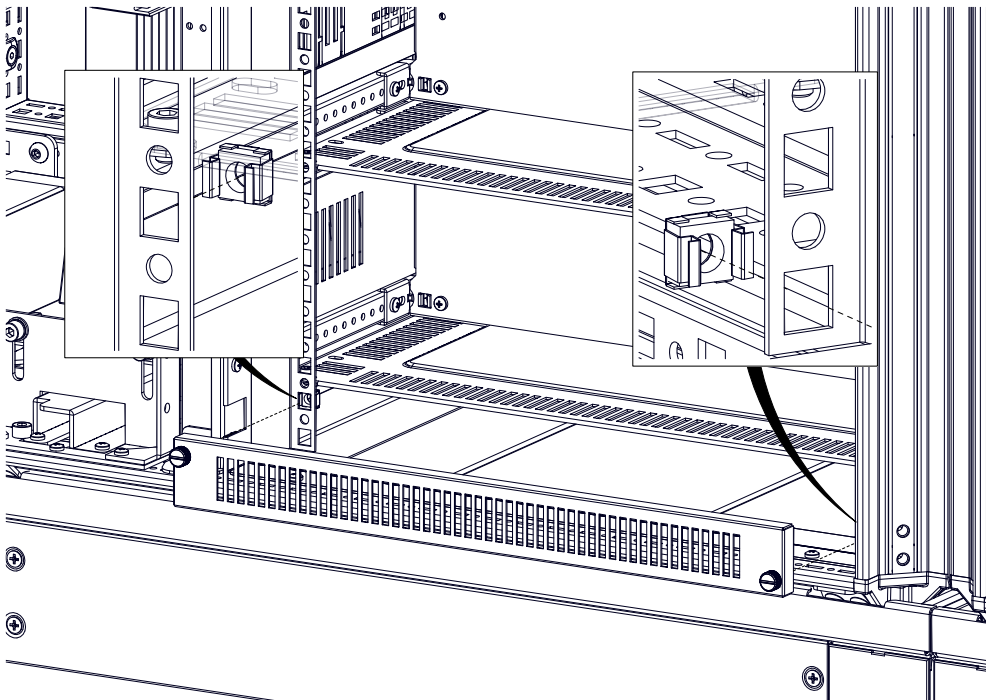
Required Packages:
1007.X18



M6 Knob Bolt



M6 Cage Nut

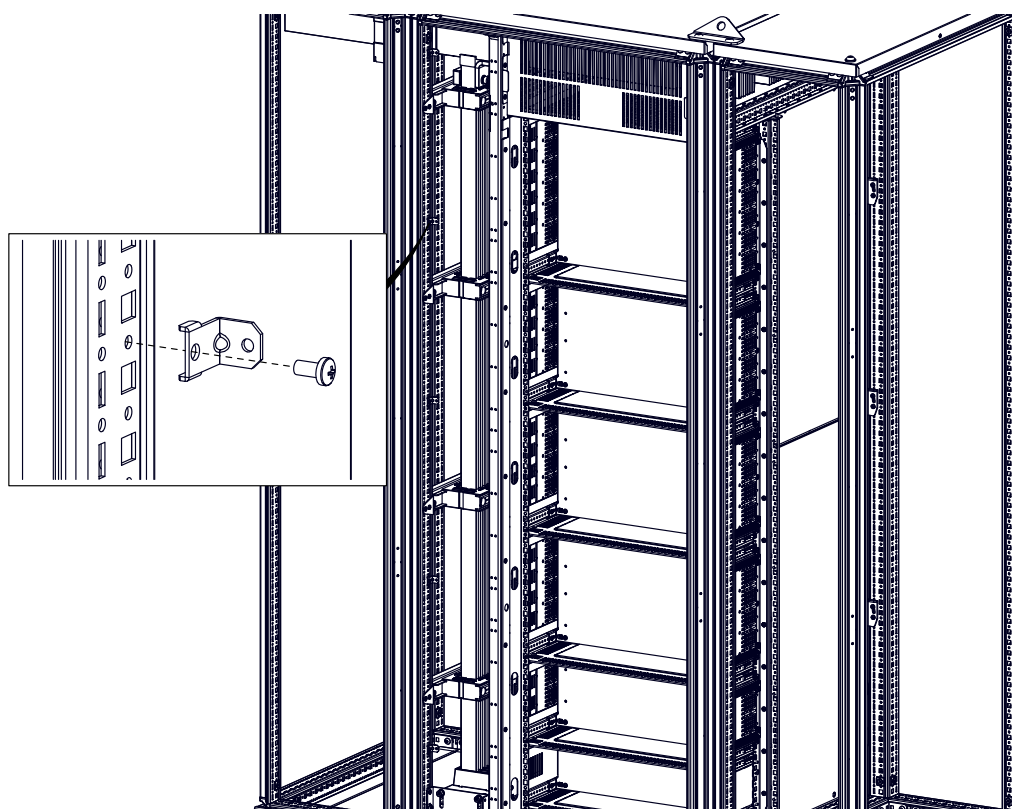
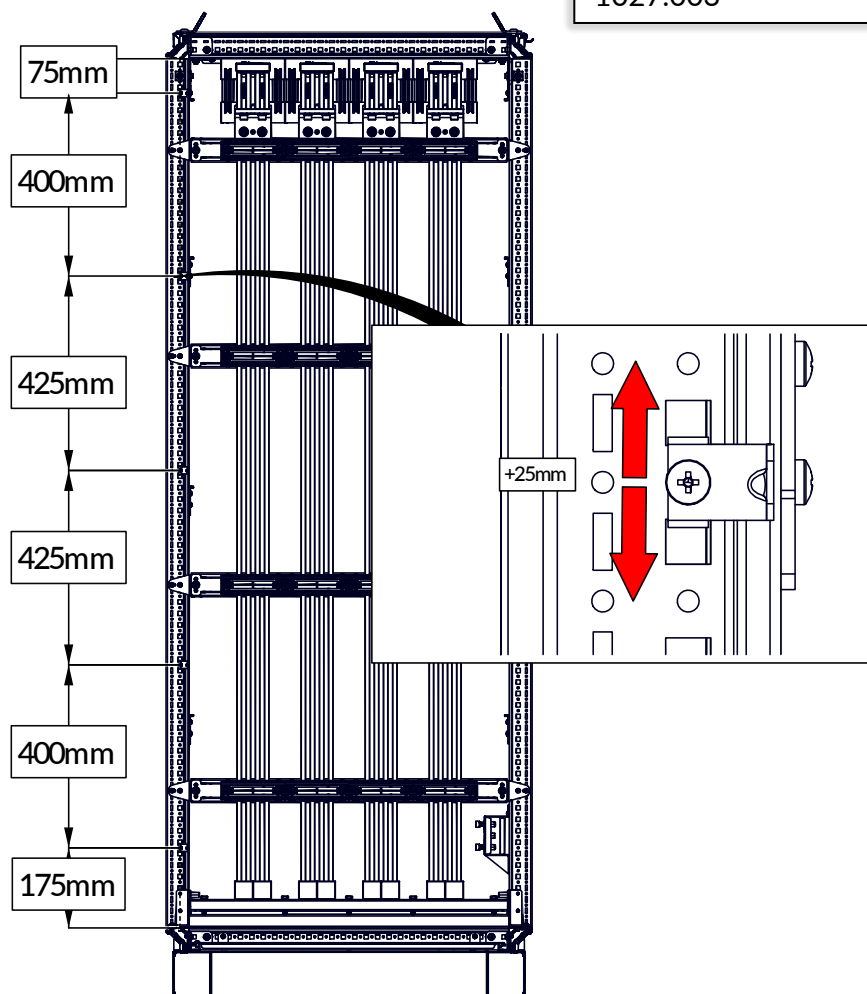


11.2 VERTICAL BUSBAR COVER ASSEMBLY



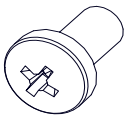
M5X10

Required Packages:
1027.003

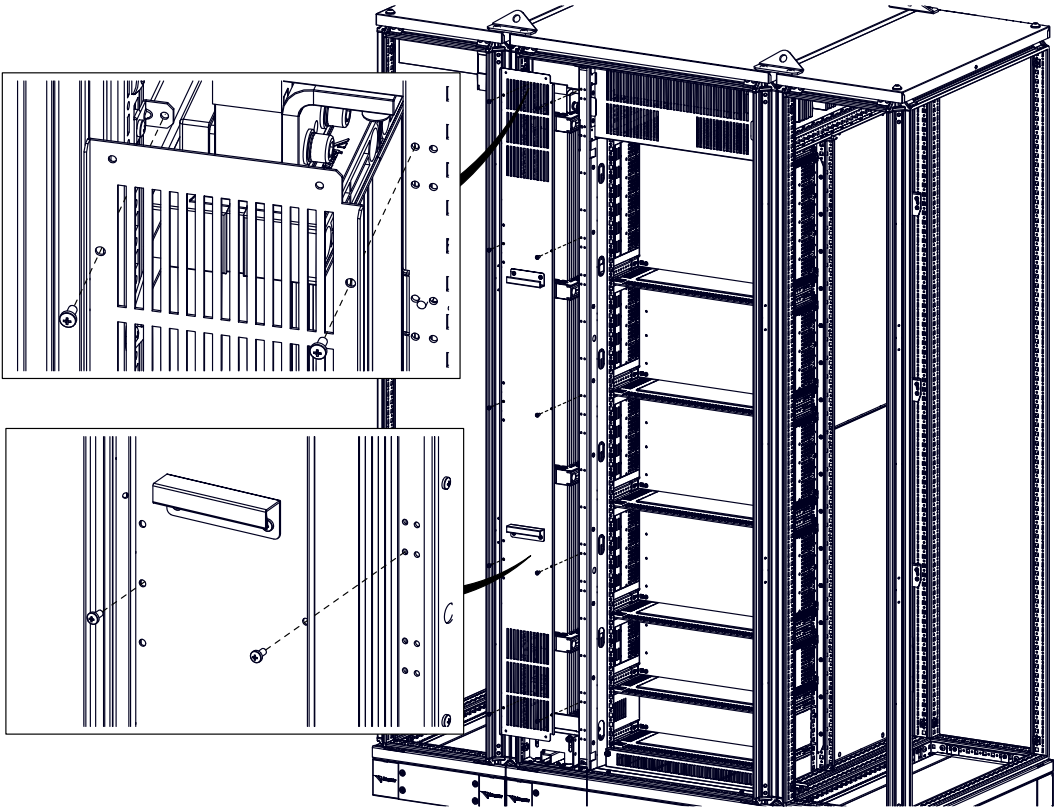
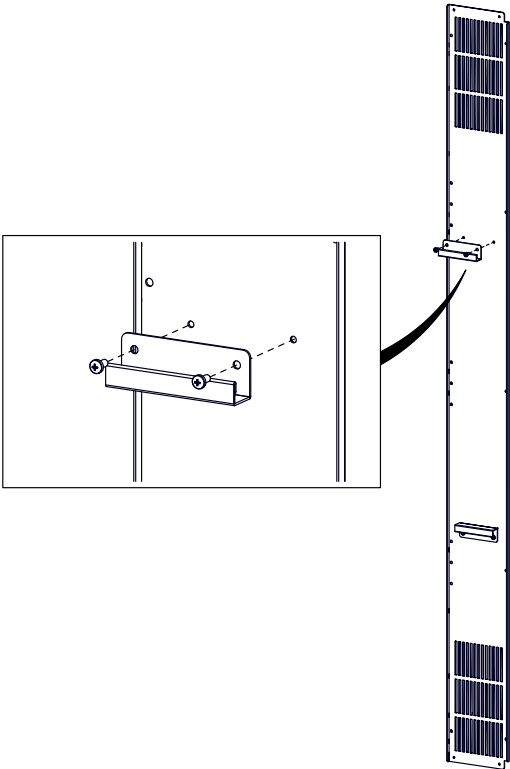


11.2 VERTICAL BUSBAR COVER ASSEMBLY

Required Packages:
1027.003



M5X10



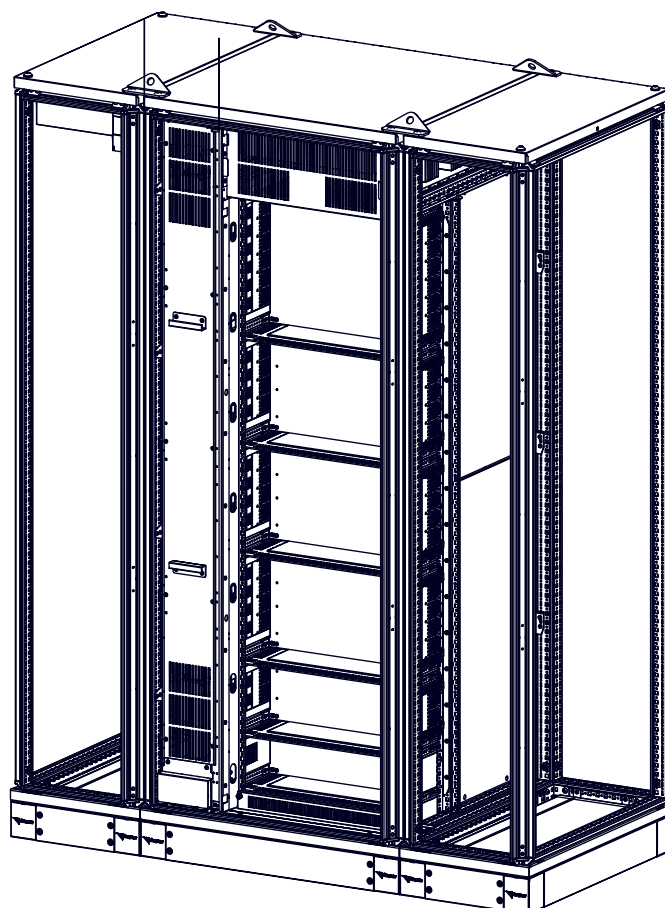
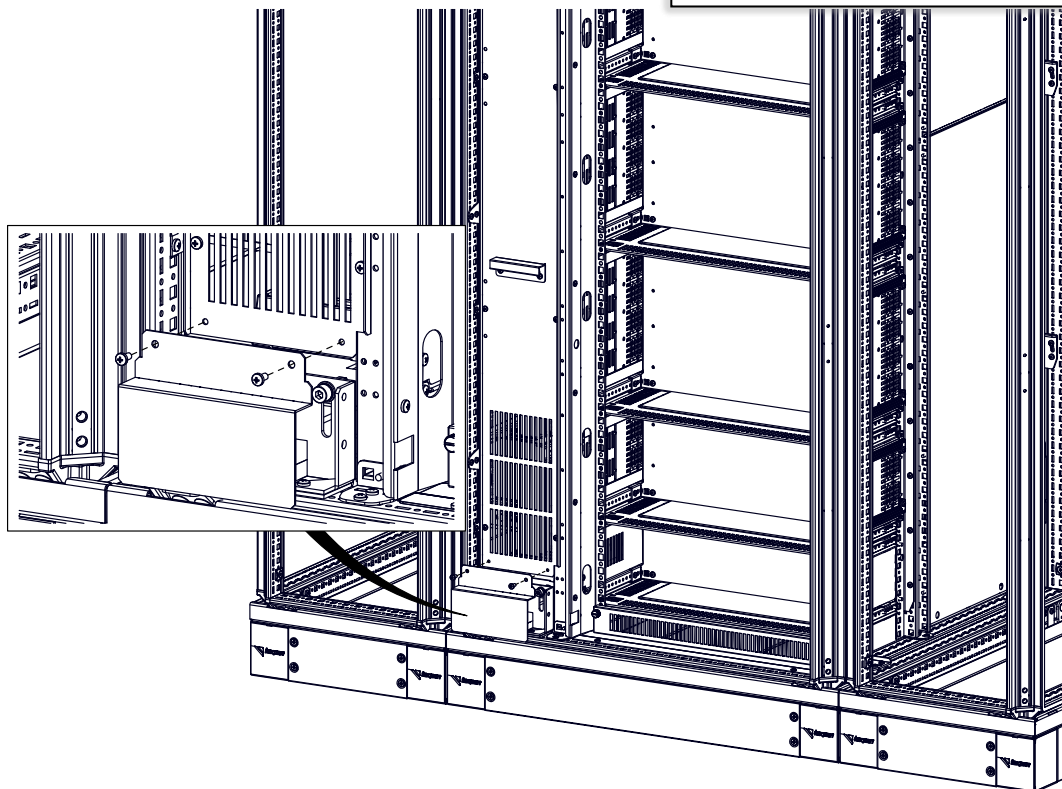
11.2 VERTICAL BUSBAR COVER ASSEMBLY



Required Packages:
1027.003



M5X10

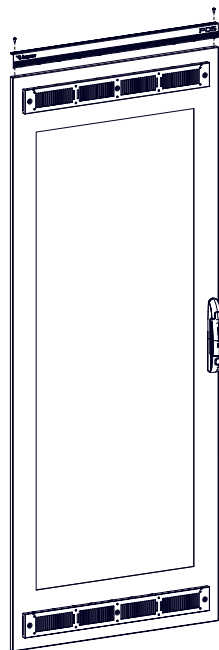
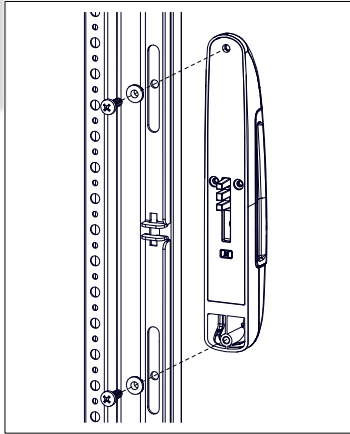


12. SOLID/GLAZED DOOR ASSEMBLY

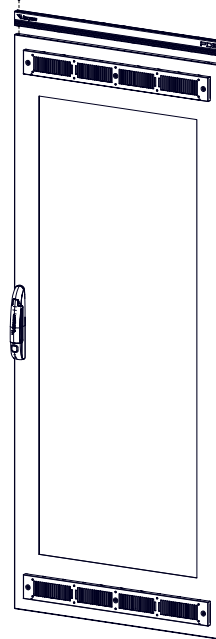
Required Packages:

Solid:1002.X20

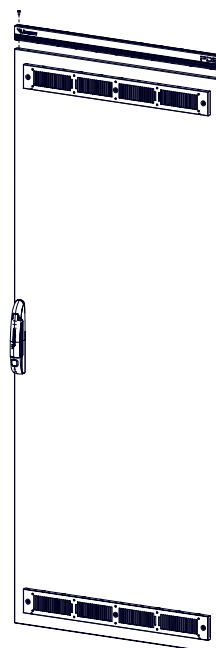
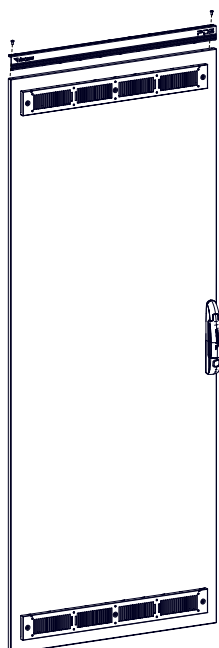
Semi Glazed:1002.X22



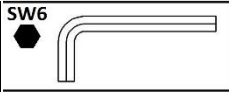
Glazed Door



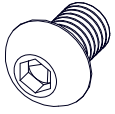
Solid Door



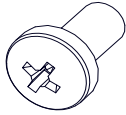
12. SOLID/GLAZED DOOR ASSEMBLY



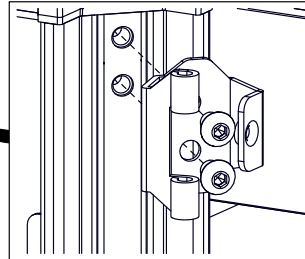
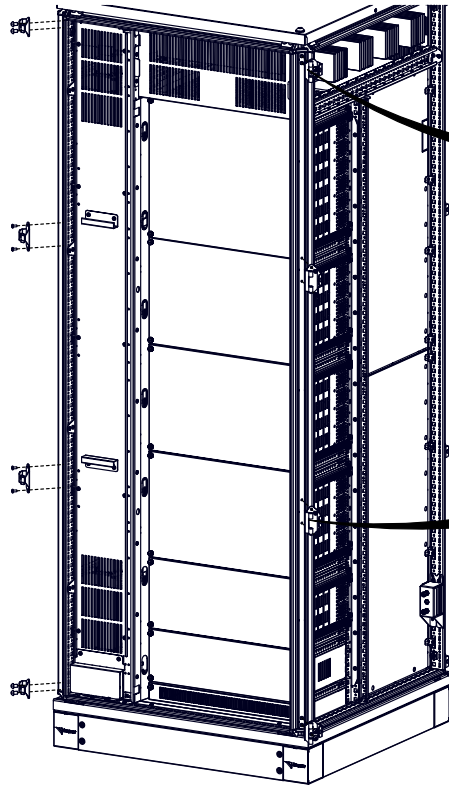
Required Packages:
Solid:1002.X20
Semi Glazed:1002.X22



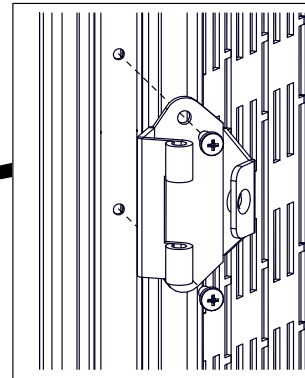
M8x12
8 pcs.



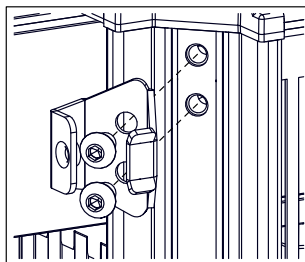
M5X10
8 pcs.



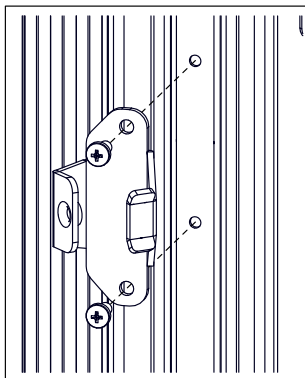
Top-Bottom Hinge Bracket



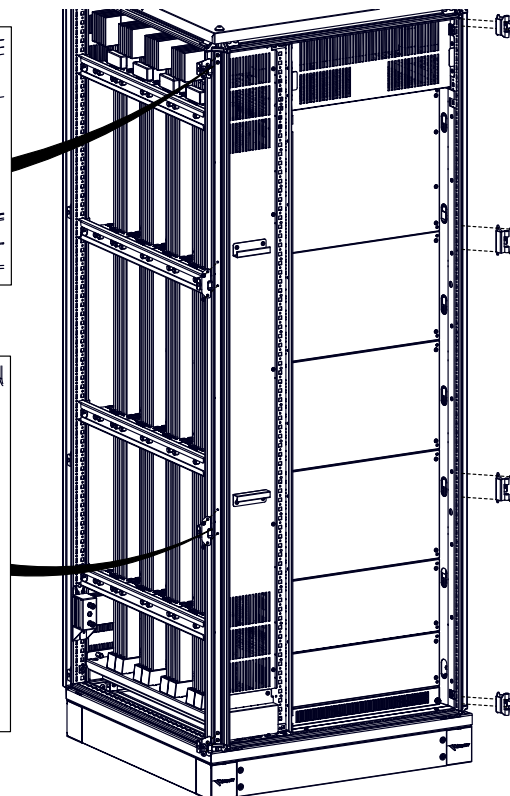
Mid Hinge Bracket



Top-Bottom Lock Bracket



Mid Lock Bracket

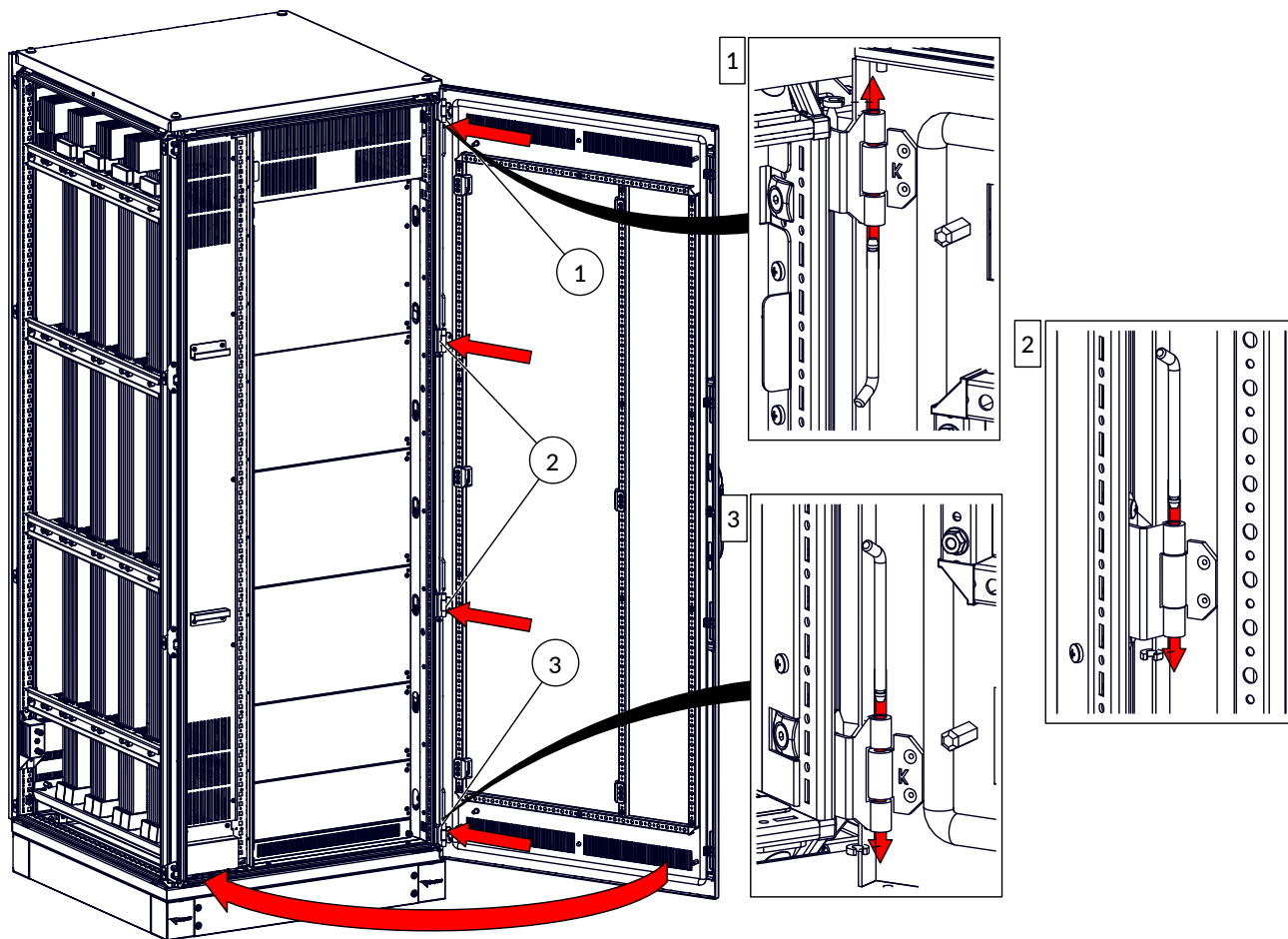


12. SOLID/GLAZED DOOR ASSEMBLY

Required Packages:

Solid:1002.X20

Semi Glazed:1002.X22



13. SIDE PANEL ASSEMBLY



M6x23
8 pcs.



M5x25
1 pcs.

M5X25 Only For 800 Depth!!!

Required Packages:
Side Panel:706.2XX
Busbar Protection:1023.1XX

